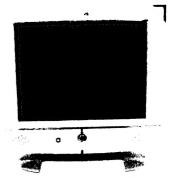
Service Service Service



Smart Interface/PnP/Sliding Height Adjustment High Bright Picture/Auto Picture Adjustment/Wide Viewing Angle



180MT10P/00C (HIT panel)

Service Manual

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Horizontal frequencies 30 - 80 kHz

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Serial number modification-FFPBO		General Trouble Shooting Guide		

ANY PERSON ATTEMPTING TO SERVICE THIS CHASSIS MUST FAMILIARIZE HIMSELF WITH THE CHASSIS AND BE AWARE OF THE NECESSARY SAFETY PRECAUTIONS TO BE USED WHEN SERVICING ELECTRONIC EQUIPMENT CONTAINING HIGH VOLTAGES.

CAUTION: USE A SEPARATE ISOLATION TRANSFORMER FOR THIS UNIT WHEN SERVICING.

REFER TO BACK COVER FOR IMPORTANT SAFETY GUIDELINES

Published by BCUMonitor

Printed in Taiwan

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Subject to modification

Aug 15 2002

(B) 3138 106 10219







Technical Specifications

LCD Panel

Screen type Screen dimensions : TFT LCD : 18.1 " visual

Pixel pitch LCD Panel type : 0.2805 x 0.2805 mm : 1280 x 1024 pixels

R.G.B. Vertical stripe Anti-glare polarizer

Effective viewing area **Display Colors**

: (H)359.0 x (V)287.2 mm : 8 bits interface (16.7M colors)

SCANNING

Horizontal scan range Vertical scan range

: 30 kHz to 80 kHz : 56 Hz to 75 Hz

Video

Video dot rate input impedance : 135MHz

-Video -Sync

: 75 ohms : 2 KOhm : 700m Vpp

Input signal levels Synchronization input signals

: Separate sync composite sync

Sync polarities

: Positive and negative

Input Frequency

SXGA XGA Hsync SVGA Hsync VGA Hsync

64-80 KHz, Vsync 60-75 Hz(N.I) 48-61 KHz, Vsync 60-75Hz(N.I.) 35-50 KHz, Vsync 56-75Hz(N.I.) 31-38 KHz, Vsync 60-75Hz(N.I.) : D-Sub, S-Video, TV-RF, SCART or

Video interface

composite and components video

AUDIO

Input Level for PC/SVHS/SCART: 500mV nominal : 4mW max. Headphone out signal level

Loudspeaker

: 5 W Stereo Audio(2.5W/chanel RMS

x2,200Hz~10KHz,40hm,10%THD)

OPTICAL CHARACTERISTICS

Contrast ratio Brightness

: 300:1 (typ.) : 300 cd/m2(typ.) :6 o'clock

Peak contrast angle White Chromacity

: x:0.281 y: 0.311 (at 9300° K) x:0.312 y: 0.338 (at 6500° K)

Viewing angle (C/R>=10)

: Upper>=85° (typ.)Lower>=85° (type) Left and Right >=85° (typ.)

Response time

: <= 30ms(typ.)

Resolution and Preset Modes

Maximum Recommended : 1024 x 1024 at 75Hz : 1024 x 1024 at 60Hz

Physical Characteristics Dimensions(WxHxD)

: 452 x 452 x 200 mm (incl. Pedestal)

Weight (monitor only)

Tilt (Forward/Backward)

: -0° / 20°

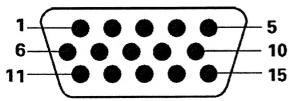
Power supply Power consumption : 100 - 240 VAC, 50/60Hz : 68 W (typ.)

Temperature (operating) Relative Humidity System MTBF

: 5 C to 35 C : 20% to 80% : 50K Hrs

Pin Asignment

1. The 15-pin D-sub connector (male) of the signal cable



Pin No.	Assignment	Pin No.	Assignment
1	Red video input	9	DDC+5V
2	Green video input	10	Logic ground
3	Blue video input	11	Identical output connected to pin 10
4	Identical output connected to pin 10	12	Serial data line (SDA)
5	Cable detect	13	H. Sync / H+V
6	Red video ground	14	V. Sync
7	Green video ground	15	Data clock line (SCL
8	Blue video ground		

Automatic Power Saving

If you have VESA's DPMS compliance display card or software installed in your PC, the monitor can automatically reduce power consumption when power saving function active. And if an input from keyboard, mouse or other input devices is detected, the monitor will automatically "wake up". The following table shows the power consumption and signaling of this automatic power saving feature:

Power Management Definition					
VESA's mode	VIDEO	H-SYNC	V-SYNC	POWER USED	LED COLOR
ON	Active	Yes	Yes	68W(typ.)	Green
Stand-by	Blanked	No	Yes	< 2 W	Blinking Green
Suspend	Blanked	Yes	No	< 2 W	Blinking Green
OFF	Blanked	No	No	< 2 W	Blinking Green

This monitor is ENERGY STAR® compliant. As an ENERGY STAR® Partner, PHILIPS has determined that this product meets the ENERGY STAR® guidelines for energy efficiency.

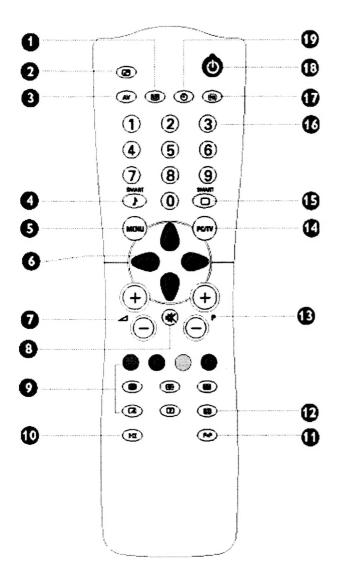
17 Factory preset mode:

Mode	Resolution	H. freq. / V. freq	Standard
1.	640 x 350	31.469Khz/70.087Hz	VGA
2.	720 x 400	31.469Khz/70.087Hz	VGA
3.	640 x 480	31.469Khz/59.940Hz	VGA
4.	640 x 480	35.000Khz/66.667Hz	Macintosh
5.	640 x 480	37.861Khz/72.809Hz	VESA
6.	640 x 480	37.500Khz/75.000Hz	VESA
7.	800 x 600	35.156Khz/56.250Hz	VESA
8.	800 x 600	37.879Khz/60.317Hz	VESA
9.	800 x 600	48.077Khz/72.188Hz	VESA
10.	800 x 600	46.875Khz/75.000Hz	VESA
11.	832 x 624	49.700Khz/75.000Hz	Macintosh
12.	1024 x 768	48.363Khz/60.004Hz	VESA
13.	1024 x 768	56.476Khz/70.069Hz	VESA
14.	1024 x 768	60.023Khz/75.029Hz	VESA
15.	1152 x 870	68.7Khz/75.029Hz	VESA
16.	1280 x 1024	64.0Khz/60.0Hz	VESA
17.	12804 x1024	80.0Khz/75.029Hz	VESA

TV control

Go to cover page

Use your remote controller



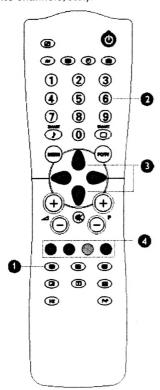
- 1 PIP Shift
- 2 PIP On/Off, Size
- 3 AV source
- 4 Smart sound controlsTo access a series of settings: VOICE, MUSIC, THEATRE and return to PERSONAL
- 5 Menu To display or exit from the menus
- 6 Cursor These 4 keys are used to move within the menus
- Volume To adjust the sound level
- 8 Mute To disable or enable the sound
- 9 Teletext features
- 10 Sound mode To switch from STEREO to MONO or to choose between Dual I and Dual II for bilingual transmissions. For TV sets fitted with NICAM reception, depending on the transmission, you can switch from CAMSTEREO to MONO or choose between NICAM DUAL I, NICAM DUAL II and MONO. When the sound mode is switched to MONO, the indication is displayed in red.
- 11 Previous programme To access the previously viewed programme.12Screen informationTo display/remove the programme number, the name (if it exists), the time, the sound mode and the time remaining on the timer. Hold down for 5 seconds to permanently display the programme number on the screen. The volume level and the smart control adjustments are then displayed each time they are used.
- 13 Selecting TV programmesTo move up or down a programme. The number, (the name) and the sound mode are displayed for a few seconds. For some TV programmes the title of the programme appears at the bottom of the screen.
- 14 PC/TV mode selection
- 15 Smart picture controls To access a series of settings: RICH, NATURAL, SOFT, MULTIMEDIA and return to PERSONAL.
- 16 Numerical keys For direct access to programmes. For a 2 digit programme number, the 2nd digit must be entered before the dash disappears.
- 17 Program List
- 18 Standby To set the TV to standby mode. To switch the TV set on again, press -, +, or any digit between 0 and 9.
- 19 Sleep timer To select the length of time before the set automatically switches to standby (from 0 to 240 minutes)

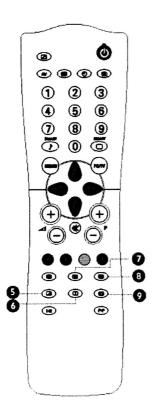
TV Control

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Using the Teletext (for areas where teletext service is available)

Teletextis an information system broadcast by certain TV channels which can be consulted in the same way as a newspaper. It also provides subtitles for the hard of hearing or people who are unfamiliar with the broadcast language (cable TV network, satellite channels, etc.).





Press button **Result on Screen**

Display or exitteletext. The main index page presents a list of subjects to which you have access. Each subject has a corresponding

10n/Off teletextpage number (always 3 digits).

Note: If selected TV channel does not broadcast teletext, P100 is displayed and the screen remains black. Exit teletext mode and choose another TV channel.

> Key in the required teletext page (3 digits). The page number is displayed at the top left hand corner of the screen. When the teletext page is located, the counterstops searching. If the counter keeps searching, it means that the page is not available for selection. If you make a mistake inkeying the page number, you have to complete keying the 3-digit number before

3 Accessing a teletext page

•

2Selecting a

teletext page

(1) (2) (3) **4 6 6**

(0)

Ð 8 9

> Press the CURSORUP button to display the previous page and the CURSOR DOWN button to display the next page.

to an itemor

0

4Direct Access The 4-colour buttons allow you to access directly an item or corresponding pages.

re-keying the correct page number.

corresponding pages

0000

5Mix

(

7Enlarge

▣

8Hold

•

Allows you to superimpose the teletext page over the TV programme. Press the buttonthe second

time to return to teletext page only.

Press the button once to reveal hidden 6Reveal/ information (solutions to puzzles, riddles, etc.). Conceal Press the button the second time to conceal ◉ Information.

> Press the button once to enlarge and view the top half of the page. Press the button the second time to enlarge and view the bottom half of the page. Press the button the third time to return to normal size page.

> A selected page sometimes contains a few sub -pages. The sub-page will automatically move to the next sub-page after about 20 seconds. The total number of sub-pages are indicated at the top right hand corner of the screen. Press the button once to hold page and the second time tot

release holding of page.

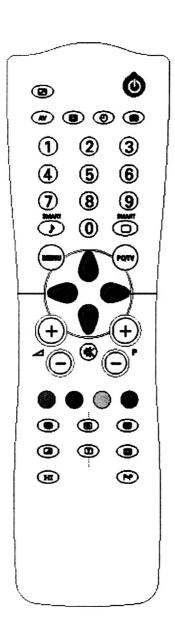
9Main Index Press the button to return to the main index 1 (generally on page 100).

TV control

◄ Go to cover page

Using the Programme Listing

Programme listing feature allows you to navigate through a list of installed programmes for a quick overview of the channels installed on yourtelevision



Press buttonResult



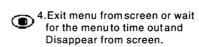
1.Display the list of installed programmes. The current channel is highlighted.



2. Cycle through the programme list and highlight the channel number you want to view.



3.Activate the channelyou have selected.



TV OSD Menus



Using other menus (With remote controller)









Choosing a language and country



1. Press the MENU key to display the main menu.
2.Select INSTALL (), then press C. The INSTALL m
appears. The LANGUAGE option is activated.
3.Press to go into the LANGUAGE menu.
4.Select your language with the keys.
The menus will appear in the chosen language.
5.Press C to exit the LANGUAGE menu.
6.Select the option COUNTRY and press .
7. Select your country with \(\sigma\) keys.
If your country does not appear in the list, select OTHER.
8.Press C to exit the COUNTRY menu.
9. To exit from the menus, press .

Automatic tuning

This menu allows you to automatically search for all the programmes available in your region (or on your cable network).



1. First carry out operations 1 to 8 above, then:

2.Press Once to select AUTO STORE then press O. The search begins. After several minutes, the INSTALL menu Reannears Automatically

3. If the transmitter or the cable network broadcasts the automatic sort signal, the programmes will be correctly numbered

4.If not, the programmes found will be numbered in descending order starting at 99, 98, 97, etc.

Use the SORT menu to renumber them. Some transmitters or cable networks broadcast their own sort parameters (region, languages, etc.). Where this is the case, make your choice using the Cokeys And confirm with . To exit or interrupt the search, press the MENU key.

5. To exit from the menus, press

Manual tuning



This menu allows you to store the programmes one by one. 1.Press MENU.

2.Select INSTALL (()), then press The INSTALL menu appears. 3. Select MANUAL STORE (O then press . The menu appears:

4. Press to go to the SYSTEM menu. Use (1) to choose EUROPE (automatic detection*) or manual detection with WEST EUR (standard BG reception), EAST EUR (standard DK

Reception), UK (standard I reception) or France (standards LL'). Then press (to exit from the menu.

* Except for France (standard LL'): select the option FRANCE.

5. Select SEARCH and press

The search begins. As soon as a programme is found, the search will stop. If you know the frequency of the programme required, enter its number directly using the 0, 9 keys and go to step 7.

6. If reception is un-satisfactory, select FINE TUNE and hold down C or C key.

7. Select PROG. NO (programme number) and use the CO or 0 to 9 keys to enter the desired number

8. Select STORE and press C . The message STORED appears. The programme is stored.

9. Repeat steps 5 to 8 for each programme to be stored To exit: press the (key.

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TV OSD menus

■ Go to cover page

Sorting programmes

1. Press MENU key. The main menu is displayed. 2.Select INSTALL (), then press . The INSTALL menu appears.



3.Using the key, select SORT then press . The SORT menu appears. The FROM option isactivated.

Note: this menu works as follows: Change "FROM" (enter the current programme number), "TO" (enter the new Number), "EXCHANGE numbers" (the operation is carried out).

4. Select the programme you wish to renumber using

Example: to renumber programme 78 as 2 press 7,8.

Keys or 0 to 9 (for the example given, enter 2). 6.Select EXCHANGE () key) and press .

The message EXCHANGED appears, the exchange takes place. In our example, programme 78 is renumbered as 2 (and programme 2 as 78).

7.Select the option FROM () key) and repeat stages 4 to 6 as many times as there are programmes to renumber. 8. To exit from the menus, press .

Programme name

You may, if you wish, give a name to the first 40 programmes (from 1 to 40).

1.Press MENU.

2.Select INSTALL (), then press . The INSTALL menu appears.

3.Press 5 items to select NAME (concealed at the bottom of the screen,) then press . The menu Appears:



4. Select the programme you wish to name using the keys 0, 9

Note: at the time of installation, the programmes are automatically named when the identification signal is transmitted. 5.Use the keys to move within the name display area (5 characters).

7.Press MENU when the name has been entered. The programme name is stored.

8. Repeat steps 4 to 7 for each programme to be Named.

9.To exit from the menus, press (a).

Adjusting the picture

1.Press MENU then . The PICTURE menu Appears:



2.Use \(\) \(\) keys to select a setting and \(\) \(\) keys to Adjust. Note: the menu is a scroll-downmenu. Keep the key held down to access the settings hidden at

the bottom of the screen. 3.Once the necessary adjustments have been made, select the

option STORE and press O to store them. 4.To exit from the menus, press

Description of the settings:

BRIGHTNESS: alters the brightness of the image

COLOUR: alters the colour intensity.

CONTRAST: alters the variation between light and dark tones. SHARPNESS: alters the crispness of the image.

STORE: stores the picture settings.

COLOUR TEMP (colour temperature): adjusts the colour temperature of the picture. Three options are available here:COOL (blue white), NORMAL (balanced) or WARM (red white). NR (Noise Reduction): alleviates fuzziness (snowy picture). This setting is useful when reception is Difficult. ACTIVE CONTROL (only available oncertain versions): optimizes the quality of the picture according to the quality of reception. This adjustment is in the OPTIONS menu.

TV OSD Menus



Adjusting the sound

1.Press MENU, select the SOUND option() and press .

The SOUND menuappears:



2.Use \(\bigcup \) keys to select a setting and \(\bigcup \) keys to Adjust. Note: to access the AVL setting (hidden at the bottom of the screen) hold down \(\bigcup \) key.

3.Once the necessary adjustments have been made, Select the option STORE and press to store them.

4. To exit from the menus, press () .

Description of the settings:

TREBLE: alters the level of the high frequency sound.

BASS: alters the level of the low frequency sound.

BALANCE: to balance the sound between the left and right speakers.

DELTA VOLUME (volume difference): allows you to compensate for the volume differences between the different programmes or the EXT sockets. This setting is available for programmes 1-40 and the EXT Sockets.

STORE: stores the sound settings.

AVL (Automatic Volume Leveller): automatic volume control used to avoid suddenincreases in volume, particularly when changing programmes or during Advertisements.

Timer function

This menu allows you to use your TV as an alarm Clock.

1.Press MENU

2.Select FEATURES (), and press twice.

The TIMER menuappears:



3.Press to enter and exit the sub-menus and use Keys to adjust:

4.TIME: enter currenttime. Note: the time is updated automatically each time the set is switched on using teletext information taken from programme 1.If programme 1 does not have teletext, the update will not take place.

5.STARTTIME: enter the start time.

6.STOP TIME: enter the stoptime.

7.PROG; NO;: enterthe number of the programme Required.

8.ACTIVATE: you can set the alarm to be activated:

ONCE ONLY for a one-off alarm, DAILY for a daily alarm or STOP to cancel.

9.Press to setthe TV to standby. It will automatically switch on at the time programmed. If you leave the TV switched on, it will only change programme at the time indicated.

The combination of the CHILD LOCK and TIMER functions may be used to limit the length of time your television is in use, for example, by your children.

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TV OSD menus

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Locking the set

You can bar access to certain programmes or completely lock the set by locking the keys.

Locking programmes

1.Press MENU.

2.Select FEATURES ()) and press .

3.Select PARENTAL. CONT. ()) and press .



4.Enter your confidential access code. The first time, enter the code 0711 then confirm by re-entering 0711. The menu appears.

5.Press to go into the menu.

6.Use keys to select the required programme and confirm With . The symbol is displayed alongside the

programmes or sockets that have been locked.

7.Press (to exit.

To watch a programme which has been locked you will now need to enter the confidential code; otherwise the screen will remain blank. The INSTALL menu access is also locked.

Caution: in the case of encrypted programmes which use an external decoder, it is necessary to lock the corresponding EXT socket.

To unlock all programmes

Repeat stages 1 to 4 above, then select CLEARALL

and press .

To change the confidential code

Repeat stages 1 to 4 above, then:

5.Select CHANGE CODE and enter your own 4-digit Number.

6.Confirm by entering it again. Your new code will be stored.

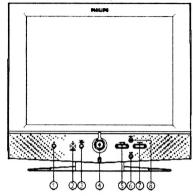
7.Press (to exit from the menus.

If you have forgotten your confidential code, enter the universal code 0711 twice.

Description of Controls

180MT10P LMT 13 Go to cover page

Front View Product Description

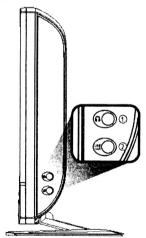


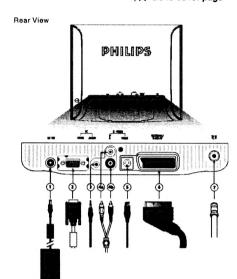
1PIP Activate PIP (Picture in Picture) window and select size 2PC<->TV/VideoSwitch the monitor between PC mode and

TV/Video mode
3VIDEOSOURCE TV/Video source selection

- 4 (b) Power switch On/Off
 5 \ Increase ordecrease the channel number Or upor down the highlighted function in OSD
- 6 AUTO Automatically adjust the H/V position, phase and clock
- Setting
 7 + Increase or decrease the level of audio volume Or decrease or decrease the highlighted function in OSD 8MENU OKOpen the OSD and select the highlighted function

Side View

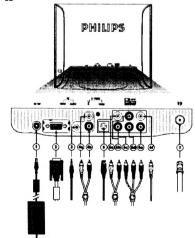




- (Europe)
 1. DC 12VDC 12V power in
- 2. PC VideoD-Sub input
 3. PC AudioPC Stereo input
 4. S-VIDEO (L)AV audio (L)

- S-VIDEO (R)AV audio (R)
- 5. S-VIDEO S-VIDEO in
- 6. EXTERNAL/EURO-AV SCART connection (for Europe only)
 7. 75

 ↑ TV Antenna or CATV cable in





Description of Controls

◀◀ Go to cover page

(North America and Asia Pacific)

1.DC 12V DC 12V power in 2.PC - Video D-Sub input 3.PC - Audio PC Stereo input

4.S-VIDEO (L) AV audio (L) AV audio (R)

S-VIDEO AV a 5.S-VIDEO S-VIDEO in

6.L R - AV IN 6a Audio (L) in Y-Pb-Pr 6b Audio (R) in

Component

6c CVBS in

6d, e, f Component video in

7.75 \(\Omega\) TV Antenna or CATV cable in

Optimizing Performance

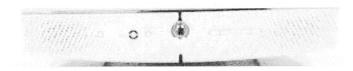
For best performance, ensure that your display settings are set at 1024x768@60Hz (for 15") or 1280x1024, 60Hz (for 18").

1Heedptoneuteck

CLOCK & PHASE Adjustments

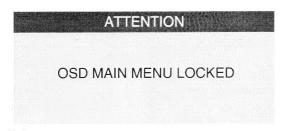


Front control panel

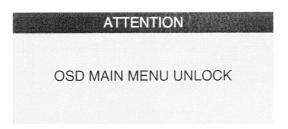


To Lock/Unlock OSD function

The OSD function can be locked by pressing **OK** button for more than 10 seconds, the screen shows following windows for 3 seconds. Everytime when you press **OK** Or **AUTO** button, this message Appears On the screen automatically. The **A W** (CHANNEL), **+ & —** (VOLUME) hotkey are still functional for CHANNEL and VOLUME expectively while OSD locked

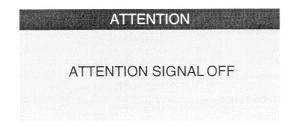


Locked OSD function can be released by pressing **OK** button for more than 10 seconds. While press **OK** button for OSD unlocked purpose, the screen will keep showing OSD MAIN MENU LOCKED until OSD function unlocked and screen automatically shows following window for 3 seconds.

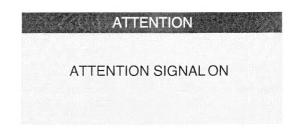


Switch ON/OFF attention signals

All attention signals can be switched off by keep pressing **AUTO** button for more than 10 seconds if there is no video signal supplied.

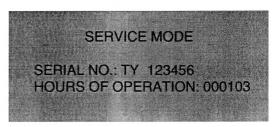


Recover attention signals by pressing **AUTO** button for more than 10 seconds without video signal input.



Access Service Mode

Operating monitor with no signals (power saving mode), keep pressing **OK** button for more than 10 seconds. Following information will appear on the screen. Leave service mode by either re-feed video signal or simply turn off and on the power of monitor.



Access Factory Mode

Tohold **OK** And **AUTO** buttons then power on the monitor. Press **OK** to bring up OSD menu for confirmation as below:



In the factory mode, once video signal removed, a full white pattern will be display on the screen as Fig.1 in stead of power saving mode. In other words, the powersaving function will be disable in the factory mode.



Fig.1

OSD Control structure

₩ Go to cover page

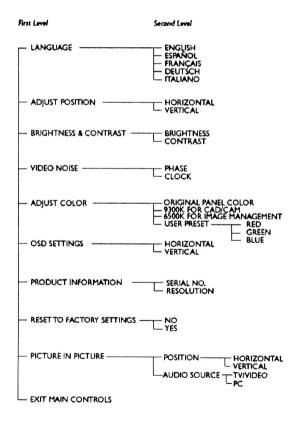
The OSD Tree

Below is an overall view of the structure of the On-Screen Display. You can use this as reference when you want to later on work yourway around the different adjustments.

- In PC Mode:

In PC mode





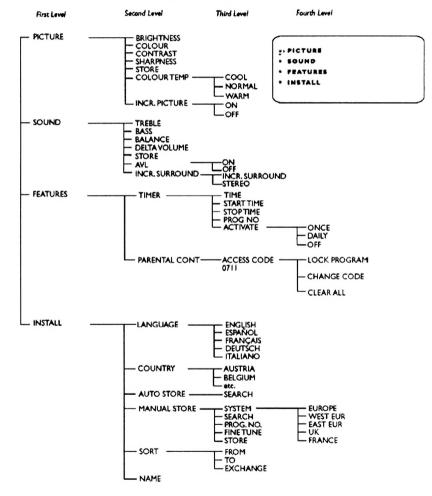
^{*} Specifications are subject to charge without pain noise

OSD Control structure



In TV/Video Mode

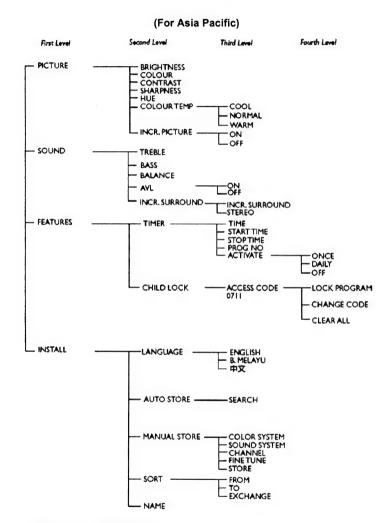
(For Europe)



[.] Specifications are subject to change without prior notice.



OSD Control structure



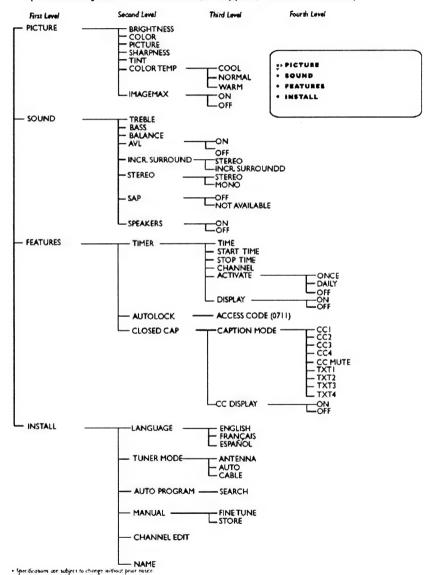
. Specifications are subject to change without prior tritice.

OSD Control structure



In TV/Video Mode

(For NTSC system: North America, Philippine, Taiwan and Korea)



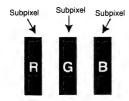
Definition of Pixel Defects

0. General

This section explains the different types of pixel defects and defines acceptable defect levels of each type. In order to qualify for repair or replacement under warranty, the number of pixel defects on a TFT LCD panel must exceed these acceptable levels.

1. Definition of Pixels and Subpixels

A pixel, or picture element, is composed of three subpixels in the primary colors of red, green and blue. Many pixels together from an image. When all subpixels of a pixel are lit, the three colored subpixels together appear as a single white pixel. When all are dark, the three colored subpixels together appear as a single black pixel. Other combinations of lit and dark subpixels appear as single pixels of other colors.





2. Types of Pixel Defects

Pixel and subpixel defects appear on the screen in different ways.

Bright dot defects

Bright dot defects appear as pixels or subpixels that are always lit or On . These are the types of bright dot defects:.

One lit red, green or blue subpixel



Two adjacentlit subpixels:

- Red + Blue = Purple
- Red + Green = Yellow
- Green + Blue = Cyan (Light Blue)



Three adjacent litsubpixels (One white pixel)



Black dot defects

Black dot defects appear as pixels or subpixels that are always dark or off . These are the types of black dot defects:

One dark subpixel



Two orthree adjacent dark subpixels



3. Pixel Defect Tolerances

In order to qualify for repairor replacement due to pixel defects during the warranty period, a TFTLCD panel in a PHILIPS flat panel monitor must have pixel or subpixel defects exceeding the tolerances listed in the following tables.

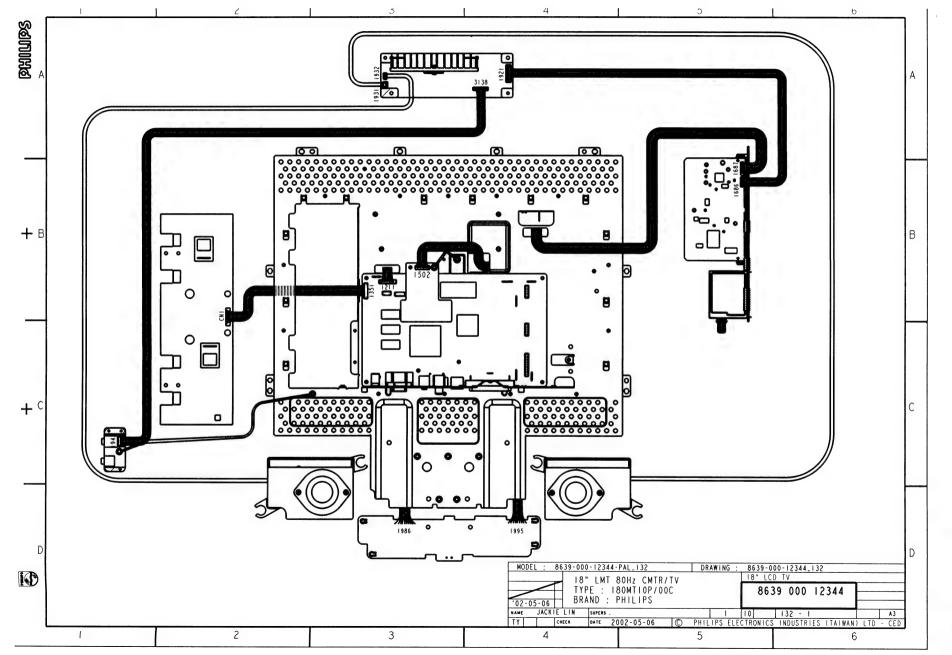
BRIGHT DOT DEFECTS	ACCEPTABLE LEVEL		
MODEL	150MT 180MT		
1 lit subpixel	4 or fewer	3 or fewer	
2 adjacent lit subpixels	2 or fewer	2 or fewer	
3 adjacent lit subpixels (one white pixel)	0	0	
Distance between two bright dot defects*	15 mm or more	15 mm or more	
Bright dot defects within 20 mm circle	3 or fewer	-	
Total bright dot defects of all types	4 or fewer	3 or fewer	

BLACK DOT DEFECTS	ACCEPTABLE LEVEL			
MODEL	150MT	180MT		
1 dark subpixel	4 or fewer	3 or fewer		
2 adjacent dark subpixels	2 or fewer	2 or fewer		
3 adjacent dark subpixels	0	0		
Distance between two black dot defects*	15 mm or more	15 mm or more		
Black dot defects within 20 mm circle*	3 or fewer	-		
Total black dot defects of all types	4 or fewer	3 or fewer		

TOTAL DOT DEFECTS	ACCEPTABLE LEVEL		
MODEL	150MT	180MT	
Total bright or black dot defects of all types	4 or fewer	6 or fewer	

Note: 1 or 2 adjacent subpixel defects = 1 dot defect





Electrical instructions

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0 General

When carry-out the electrical settings in many cases a video signal must be applied to the monitor. A computer with

- ATI VGA 1024 V6-1.04/PHBETA4 interface card
- PGA 1024 (4822 212 30916), Mach 8,
- PGA 1280 (4822 212 30917), Mach 32.
- ATI GPT-1600 (4822 397 10065), Mach 64 (up to 107kHz)

are used as the video signal source. The signal patterns are selected from the "service test software" package, see user quide 4822 727 19896 (ATI1024), or 4822 727 20273 (PGA 1280). or 4822 727 21046 (GPT-1600).

0.1 With normal VGA card:

If not using the ATI card during repair or alignment. The service engineer also can use this service test software adapting with normal standard VGA adaptor and using standard VGA mode 640 x 480, 31.5 kHz/60 Hz (only) as signal source.

0.2 AC/DC Measurement:

The measurements for AC waveform and DC figure is based on 1024 x 768 48kHz/60 Hz resolution mode with test pattern "32 gray scale"

Power input: 110V AC

- 1.General points
- 1.1 During the test and measuring, supply a distortion free AC mains voltage to the apparatus via an isolated transformer with low internal resistance
- 1.2 All measurements mentioned hereafter are carried out at a normal mains voltage (90 - 132 VAC for USA version, 195 - 264 VAC for EUROPEAN version, or 90 - 264 VAC for the model with full range power supply, unless otherwise stated.)
- 1.3 All voltages are to be measurement or applied with respect to ground, unless otherwise stated. Note: don't use heat-sink as around
- 1.4 The test has to be done on a complete set including LCD panel in a room with temperature of 25 +/- 5 degree C.
- 1.5 All values mentioned in these test instruction are only applicable of a well aligned apparatus, with correct signal.
- 1.6 The letters symbols (B) and (S) placed behind the test instruction
 - (B): carried out 100% inspection at assembly line
 - (S): carried out test by sampling
- 1.7 The white balance (colortemperature), has to be tested in subdued lighted room.
- 1.8 Repetitive power on/off cycle are allowed except it should be avoided within 6 secretary.

 2. Input signal
- 2.1.1 Signal type
 - Video: 0.7 Vp-p linear, positive polarity
 - Sync.: TTLlevel, separate, positive or negative polarity Signal source: pattern generator format as attachment. (table 1 to 17) Reference generator: CHROMA 2200 or 2250
- 212
- RF Signal : Aerial input
- Video signal: SCART input (Europe mode only) Cinch input (NAFTA, AP modeel only)
 - S video input
- Audio signal : for S-terminal L/Raudio input
 - PC line in
- Audio Line out 2.2 PC Input signal mode

Factory preset video resolution

Dot rate (MHz)	H.freq (KHz)	Mode	Resolution	V.freq (Hz)
25.175	31.469	IBM VGA 10h	640 ° 350	70.087
28.322	31.469	IBM VGA 3h	720 ° 400	70.087
25.175	31.469	IBM VGA 12h	640 ° 480	59.940
30.240	35.000	MACINTOSH	640 * 480	66.667
31.500	37.861	VESA	640 * 480	72.809
31.500	37.500	VESA	640 * 480	75.000
36.000	35.156	VESA	800 ° 600	56.250
40.000	37.879	VESA	800 . 600	60.317
50.000	48.077	VESA	800 , 600	72.188
49.500	46.875	VESA	800 ° 600	75.000
57.300	49.700	MACINTOSH	832 ° 624	75.000
65.000	48.363	VESA	1024 * 768	60.004
75.000	56.476	VESA	1024 * 768	70.069
78.750	60.023	VESA	1024 * 768	75.029
100	68.681	MACINTOSH	1152 * 870	74.979
108	63.981	VESA	1280 * 1024	60.020
135	79.976	VESA	1280 * 1024	75.024

- 2.3 TV input signal Channel and pattern
- 2.3.1 Table 1 for NAFTAversion Signal Distribution Table (NTSC Cable)

PRG	СН	Frequency Carriers		TV System	Pattern
7807		Video	Sound		rattern
1	A 03	61.25MHz	65.75MHz	NTSC M	Color Circle
2	A 06	83.25MHz	87,75MHz	NTSC M	Red Raster
3	A 09	187.25MHz	191.75MHz	NTSC M	Circle Pattern
4	A 11	199.25MHz	203.75MHz	NTSC M	Cross Hatch
5	A 13	211.25MHz	215.75MHz	NTSC M	Two White Window
6	€ 70	499.25MHz	503.75MHz	NTSC M	Checkerboard
7	A 52	699.25MHz	703.75MHz	NTSC M	Color Bar
8	A 69	801.25MHz	805.75MHz	NTSC M	100% White

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2.3.2 Table2 for Europe and AP-multi

BDC.	PRG CH Frequency Carriers TV System Patter				
PRG	Сн	Video	Sound		Pattern
0					
1	AU37	590.25MHz	595.75MHz	PAL B(UK)	Pure White
2	AU2	64.25MHz	69.75MHz	PAL B(UK)	Circle Pattern
3	E7	189.25MHz	194.75MHz	PAL B (CCIR)	Circle Pattern
4	G47	679.25MHz	684.75MHz	PAL G (CCIR)	Circle Pattern
5	123	487.25MHz	493.75MHz	PAL I (UK)	Circle Pattern
6	E12	224.25MHz	229.75MHz	PAL B (CCIR)	Color Bar
7	AU7	182.25MHz	187.75MHz	PAL B (UK)	Color Bar
8	G68	847.25MHz	852.75MHz	PAL G (CCIR)	100% White
,	AU9	196.25MHz	201.75MHz	PAL B (UK)	Checkerboard
10	AU10	209.25 MHz	214.75 MHz	PAL B (UK)	Crosshatch
11	AU0	46.25MHz	51.75MHz	PAL B (UK)	Color Bar
12	AU2	64.25MHz	69.75MHz	PAL B (UK)	Color Bar
13	AU5	102.25 MHz	107.75 MHz	PAL B (UK)	Crosshatch
14	AU5A	138.25MHz	143.75MHz	PAL B (UK)	Color Bar
15	AU7	182.25MHz	187.75MHz	PAL B (UK)	Pure White
16	AU9	196.25MHz	201.75MHz	PAL B (UK)	Pure White
17	AU10	209.25MHz	214.75MHz	PAL B (UK)	Circle Pattern
18	123	487.25MHz	493.75MHz	PAL I (UK)	Circle Pattern
19	G28	527.25MHz	532.75MHz	PAL G (CCIR)	Circle Pattern
20	AU37	590.25MHz	595.75MHz	PAL G (UK)	Circle Pattern
21	140	623.25MHz	629.75MHz	PAL I (UK)	Color Bar
22	CH44	655.25MHz	661.75MHz	PAL DK (UK)	Color Bar
23	160	783.25MHz	789.75MHz	PAL I (UK)	100% White
24	166	831.25MHz	837.75MHz	PAL I (UK)	Checkerboard
25	K21	471.25 MHz	477.75 MHz	SEC K1 (CCIR)	Crosshatch
28	G28	527.25MHz	532.75MHz	PAL G (UK)	Color Bar

3.AC adaptor

- 3.1Setup the ACI/P at 90VAC, and Output DC loading at 4.5Amp. The DC output voltage is 12.1V DC
- 3.2 Adjustment is nothing to do

4.PC mode Display Adjustment

4.1 Display quality adjustment

Use timing mode as describe in 2.2, and use the POPO (pixel on pixel off) pattern to adjust the clock until no stripe and adjust the phase until clear picture. Check all pre-setting 140 modes.

4.2 WHITE-D adjustment(B)

- 4.2.1At factory mode apply 60KHz/75Hz mode with crosshatch
- Set main controls brightness control at 100% and contrast to 50% .Set auto-subfunction for auto offset and sub-con setup 4.2.2Apply white pattern, set brightness control at 100%, and
- contrast control at 50%. Preset R.G.B gain at 127. Adjust the R.G.Bgain of Scalarin Factory Mode. (see Fig 1.) The 1931 CIE chromaticity (X, Y) co-ordinates shall be:

	6500K	
x (center)	0.281 0.005	0.312 0.005
v (center)	0.311 0.005	0.338 0.005

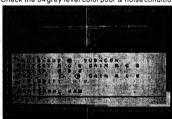
Use Minolta CA-110 for color coordinates and luminance

Luminance> 250 Nits (CPT) in the center of the screen at Original color and PC Brightness control; Contrast control at 100%

Note: Afterwhite-D adjustment set brightness and contrast

4.3 Check the digital interface cable

Check the 64 grey level color poor & noise condition.



- 5.0 TV Mode display adjust
- 5.1.1Geometry Adjustment (B)

A)INPUTREQUIREMENTS

Equipment Input Signal Type :PM5515, PM5518 orFLUKE 54200 :1.1 for RFinput signal

within PAL system (for Europe and AP version) , channel : E7 (189.25MHz)the pattern is using circle and cross hatch pattern

2. for S-Video input signal, within NTSC system (for Europe and AP version), the pattern is using Circle and cross hatch pattern

input Signal Strength

:>= 1mV rms (60 dBuV) terminal Voltage. 1Vpp Y-signal , 300mVppC-signal

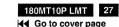
Input Injection Point :Aerial input and S- Video input

B) ALIGNMENTMETHOD

Initial Set-up Method of Alignments

- : Set smart picture to Natural. : a. selectto TV channel , then adjust vertical shift .and horizontal shift to picture center then save .
- b. select to S-video Adjust vertical shift and horizontal shift to picture center then save.
- c. Left space Right space < ió 2mm

Electrical instructions



5.1.2 White balance adjustment (B)

A)GENERALSET-UP

Equipment Requirements : Colour analyzer.

B)INPUT REQUIREMENTS

Input Signal Type

: RF signal, modulated with white Pattern

Input Signal Strength

: >= 10mV rms (80 dBuV) terminal voltage.

Input Injection Point

Aerial input

C)ALIGNMENT METHOD

Initial Set-up

After PC White Dadjust Set color to original color

Set TV Brightness = 122 ; Contrast=64 in Factory mode(can be fine tuned)

Set smart picture to Natural (Europe . AP model)

Set Color Temp to Normal Select COLOR TEMP or 100% Full

White pattern by TV pattern generator

Method of Alignments:

Adjust TV R,G,Bgain

Adjust TV red, green and blue to the value in the table

Check the greylevel color pool & noise condition if need adjust, please adjust TV Brightness and Contrast in Factory mode.

D)EXPECTED RESULTS

Measured Parameters Specifications

White balance. See table.

Units of Measurement xy.

E)TABLE(S)

: Specifications of white balance

Picture Mode

Normal (Natural) 300+/-5

Table 5.1: Readings with Philips Colour Meter.

5.2 VIDEO PROCESSING (Conjunction board A10 alignment)

5.2.1 RF AGC take over point adjustment.

Input: Test land of item 7681 pin 11 connector through the probe. Input signal:IF signal modulated with a Grey scale video signal, video modulation - negative & Sound IF signal (33.4MHz / 31.5MHz / 41.25MHz for picture IF frequencies of 38.9 MHz / 38 MHz / 45.75 MHz respectively) ,level at 13dB w.r.t. picture IF level, Without modulation (only carrier).

Input Probe: Input via 50 coaxial cable terminated with RC (120.10nF) network at I/P injection point. Output : pin 1 of tuner connected to a DC voltmeter.

Set bimos : sub address 27, refer to table below.

Via I2C or with a factory remote control, adjust the AGC take over (data byte sub address 1E, D0-D5) to the step at which the DC. voltage should be within 2.5 V AGC takeover voltage 4.6 V. Record the AGC register content and store in the NVROM location 'TOP', address as specified in the attached 'memory layout' list.

	IF Frequency	IF signallevel	Value of Sub
	(MHz)	(dBuV)	address 27 of bimos
Europe model	38.9	105	40hex

5.2.2 Off-set IF demodulator Adjustment.

Input : Same as RF AGC adjustment.

Input Signal: Same as RF AGC adjustment, with picture IF

signal modulated with a cross-hatch video signal instead of greyscale video signal & video level

105%.

Sound decoder (device add, 80H /81H for Output:

Write/Read) Read register Quasi-peakreadout left ; Sub Add. 13H ; Reg. 0019H.

Set Sound decoder: 1. DSP write register: Prescale FM\AM; Sub

Add.12H; Reg.000EH; Data7F00H.

2. DSP write register : Deemphasis FM; Sub Add.12H; Reg. 000FH; Data 3F00H.

3. DSP write register : Volume loudspeaker

channel: SubAdd.12H: Reg.0000H: Data7F00H.

Method: Via I2C, adjust the 'Off-set IF demodulator' (data byte

sub address 05, D0-D5) register value of the bimos so as to get the lowest read back value from the

sound decoder.

This value of the 'Off-set IF demodulator' is to be stored in the NVROMIocations' OFFSET_IF_NEG' & ' OFFSET IF POS', address as specified in the attached 'memory layout' list.

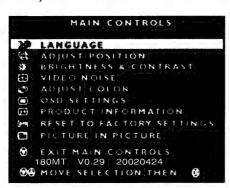
Factory Adjustment

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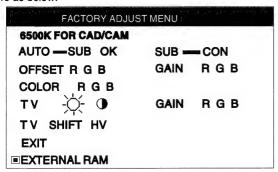
Factory Mode Adjustment

Entering Factory Adjustment Menu

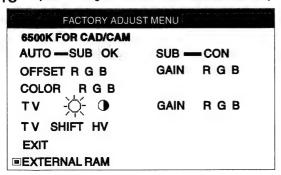
Push **OK** & **AUTO**buttons then power on the monitor, release them after picture display normally. Press **OK** button to bring up OSD menu of factory mode as shown below.



Use w button to select factory adjustment indication (for example: LCD TV V1.28 20011030, which is the entrance of the factory adjustment menu, press **OK** button to access it. The window shows as below.



Use or buttons to select SUB-CON, COLOR, R G B,..etc.
Use - or buttons to decrease/increase the value of each item
AUTO: adjust Sub-brightness & Sub-contrast automatically.



Contrast adjustment (Sub-Contrast). Use this menu item to adjust the contrast gain of pre-amp ranges from 0 to 255.

GAIN R G B COLOR R G B

Color temperature gain adjustment. Use these menu items to adjust the RGB gains of pre-amp for different color temperatures, ranges from 0 to 255.

OFFSET R G B

Sub-Brightness adjustment. Use this menuitem to adjust the brightness level (DC-level) of pre-amp range from 0 to

(PS: The Offset RGB function can be used on reduce or eliminate snowy noise on the background when the resolution of video signal is 1024 X 768 vertical 60Hz. Slightly increase or decrease the value until snowy noise completely disappear.)

Safety Test Requirements

All units that are returned for service or repair must pass the original manufactures safety tests. Safety testing requires both *Hipot* and *Ground Continuity* testing.

HI-POT TEST INSTRUCTION

- 1. Application requirements
- 1.1 All mains operated products must pass the Hi-Pot test as described in this instruction.
- 1.2 This test must be performed again after the covers have been refitted following the repair, inspection or modification of the product.
- 2. Test method
- 2.1 Connecting conditions
- 2.1.1 The test specified must be applied between the parallel-blade plug of the mainscord and all accessible metal parts of the product.
- 2.1.2 Before carrying out the test, reliable conductive connections must be ensured and thereafter be maintained throughout the test period.
- 2.1.3 The mains switch(es) must be in the "ON" position.
- 2.2 Test Requirements

All products should be HiPot and Ground Continuity tested as follows:

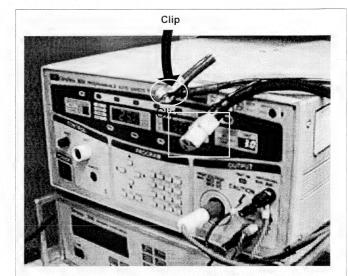
Condition	HiPot Test for products where the mains input range is Full range(or 220V AC)	HiPot Test for products where the mains input is 110V AC(USA type)	Ground Continuity Test requirement
Test voltage	2820VDC (2000VAC)	1700VDC (1200VAC)	Test current: 25A,AC Test time:
Testtime (min.)	3 seconds	1 second	3 seconds(min.) Resistance required:
Trip current (Tester)	set at 100 uA for Max. limitation; set at 0.1 uA for Min. limitation	5 mA	<=0.09+R ohm, R is the resistance of the mains cord.
Ramp time	set at 2 seconds		

- 2.2.1 The test with AC voltage is only for production purpose, Service center shall use DC voltage.
- 2.2.2 The minimum test duration for Quality Control Inspector must be 1 minute. No breakdown during the test.
- 2.2.3 The test voltage must be maintained within the specified voltage + 5%.
- 2.2.4 The grounding blade or pin of mains plug must be conducted with accessible metal parts.

- 3. Equipments and Connection
- 3.1. Equipments

For example:

- ChenHwa 9032 PROGRAMMABLE AUTO SAFETY TESTER
- ChenHwa 510B Digital Grounding Continuity Tester
- ChenHwa 901 (AC Hi-pot test), 902 (AC, DC Hi-pot test) Withstanding Tester
- 3.2. Connection
 - * Turn on the power switch of monitor before Hipot and Ground Continuity testing.



(ChenHwa 9032 tester)

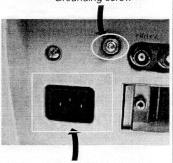
Video cable

Connect the "video cable" or "grounding screw" to the CLIP on your tester.



Grounding screw

Connect the power cord to the monitor.



Power outlet

(Rear view of monitor)

4. Recording

Hipot and Ground Continuity testing records have to be kept for a period of 10 years.

DDC Instructions

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General

DDC Data Re-programming

In case the DDC data memory IC or main EEPROM which storage all factory settings were replaced due to a defect, the serial numbers have to be re-programmed

It is advised to re-soldered DDC IC and main EEPROM from the old board onto the new board if circuit board have been replaced, in this case the DDC data does not need to be re-programmed.

Additional information

Additional information about DDC (Display Data Channel) may be obtained from Video Electronics Standards Association (VESA). Extended Display Identification Data(EDID) information may be also obtained from VESA.

DDC EDID structure

For Analog interface: Standard Version 3.0 Structure Version 1.2

For Digital inferface: Standard Version 3.0 Structure Version 1.3

System and equipment requirements

- An i486 (or above) personal computer or compatible.
- Microsoft operation system Windows 95/98.
- EDID301.EXE program (3138 106 10103) as shown in Fig. 1
- A/D Alignment kits (3138 106 10079):
- inclusion: a. Alignment box x1 (as Fig. 2)
 - b. Printer cable x1
 - c. (D-Sub) to (D-Sub) cable x1

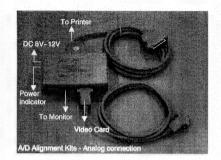
Note: The EDID301.EXE (Release Version 1.58 20000818)is a windows-based program, which cannot be run in MS-DOS.

Diskette with EDID301.EXE



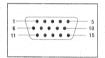
Fig. 1





Note: The alignment box has already build-in a batteries socket for using batteries (9V) as power source. Pull out the socket by remove four screws at the rear of box. Please do not forget that remove batteries after programming. The energy of batteries can only drive circuits for a short period of time.

Pin assignment



Pin No.	Assignment	Pin No.	Assignment
1	Red video input	9	+5V
2	Green video input	10	Ground
3	Blue video input	11	Ground
4	Ground	12	Serial data line(SDA)
5	No Connected	13	H.Sync
6	Red video ground	14	V.Sync(VCLK for DDC)
7	Green video ground	15	Data clock line(SCL)
8	Blue video ground		

DDC Instructions (Continued)

Fig. 6

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Configuration and procedure

There are 2 chips contained OSD string, serial number..etc on the circuit board,

main EEPROM (7402, 32k) which storage all factory settings, OSD string.DDC IC (7202) which storage 128byte EDID data (serial number ..etc.). Following descirptions are the connection and procedure for Analog DDC application, the main EEPROM can be re-programmed along with Analog IC by enable factory memory data write function on the DDC program (EDID301.EXE).

Initialize alignment box

In order to avoid that monitor entering power saving mode due to sync will cut off by alignment box, it is necessary to initialize alignment box before running programming software (EDID301.EXE). Following steps show you the procedures and

Step 1: Supply 8~12V DC power source to the Alignment box by plugging a DC power cord or using batteries.

Step 2: Connecting printer cable and video cable of monitor as Fig. 3. Rear view of 150MT10P

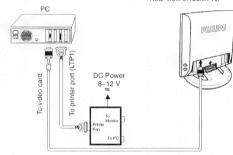


Fig. 3

Step 3: Installation of EDID301.EXE

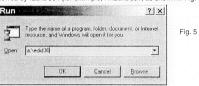
Method 1: Start on DDC program

Start Microsoft Windows,

- 1. Insert the disk containing EDID301.EXE program into floppy disk
- 2. Click Start, choose Run at start menu of Windows 95/98 as shown in Fig. 4.



3. At the submenu, type the letter of your computer's floppy disk drive followed by :EDID301 (for example, A:\EDID301, as shown in Fig. 5).



4. Click OK button. The main menu appears (as shown in Fig. 6). This is for initialize alignment box.

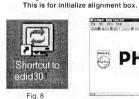


Note 1: If the connection is improper, you will see the following error message (as shown in Fig. 7) before entering the main menu. Meanwhile, the (read EDID) function will be disable. At this time, please make sure all cables are connected correctly and fixedly, and the procedure has been performed properly



Method 2: After create a shortcut of EDID301.EXE

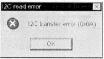
Double click EDID301 icon [(as shown in Fig. 8) which is on the screen of Windows Wallpaper. Bring up main menu of EDID301 as shown in Fig. 9.





Note 2: During the loading, EDID301 will verify the EDID data which just loaded from monitor before proceed any further function, once the data structure of EDID can not be recognized, the following error message will appear on the screen as below. Please confirm following steps to avoid this message.

- 1. The data structure of EDID was incorrect.
- 2. DDC IC that you are trying to load data is empty.
- 3. Wrong communication channel has set at configuration setup windows.
- 4. Cables loosed or poor contact of connection.

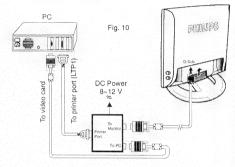


DDC Instructions (Continued)

Go to cover page

Re-programming Analog DDC IC

Step 1: After initialize alignment box, connecting all cables and box as shown in Fig. 10

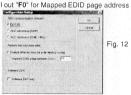


Step 2: Read DDC data from monitor

Click Dicon as shown in Fig. 11 from the tool bar to bring up the Channels "Configuration Setup" windows as shown in Fig. 12.



Select the DDC2B as the communication channel. Select "Enable" & fill out "F0" for Mapped EDID page address as shown in Fig. 12.



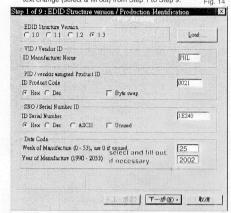
3. Click OK button to confirm your selection.

4. Click icon (Read EDID function) to read DDC EDID data from monitor. The EDID codes will display on screen as shown in Fig. 13.



Step 3: Modify DDC data (verify EDID version, week, year)

1. Click (new function) icon from the tool bar, bring up Step 1 of 9 as shown in Fig. 14. EDID30 DDC application provides the function selection and text change (select & fill out) from Step 1 to Step 9.



Step 4: Modify DDC data (Monitor Serial No.)

dea Input Delinetion		
Coptal Signal Carvet		
nalog Signal Lavel		Fi
Signal Level Standard	# 8.700Y/9.300Y (1.600Vp-p)	
	C 0.714V/0.286V (1.000Vp-p)	
	C 1.000V/0.400V (1.400Vp-p)	
	(* 0.200V/0.000V (0.700Vp.p)	
Selup Display	I" with blank-to-black	
Sync Inpals Supported	☑ Separate Syncs.	
	☑ Composite Sync (on Haync)	Board
	P Sync on Graen Video	
	☐ Sarrason Vsync. Is required	
rage Size / Display Transfer		
Mex Image Size Hs.x Vt I	0 - 255 cm) 30 22	
Transfer Characteristic (Go	mma 1.00 - 3.65) [2.7	
	The Children of Commencer	
Fransler Characteristic (Go	mma 1 (0 - 355) [23	

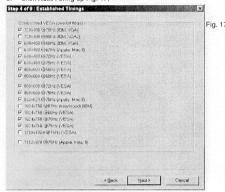
Feature Support (DPMS) DPMS	Pf ospi		chy/White point values (0 004 - 0 999)	
P Stand-by	Red	k k	0 59	F
F Suspend		Y	0.346	
P Active Of	Green		0.297	
Basic display type Monochrome/gray scale display	Green	Y Y	0.542 0.542	
IF PGB color display	Blue	*	0 149	
P Non-RGB multicalor display		Y	0112	
C Undetwed	White	×	9	
Detault leasure L. Std. desault color space / xPGB		Υ	0	
☑ Pretented fining mode				
I" GTF supported				

DDC Instructions (Continued)

150MT10P LMT 33

◀ Go to cover page

3. Click Next bring up Fig. 17.



4. Click Next, bring up Fig. 18.

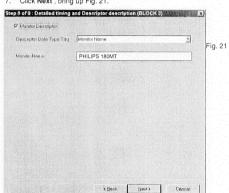


5. Click Next, bring up Fig. 19.



Descriptor Data Type Tag Monit	or Range Limits		-	Fi
Monitor Renge Limits				
Min Vertical Flate (0 - 255 Hz)		56		
Max Vertical Finite (0 - 256 Hz)		75		
Min Horizontal (0 - 255 KHz)		31		
Max Horizontal (0+255 KHz)		61		
Mex Supported Pixel Clack (4-255)	(MHz)	30		
☐ Secondary GTF timing formula su	ppeit			

7. Click Next, bring up Fig. 21,



- Click Next , bring up Fig. 22.
- Fill out serial number.
- Click Finish to exit the Sten window

Monitor Descriptor		Fig.
Descriptor Data Ti-pe Tag	Monitor S/N (ASCII)	
Monitor S/N (ASCII)	TY123456	
Definition of Serial Num	ber	
TY00022500	0001	
	Serial Number (U.S.A: 8 digit) (Other regions: 6 digit)	
The second second	→ Week (Other regions, 6 digit)	201
	➤ Year	
	➤ Year ➤ TY Code TYChungli	

DDC Instructions (Continued)

Step 5: Access Factory Mode for DDC data writing

Factory Mode:

How to Get into Factory Mode Menu

Push Menu " OK " & " ATUO " & " 🖒 " buttons simultaneously untill picture comes on the screen.

Press Menu " OK " button, bring up Factory mode indication as shown in Fig 23 .



Fig. 23

Step 6: Write DDC data

- 1. Click ☐ (Write EDID) icon from the tool bar to write DDC data.
 (0% ~ 100%, -> READY)
- 2. Click (Read EDID) to re-confirm it.

Step 7: Reconfirm Monitor Serial Number in User Mode

Go back to USER Mode as shown in Fig. 24 :
Turn off monitor, then turn on monitor again => leave factory mode and return to User Mode directly.



User Mode Fig. 24

2. Select "Product information" => Press "OK" button => Bring up Fig. 25.



Fig. 25

To match with the serial number modification on EEprom(OSD)
 See page 116~117.

Step 8: Save DDC data

Sometimes, you may need to save DDC data as a text file for using in other IC chip. To save DDC data, follow the steps below:

1. Click (Save) icon (or click "file"-> "save as") from the tool bar and give a file name as shown in Fig. 26.

The file type is EDID30 file (*.ddc) which can be open in WordPad. By using WordPad, the texts of DDC data & table (128 bytes, hex code) can be modified. If DDC TEXTS & HEX Table are completely correct, it can be saved as .ddc flie to re-load it into DDC IC & EEPROM for DDC Data application.



2. Click Save.

Step 9: Load DDC data

- Click from the tool bar.
- 2. Select the file you want to open as shown in Fig. 27.
- Click Open.



Step 9: Exit DDC program

Pull down the File menu and select Exit as shown in Fig. 28.



DDC data of Analog

180MT10P LMT 35 ◀ Go to cover page

(FOR 180M	AY DATA CHANNEL (D T10P/00C LCD Monitor		E
	EDID log file	************	
10 10 10 W	duct Identification Manufacturer Name Product Code Serial Number feek of Manufacture ear of Manufacture	: PHL : 0022 (HEX.) : 1E240 (HEX.) : 25 : 2002	
V	DID Version, Revision ersion evision	: 1 : 3	
	asic Display Paramete ideo Input Definition	ers/Features : Analog Video Input 0.700V/0.000V (0.70Vpp) without Blank-to-Black Setup Separate Sync Composite Sync without Sync on Green no Serration required	
	aximum H ImageSize aximum V ImageSize		
D	isplay Transfer Chara (Gamma)	cteristic: 2.7	
F	eature Support (DPMS	S): Standby Suspend Active Off	
D	isplay Type	: RGB colordisplay	
C	olor Characteristics Red X coordinate Red Y coordinate Green X coordinate Green Y coordinate Blue X coordinate Blue X coordinate White X coordinate White Y coordinate	: 0.28 : 0.61 : 0.14 : 0.09 : 0.281	
	stablished Timings stablished Timings I	720 x 400 @ 70 Hz (IBM, VGA) 640 x 480 @ 60 Hz (IBM, VGA) 640 x 480 @ 67 Hz (Apple, Mac II) 640 x 480 @ 75 Hz (VESA) 640 x 480 @ 75 Hz (VESA) 800 x 600 @ 56 Hz (VESA)	

800 x 600 @ 60Hz (VESA)

800 x 600 @ 75Hz (VESA)

1024 x 768 @60Hz (VESA)

1024 x 768 @ 70Hz (VESA) 1024 x 768 @75Hz (VESA)

1280 x1024@75Hz(VESA)

: 5:4

:60

832 x 624 @ 75Hz (Apple, Mac II)

Established Timings II: 800 x 600 @72Hz (VESA)

Manufacturer's timings: 1152 x 870 @ (Apple, Mac II)

Horizontal active pixels:1280

Standard Timing Identification #1

Refresh Rate

```
Detailed Timing #1
         Pixel Clock (MHz)
                                      25.18
         H Active (pixels)
                                       640
         H Blanking (pixels)
                                      160
         V Active (lines)
                                      350
         V Blanking (lines)
                                      99
         V Sync Offset (F Porch) (pixels): 16
H Sync Offset (F Porch) (pixels): 16
H Sync Pulse Width (pixels): 36
V Sync Offset (F Porch) (lines): 37
V Sync Pulse Width (lines): 2
         H Image Size (mm)
         V Image Size (mm)
                                       230
         H Border (pixels)
                                      0
          V Border (lines)
                                      0
         Flags
                                      Non-interlaced
Normal Display, No stereo
                                       Digital Separatesync.
                                       Negative Vertical Sync.
                                      Negative Horizontal Sync.
         Monitor Descriptor #2
         Serial Number
                                       TY 123456
         Monitor Descriptor #3
                                       PHILIPS 180MT
         Monitor Name
         Monitor Descriptor #4
         Monitor Range Limits
         Min. Vt rate Hz
         Max. Vt rate Hz
                                       75
         Min. Horiz. ratekHz
                                       30
         Max. Horiz. rate kHz
                                       80
         Max. Supported Pixel
                                       140
         No secondary GTF timing formula supported.
         Extension Flag
         Check sum
                                      : 7A (HEX.)
  0:00 1:ff 2:ff 3:ff 4:ff 5:ff 6:ff 7:00
```

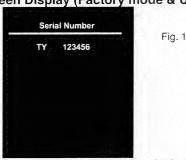
********************** EDID data (128 bytes) 0.00 1.0 2.11 3.11 4.11 5.11 6.11 7.100 18: 40 13: e2 14:01 15: 00 16: 19 17:00 18: 40 13: e2 14:01 15: 00 16: 19 17:00 18: 01 19: 03 20: 6c 21: 24 22: 1d 23: aa 24: e8 25: 4d 26: 62 27: a1 28:57 29: 47 30: 96 31:23 32: 17 33: 48 34: 41 35: b1 36: e1 37: 80 38: 81 39: 80 40: 01 41:01 42: 01 43: 01 44:01 45: 01 46: 01 47:01 48: 01 49:01 50: 01 51: 01 52: 01 53: 01 54: d6 55: 09 56: 80 57:a0 58: 20 59: 5e 60:63 61: 10 62: 10 63:60 64: 52 65:08 66: 32 67: e6 68:10 69: 00 70: 00 71:18 72: 00 73:00 74: 00 75: ff 76: 00 77:20 78: 54 79: 59 80: 20 81:20 82: 31 83: 32 84:33 85: 34 86: 35 87:36 88: 0a 89:20 90:00 91:00 92:00 93; fc 94:00 95:50 96: 48 97:49 98: 4c 99: 49 100:50 101: 53 102: 20 103:31 104: 38 105: 30 106: 4d 107: 54 108: 00 109: 00 110: 00 111: fd 112: 00 113: 38 114: 4b 115: 1e 116: 50 117: 0e 118: 00 119: 0a 120: 20 121: 20 122: 20 123: 20 124: 20 125: 20 126: 00 127: 7a **Note1: Address 78&79 is Factory code

Serial number modification - EEPROM (OSD)

Go to cover page

When the serial number inside DDC IC has been changed, the serial number inside EEPROM (in User mode, the serial number of monitor can be found by OSD as shown in Fig. 1 also.) should be changed at the same time.

Serial number modification in EEPROM (near CPU) for On Screen Display (Factory mode & User mode)



Due to different communication structures were implement for DDC IC and EEPROM (serial number) application as below.

Update/Modify the serial number of monitor as shown in Fig. 1, please follow the steps as below.

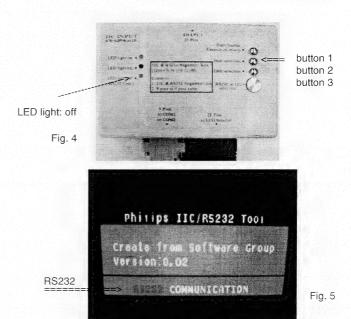
1. connection of RS232 COMMUNICATION as shown in Fig. 2

- Press button1, the Red LED light should be at OFF status at this moment.

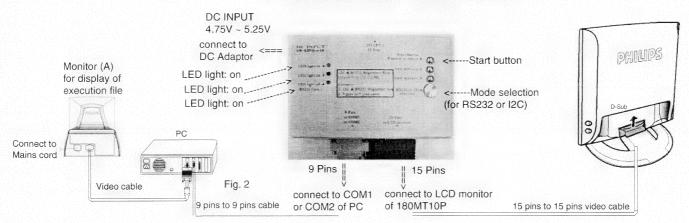
Bring up Fig.5.

(If it is not at RS232 COMMUNICATION status, Mode selection key can be used for exchange.

For example: RS232 COMMUNICATION, I2C COMMUNICATION)



CONECTION OF RS232 COMMUNICATION



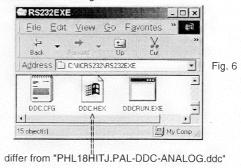
I2C & RS232 Alignment Kits (12nc = 3138 106 10198) Contents: 1. I2C & RS232 Alignment box

2. 9 pins to 9 pins cable

- Connect DC adaptor (4.75 ~ 5.25Vdc) to Alignment box. 3 LED light should be at ON status at this moment.
- Connect 9 pins cable
- Connect 15pins D-SUB between Monitor and Alignment box.
 Bring up Fig. 3



- 2. Update/Modify serial number by DDCRUN (execution file) in Factory mode.
- make a directory and copy "DDCRUN.EXE", "DDC.CFG", "DDC.HEX" into folder as shown in Fig. 6.



Serial number modification - EEPROM (OSD)

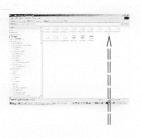


Fig. 7

PHL18HIT.PAL (HIT panel)

The file name of "DDC.HEX" has been defined by source code of DDCRUN.EXE.

The contents of DDC.HEX are different as shown in Fig. 6 & 7. Make sure to put "DDC.HEX (for example: ddc contents (Fig.6) of PHL18HIT.PAL) together with "DDC.CFG" & "DDCRUN.EXE" each time. It means [copy different DDC.HEX and put it together with "DDC.CFG" & "DDCRUN.EXE"] each time for application of serial number.

In DOS mode: (made directory already)

C:\WINDOWS>CD\
C:\>CD IICRS232
C:\IICRS232>CD RS232EXE
C:\IICRS232\RS232EXE>DIR

(press Enter) (press Enter) (press Enter) (press Enter)



Folder with "DDC.CFG", "DDC.HEX", "DDCRUN.EXE" as shown in Fig. 8.

Fig. 8

C:\IICRS232\RS232EXE>EDIT DDC.CFG

(press Enter)

- Config. setting "2 58 F0" as shown in Fig. 9 for 180MT10P.

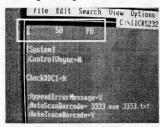




Fig. 9

Fig. 10

- Check ComPort setting as shown in Fig. 10 for RS232 (9 pins) cable.

3. Serial number application - Barcode format setting

C:\IICRS232\RS232EXE>DDCRUN (press Enter)
Bring up : definition of Barcode format setting as shown in Fig. 11.



C:\IICRS232\RS232EXE>DDCRUN PHLW_RD /T/YxxYWWSSSSS (press Enter)

Bring up: contents of DDCRUN as shown in Fig. 12.

1: Regio SEC data An Hosfor

2. Check SEC HDA Sile from H.D

3. hand DEC data from Humilar

4. Confirm DEC data atth scenar

5. Regio SEC data to Humilar (NES)

Fig. 12

"PHLW_RD (fixed name)" was defined by source code of DDCRUN for Philips models already.

As shown in Fig. 12 (1. write DDC data to monitor), press Enter Bring up: contents for fill out Serial number as shown in Fig. 13.



For example: Fill out "TY 9620123456"

Press Enter

Bring up : Fig. 14 to ask "Entry Factory mode".

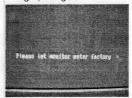


Fig. 14

Access Factory Mode

Step 1:

Turn off monitor.

Step 2:

[Push Menu " OK " & " AUTO " buttons at the same time and hold it untill comes out "Windows screen"] + [Press power " (b) " button and release it instantly]

PHIL18HIT.PAL(HIT panel) Press Enter

Bring up : Fig. 15 (a few seconds only)





Fig. 15

Verify Serial number :

By OSD as shown in Fig. 16 & 17 to verify the Serial number.





Fig. 16

Fig. 17 Serial number - (Before)



Fig. 18 Serial number - (After)



==Fill out "Q" : Quit Serial number application.



==Press "ESC" : Go back to DOS mode.
Then, finish.



Repair Tips

◄ Go to cover page

0. Warning

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically. When repairing, make sure that you are connected with the same potential as the mass of the unit via a wrist wrap with resistance. Keep components and tools also at the same potential!

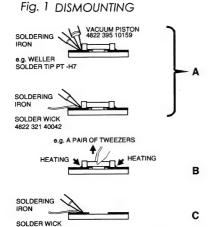
1. Servicing of SMDs (Surface Mounted Devices)

1.1 General cautions on handling and storage

- Oxidation on the terminals of SMDs results in poor soldering.
 Do not handle SMDs with bare hands.
- Avoid using storage places that are sensitive to oxidation such as places with sulphur or chlorine gas, direct sunlight, high temperatures or a high degree of humidity. The capacitance or resistance value of the SMDs may be affected by this.
- Rough handling of circuit boards containing SMDs may cause damage to the components as well as the circuit boards. Circuit boards containing SMDs should never be bent or flexed. Different circuit board materials expand and contract at different rates when heated or cooled and the components and/or solder connections may be damaged due to the stress. Never rub or scrape chip components as this may cause the value of the component to change. Similarly, do not slide the circuit board across any surface.

1.2 Removal of SMDs

 Heat the solder (for 2-3 seconds) at each terminal of the chip. By means of litz wire and a slight horizontal force, small components can be removed with the soldering iron. They can also be removed with a solder sucker (see Fig. 1A)



- While holding the SMD with a pair of tweezers, take it off gently using the soldering iron's heat applied to each terminal (see Fig. 1 B).
- Remove the excess solder on the solder lands by means of litz wire or a solder sucker (see Fig. 1C).

1.3 Caution on removal

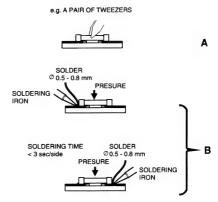
- When handling the soldering iron, use suitable pressure and be careful.
- When removing the chip, do not use undue force with the pair of tweezers.
- The soldering iron to be used (approx. 30 W) should

- preferably be equipped with a thermal control (soldering temperature: 225 to 250 °C).
- The chip, once removed, must never be reused.

1.4 Attachment of SMDs

- Locate the SMD on the solder lands by means of tweezers and solder the component on one side. Ensure that the component is positioned correctly on the solder lands (see Fig. 2A).
- Next complete the soldering of the terminals of the component (see Fiq. 2B).

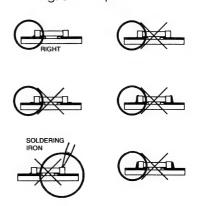
Fig. 2 MOUNTING



2. Caution when attaching SMDs

- When soldering the SMD terminals, do not touch them directly with the soldering iron. The soldering should be done as quickly as possible, care must be taken to avoid damage to the terminals of the SMDs themselves.
- Keep the SMD's body in contact with the printed board when soldering.
- The soldering iron to be used (approx. 30 W) should preferably be equipped with a thermal control (soldering temperature: 225 to 250 °C).
- Soldering should not be done outside the solder land.
- Soldering flux (of rosin) may be used, but should not be acidic.
- After soldering, let the SMD cool down gradually at room temperature.
- The quantity of solder must be proportional to the size of the solder land. If the quantity is too great, the SMD might crack or the solder lands might be torn loose from the printed board (see Fig. 3).

Fig. 3 Examples



Colour adjustment

180MT10P LMT 39

LCD COLOUR ANALYZER - CA110

1. SUMMARY

The LCD Colour Analyzer CA-110 was designed to upgrade the white-balanceprocess on production lines for colour LCD televisions and computer colour LCD panels in the colour LCD industry. The CA-110 consists of a main unit and a measuring probe.

The measuring probe utilizes an optical system suitable for measurement of colour LCDs and is equipped with a viewfinder to verify the area to be measured.

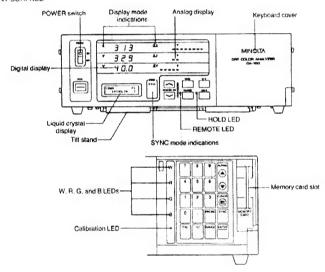
2. APPLICATIONS

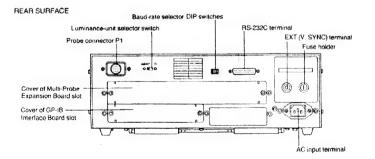
- * White-balance adjustment and inspection on LCD production lines.
- * Quality control and shipping inspection by LCD manufacturers.
- * Inspection of LCDs upon receipt by computer manufacturers.

NAMES OF PARTS

Main Unit

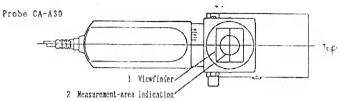
FRONT SURFACE

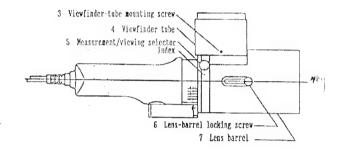


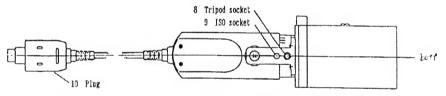


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Colour Adjustment







- 1. Viewfinder
- 2. Measurement-area indication
- 3. Viewfinder-tube mounting screw
- 4. Viewfinder tube
- 5. Measurement/viewing selector
- 6. Lens-barrel locking screw
- . Lens barrel
- 8. Tripod socket
- 9. ISO socket
- 10. Plug

Shows image seen by measuring probe. Indicates area to be measured.

Removing these two screws (one on each side) allows the viewfinder tube to be removed to

clean viewfinder, etc.

Can be moved to minimize the effects of surrounding light and provide the best view of the viewfinder image.

Moves internal mirror; set to ○ for measurement and to ● for viewing or for zero calibration. Locks lens barrel at a fixed position.

Can be moved back and forth to set measurement angle.

can be used to mount measurement probe on a tripod. Depth: 6mm.

Can be used to mount measurement probe. 150

ØSmm, depth: 6mm

Used to connect measuring probe to main unit or optional Multi-Probe Expansion Board.

Colour adjustment



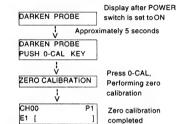
ZERO CALIBRATION

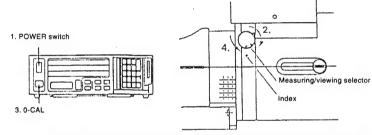
Zero calibration is performed to determine the output of the measuring probe when no light reaches the sensor and to set this as the zero point to which all other measurements are referenced. Zero calibration must be performed after the POWERswitch has been set ON briore taking any measurements.

Toperform zero calibration:

 Before performing zero calibration, check that the measuring probe has been connected to probe connector P1.

- 1. Check that the POWER switch is set to ON.
- Set the measuring/viewing selector to the (viewing) position. (An image can be seen in the viewfinder, but no light will reach the sensor.)
- 3. Press 0-CAL.
- * If zero calibration is being performed immediately after the POWER switch has been setto ON, press 0-CAL after "PUSH0-CAL KEY" appears in the liquid crystal display.
- Set the measuring/viewing selector to the position.
 Measurements will be started immediately.





- "E1" will appear in the liquid crystal display the first time the CA-110 is used after shipment because no standard color has been set.
- Zero calibration can be performed at any time, even if "PUSH 0-CAL KEY" is not shown in the liquid crystal display.

Note

- If the luminance of the LCD to be measured is 5.00cd/m² (1.46 fL) or less, wait at least five minutes after setting POWER switch to ON before performing zero calibration. Also, when measuring LCDs of low luminance, zero calibration should be performed approximately once an hour to ensure accuracy.
- If the ambient temperature changes after zero calibration has been performed, perform zero calibration again.
- Do not press any key while zero calibration is being performed. If a key is pressed, the time required for zero calibration will become longer.

To check if zero calibration was performed correctly, place the receptor area of the probe face down on a flat surface so that no light reaches the receptor area.

If the display shown at right appears in the liquid crystal display, perform zero calibration again.

Even when "OFFSET ERROR" appears in the liquid crystal display, if light reaches
the receptor area of the measuring probe, measured values will appear in the digital
and analog displays. However, these values will not be accurate.

OFFSET ERROR PUSH 0-CAL KEY

If any other display is shown, zero calibration was performed correctly.



Colour Adjustment

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SETTING MEASUREMENT AREA

Measurement areas of \$25mm and \$50mm can be selected by extending or retracting the lens barrel. The \$25mm measurement area can be used for measuring LCDs with 2 -inch or greater diagonals: the \$50mm measurement area can be used for measuring LCDs with 4 - inch or greater diagonals.

Set the measurement area:

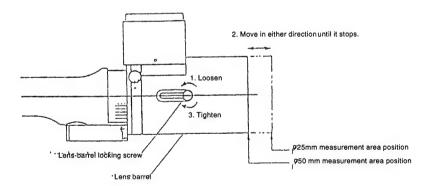
Using a slotted screwdriver, loosen the lens - barrel locking screw.

Slide the lens barrel to the position corresponding to the desired measurement area. The lens barrel should be slid in the desired direction until it stops.

Extending the lens barrel fully sets the #25mm measurement area: retracting the lens barrel fully sets the #50mm measurement area.

Use the screwdriver to tighten the lens - barrel locking screw and lock the lens barrel in position.

Changing the measurement area also changes the measurement angle, this may result in differences between values measured with the #25mm measurement area and those measured with the #50mm measurement area to the viewing - angle characteristics of the LCD. For this reason, it is recommended that the measurement area be constant for all measurements.



Colour adjustment



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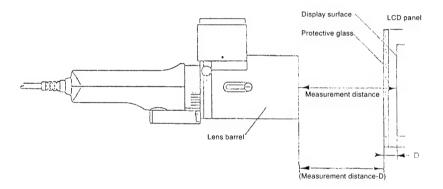
SETTING MEASUREMENT DISTANCE

The measurement distance (the distance from the front of the measuring probe's lens barrel to the display surface of the LCD) should be set using a ruler according to the procedure below.

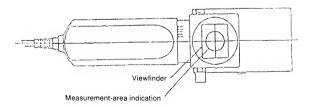
- 1. Mount the measuring probe on a tripod or other stand and mount the LCD on a suitable stand.
- 2. While using a ruler to measure the distance from the front of the measuring probe's lens barrel to the LCD's display surface, move the measuring probe or the LCD until the distance is the correct distance for the measurement area in use.

measurement area	ø 25mm	Ø 50mm
measurement distance*	135mm+/-5mm	210mm+/-10mm

 Distance from the tip of the measuring probe's lens barrel to the LCD's display surface.



 While looking through the viewfinder, move the measuring probe or LCD until the LCD section to be measured is inside the measurement-area indication in the viewfinder.



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Colour Adjustment

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White Balance Adjustment

Alignment procedure

- Turn on 180MT LCD/TV monitor.
 Turn on the Timing/Pattern generator. See Fig. 1
- Setting generator to provide CROSS-Hatch pattern at

Resolution: 1024 x 768 Timing: H= 48 KHz

ming: H= 48 KH V≃ 60 Hz

- 3. Preset LCD colour Analyzer CA-110
- Remove the lens protective cover of probe CA-A30.
- Set Measuring/viewing selector to Measuring position for reset analyzer. (Zero calibration) as Fig. 2
- Turn on the colour analyzer (CA-110).
- Press 0-CAL button to starting reset analyzer. See Fig. 3

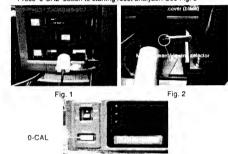


Fig. 3

- 4. Entering factory adjustment mode of LCD/TV Monitor.
- To hold OK and AUTO buttons then power on the monitor. Press OK to bring up OSD menu for confirmation.



Factory mode

Note: after alignment, please reset OSD to user s mode for normal operation. Otherwise, the monitor won t entering power saving mode and showing full white picture all the time as no video signal supplied. To leave factory mode by restart the monitor.

- Adjust OSD menu to lower position of screen (i.g. adjust V-position to value " 0 " at submenu of OSD Setting.
- 6. Setting Brightness and Contrast
- Adjust Brightness to value " 70"
- Adjust Contrast to value " 50" .



- 7. Switch light probe to Viewing position.
- Move the Lens barrel forward or backward to get clear image as shown in Fig. 4
- Switch light probe to Measuring position. It should be able to indicate colour value on the CA-110.

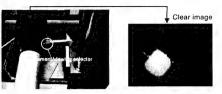
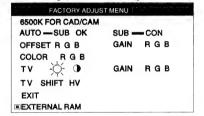


Fig. 4

- 10. Setting pattern to full white picture.
- 11. Press OK then select LCD TV V1.28 20011030 by ▼ button.
- 12. Press OK to bring up submenu as following windows.



00° K

- 13. Press ▲ or ▼ buttons to select R G B. Increase/decrease value by press + − or + − buttons until the X, Y co-ordinates as below: x = 0.281 ± 0.005
 - $y = 0.311 \pm 0.005$

Y>= 250 nits

6500° K 14. Setting X, Y value listed as below:

X= 0.312 ± 0.005 Y= 0.338 ± 0.005

Y>= 250 nits
Alignment hits: 1. R for x value, G for y value, B for Y value on the colour analyzer.

- If the colour analyzer has been calibrated and preset colour temperature in it. Please switch to correct setting in accordance with colour settings.
- 15. Gray scale checking
- Switch Timing/pattern generator to

Pattern: 32 gray scale

- Timing: 1024 X 768 60Hz 48KHz
- Setting both Brightness and Contrast to 50 (Value).
 Check black and white scale are visible clearly across the screen.
- See Fig. 1

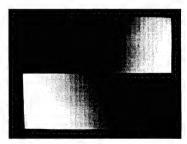
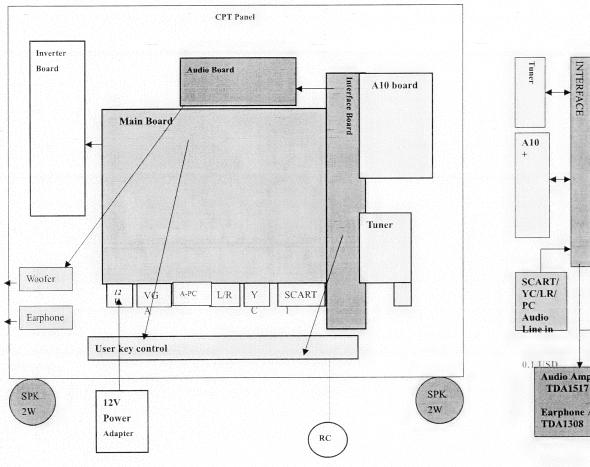


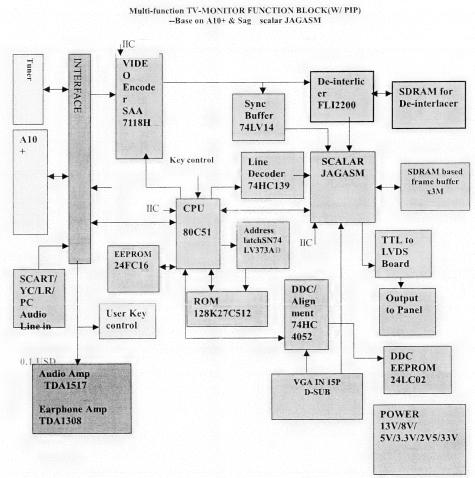
Fig. 1

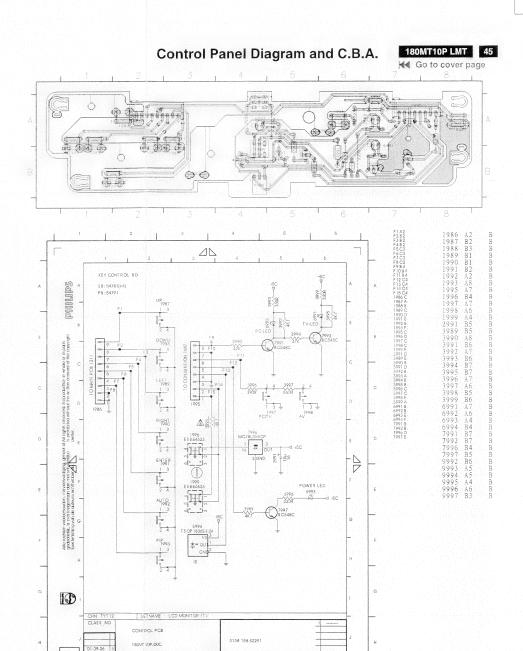
Note: The bright scale will be saturated, if Y is too large. The dark scale will be invisible, if Y is too small. Re-alignment or review procedure again to correct this.

Block Diagram

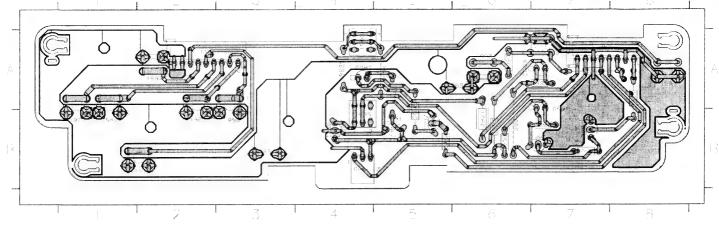
Architecture of Multi-function TV-Monitor

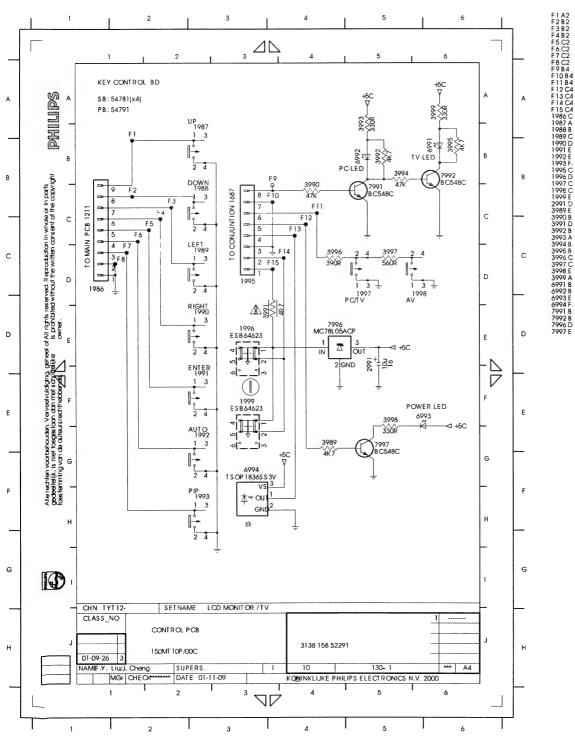






, DD

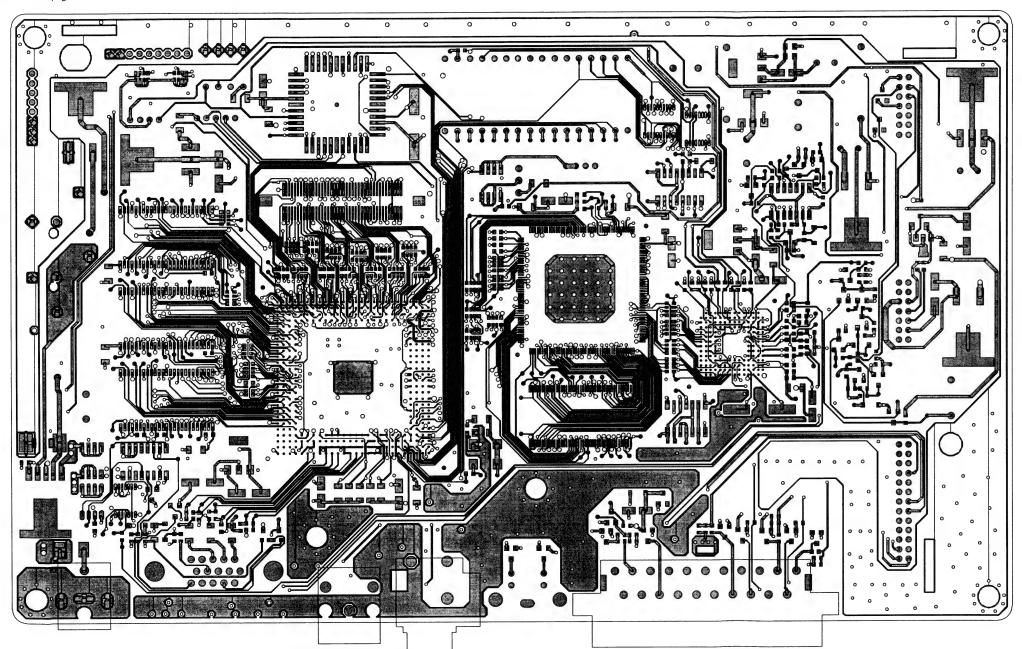




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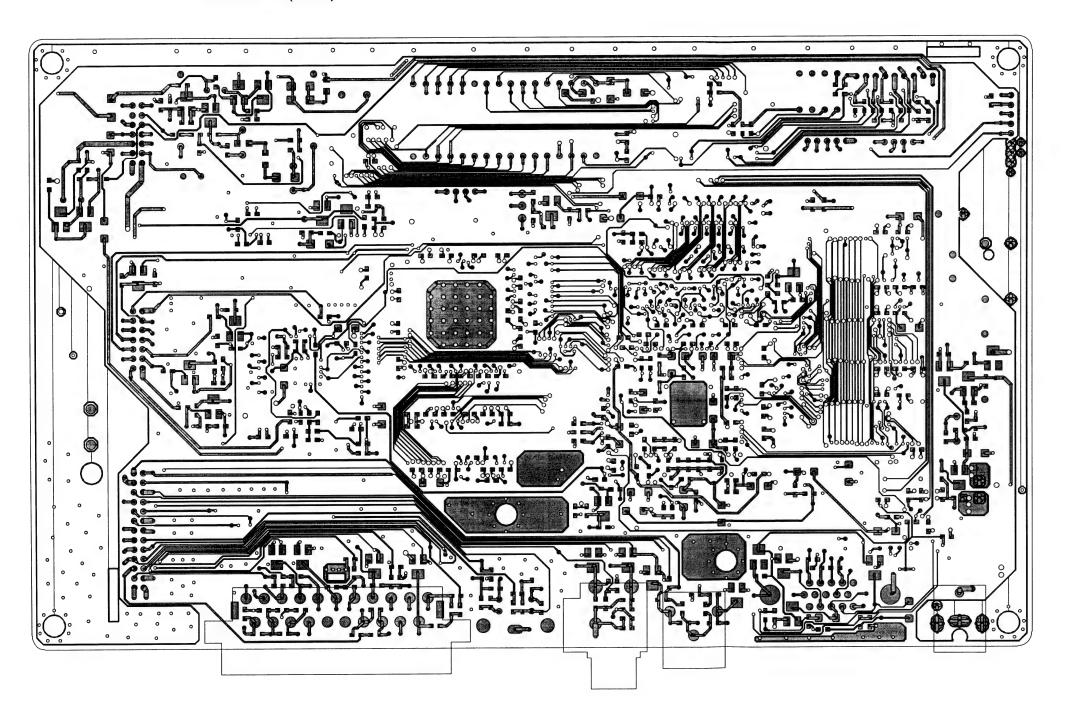


Scaler Board C.B.A.



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2018 A2	A	2459 A2	A	3321 B4	. A	5422 A
2019 A1 2024 A1	A	2461 A2 2462 A2	A	3322 B4 3323 B4		5423 A 5471 B
2024 A1	A	2463 A2	Α	3325 B4	A	5611 B
2028 A1	A	2465 A2	A	3326 B4 3327 B3	A	5612 B
2031 A2 2032 A2	Â	2466 A2 2467 A2	A	3328 B3	. A	5613 B: 5616 B:
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2034 A1 2035 A1	A A	2469 A2 2471 A2	A	3332 A3 3339 B3	A	5632 B: 6001 A
2035 AT	Â	2472 A2	A	3341 A3	. A	6019 A
2052 B4	A	2473 A2	A	3342 A3 3343 A3	A	6020 A
2057 B4 2201 A3	A A	2475 A2 2476 A2	A	3345 A3	. A	6021 A 6025 A
2202 A3	Α	2477 A2	Α	3346 B3	. A	6028 A
2205 A3 2206 A2	A A	2478 B2 2479 B2	A	3356 A3 3357 B3	A	6311 B:
2206 A2 2207 A3	A	2481 B2	Α	3358 B3	A	6313 B
2211 A4	A	2482 B2 2483 B2	A	3359 B3 3361 B3	A	6316 B
2212 A4 2213 A4	A A	2485 B2	Ä	3362 B3	. A	6606 B 6607 B
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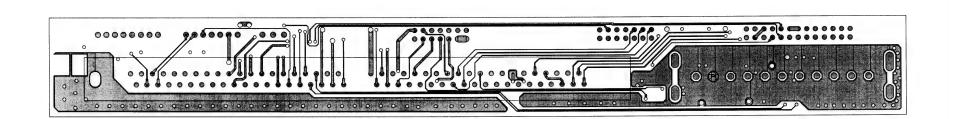
Scaler Board (C.B.A)

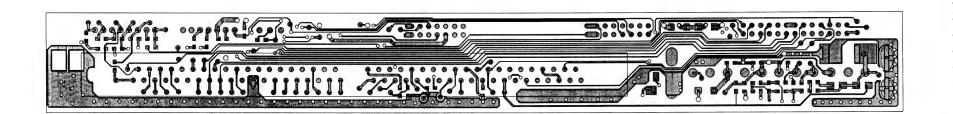


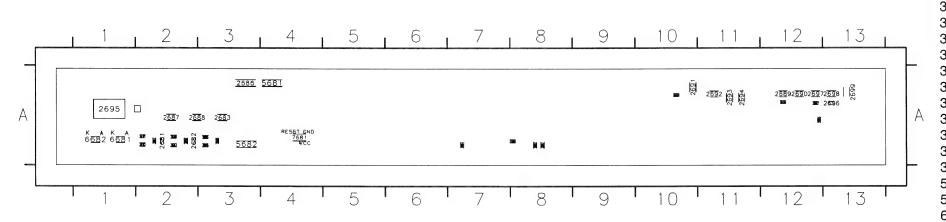
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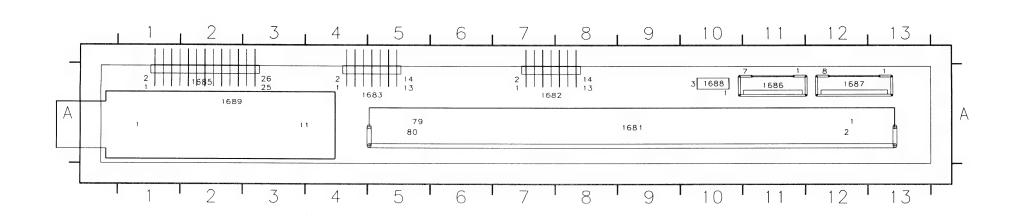
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Conjunction Diagram



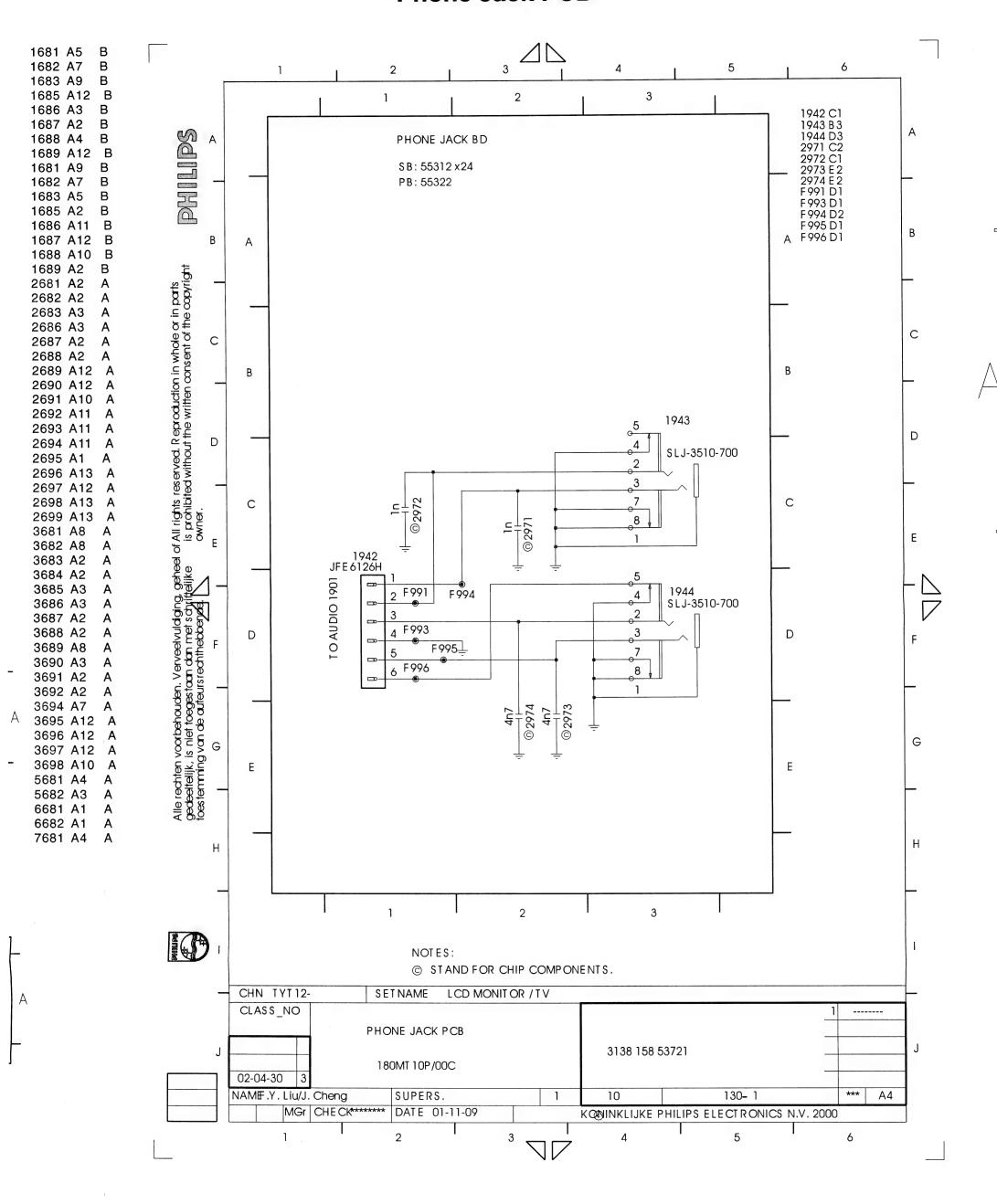




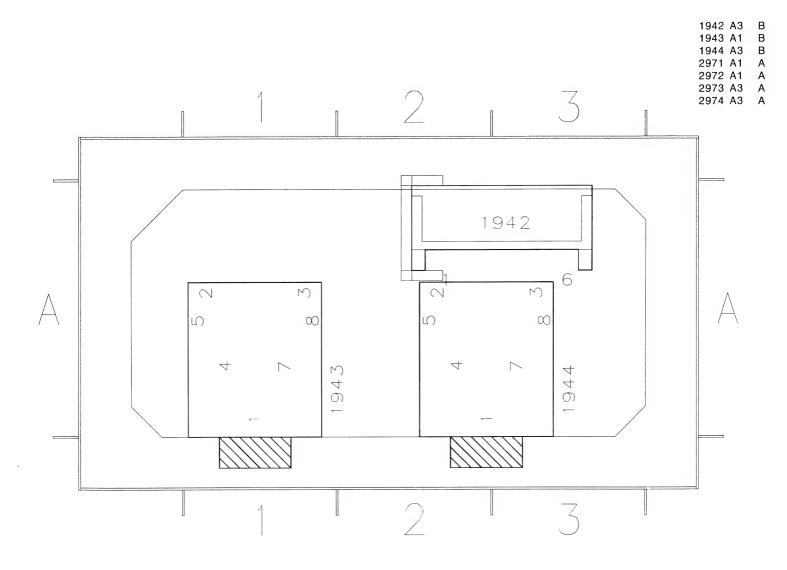


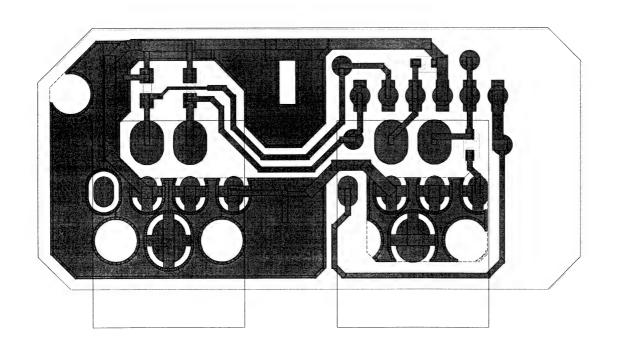
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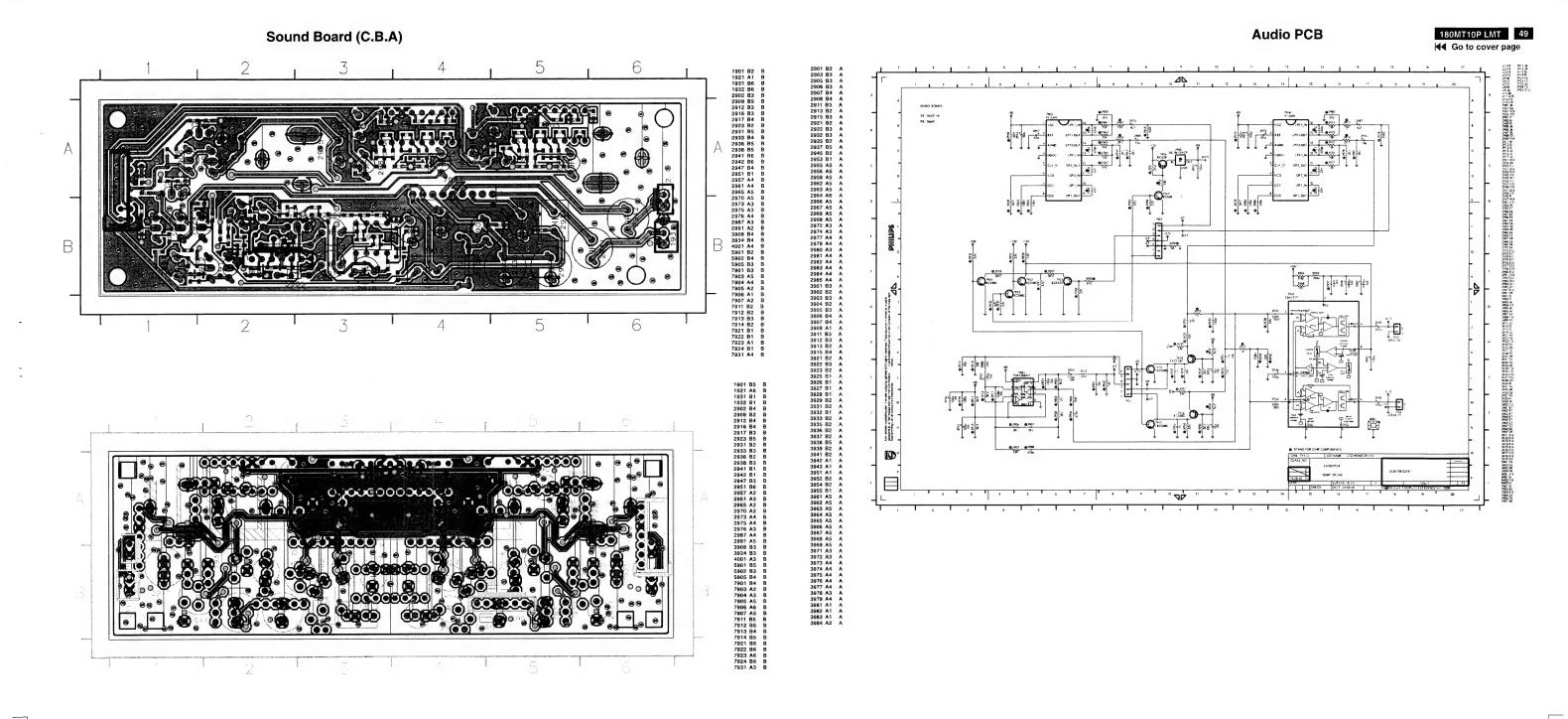
Phone Jack PCB



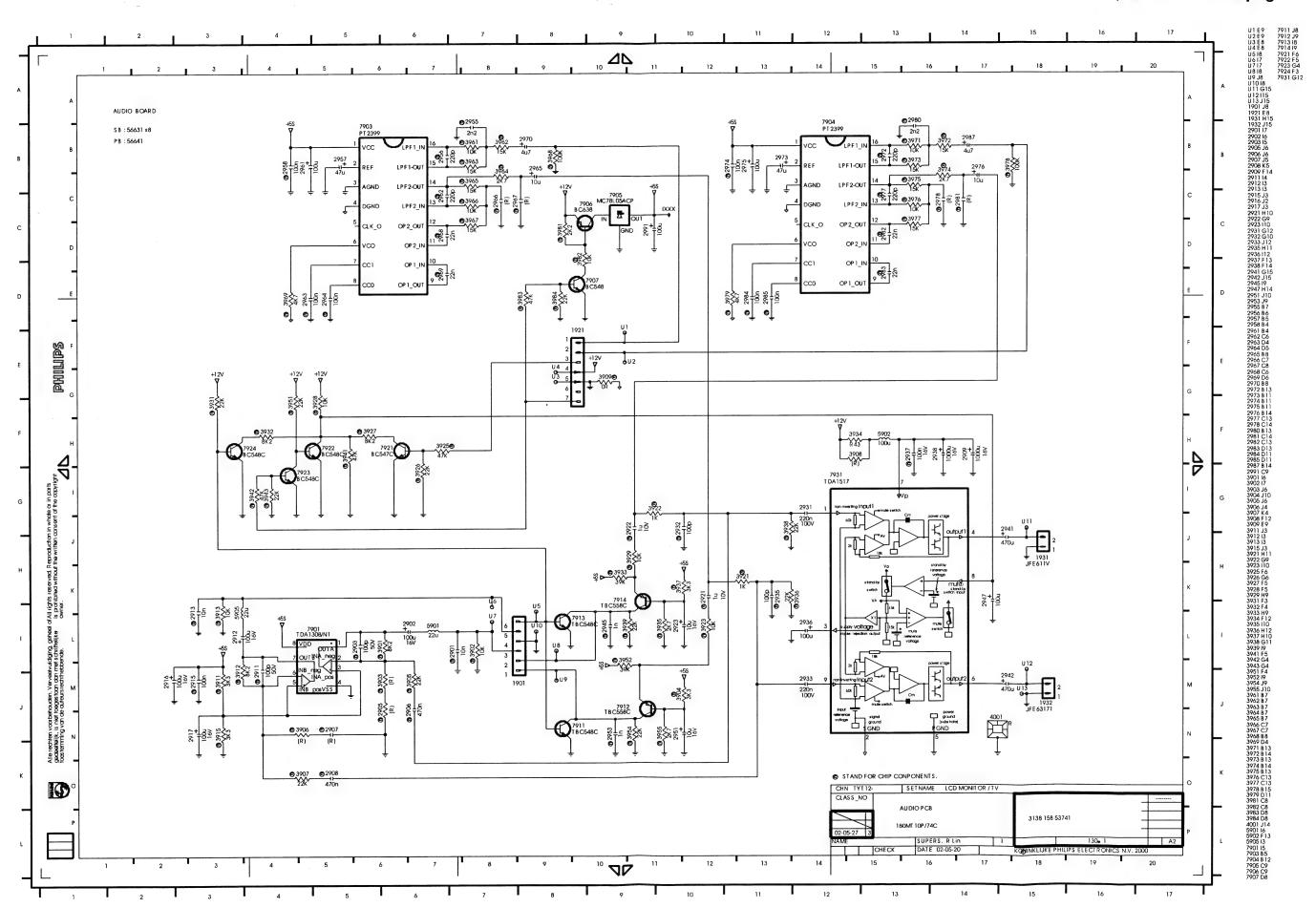
Phone Jack C.B.A



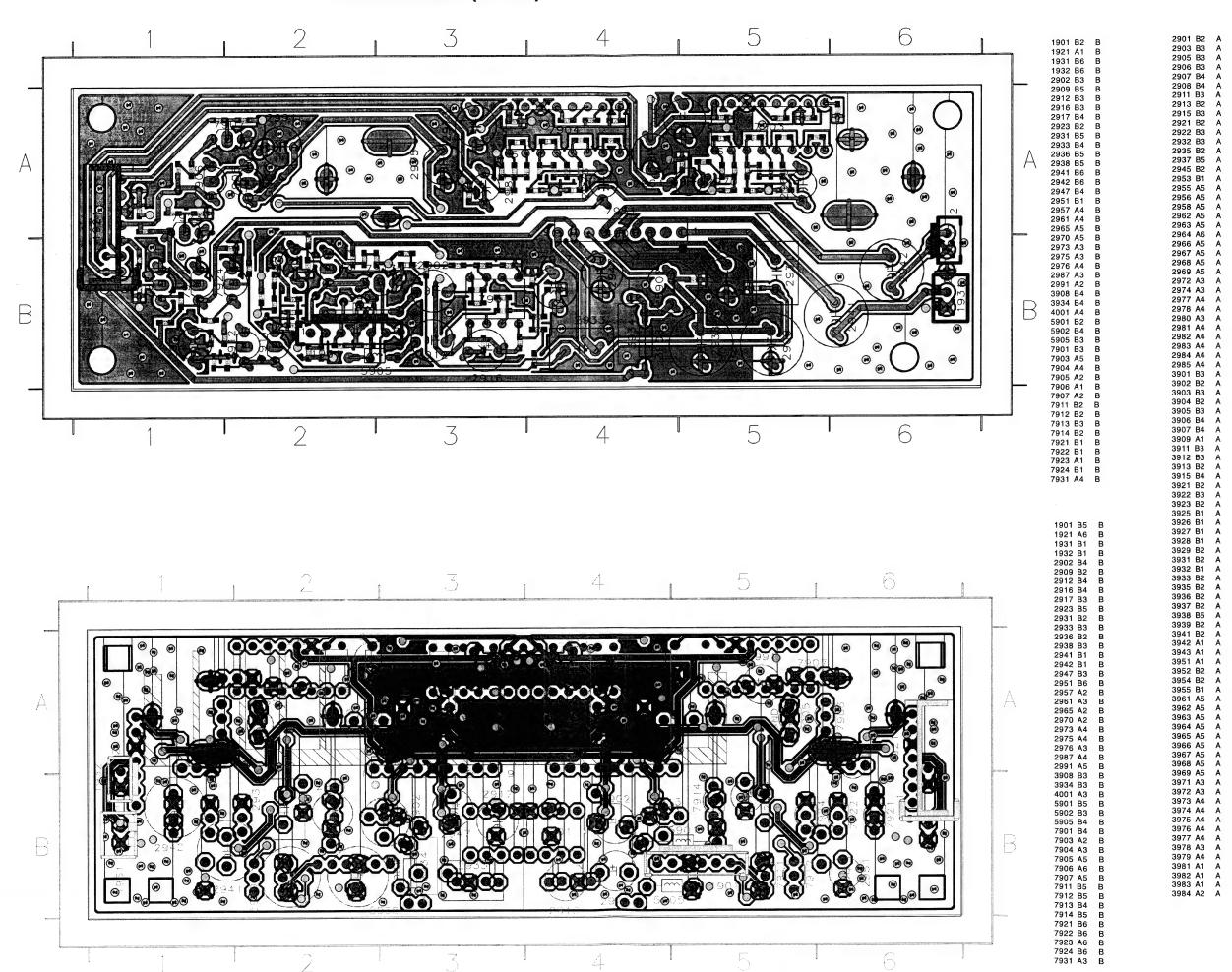


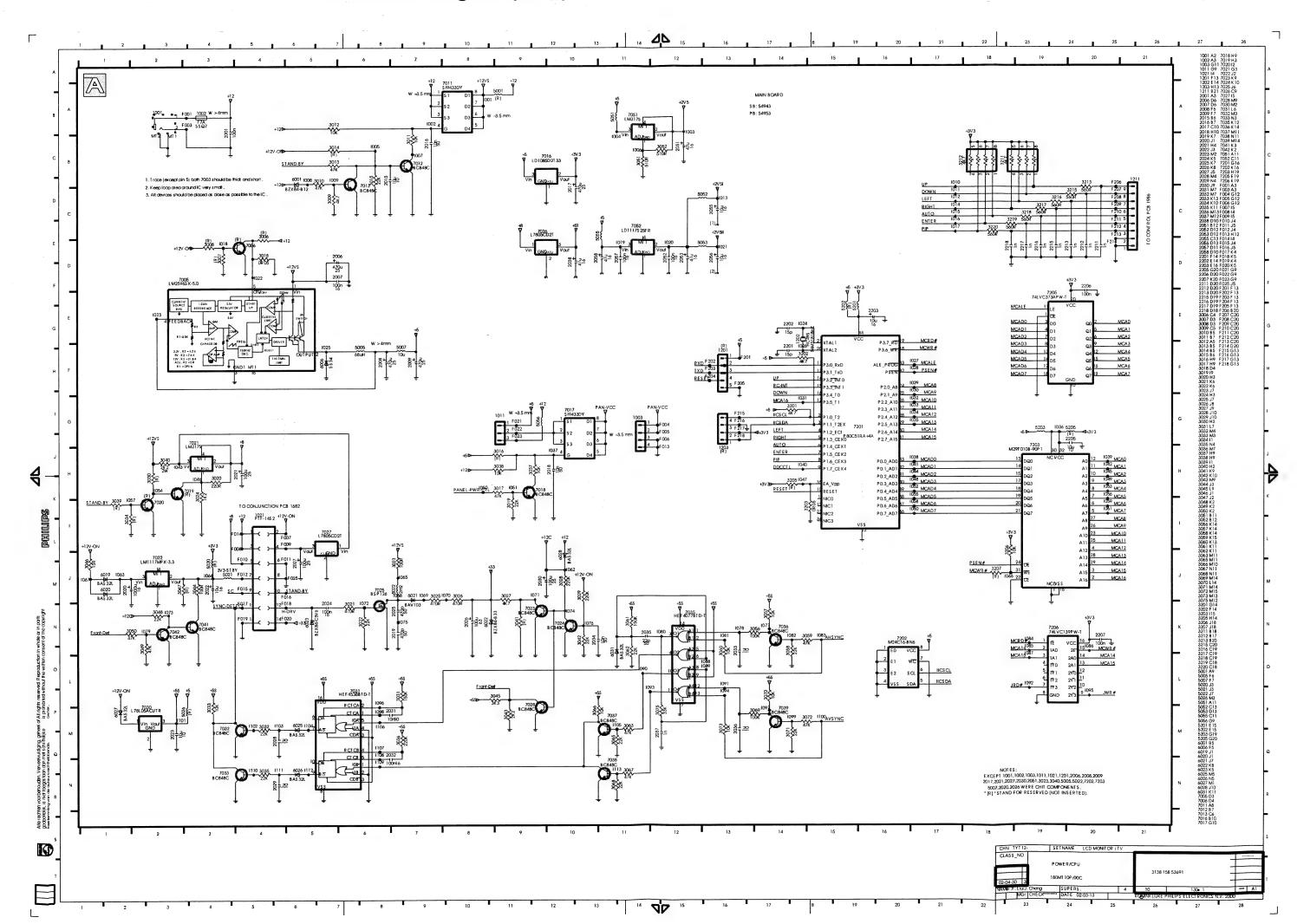


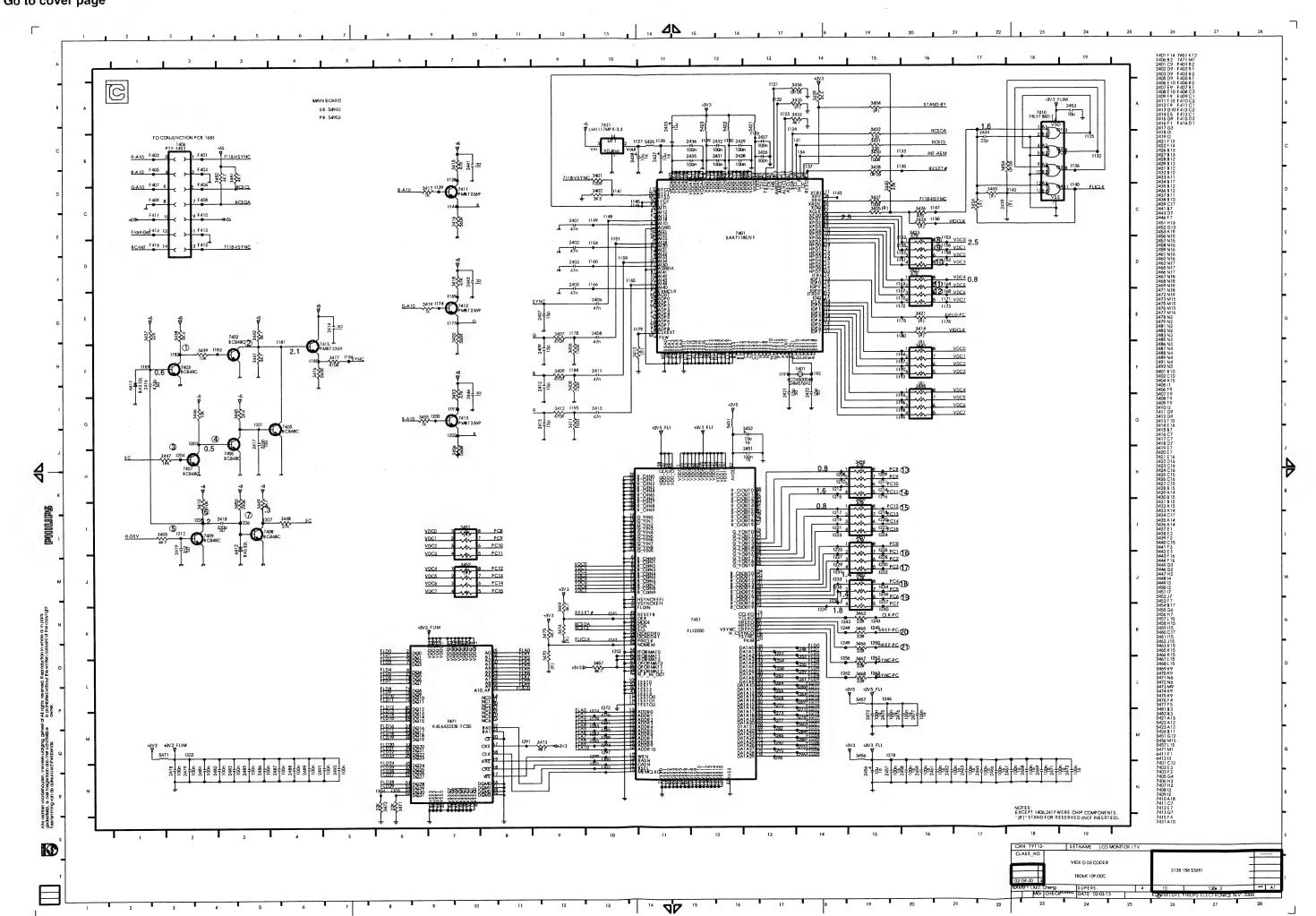
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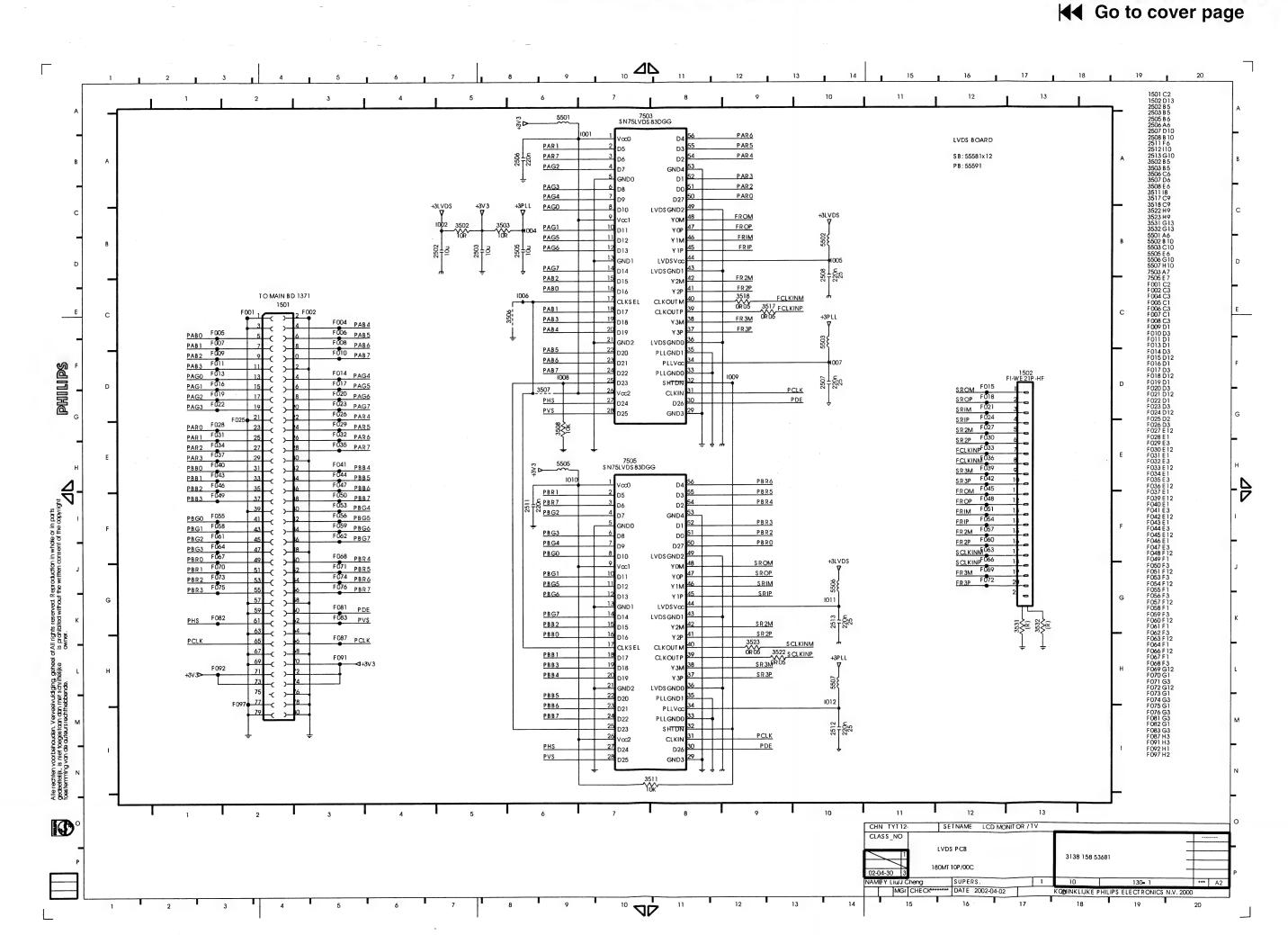


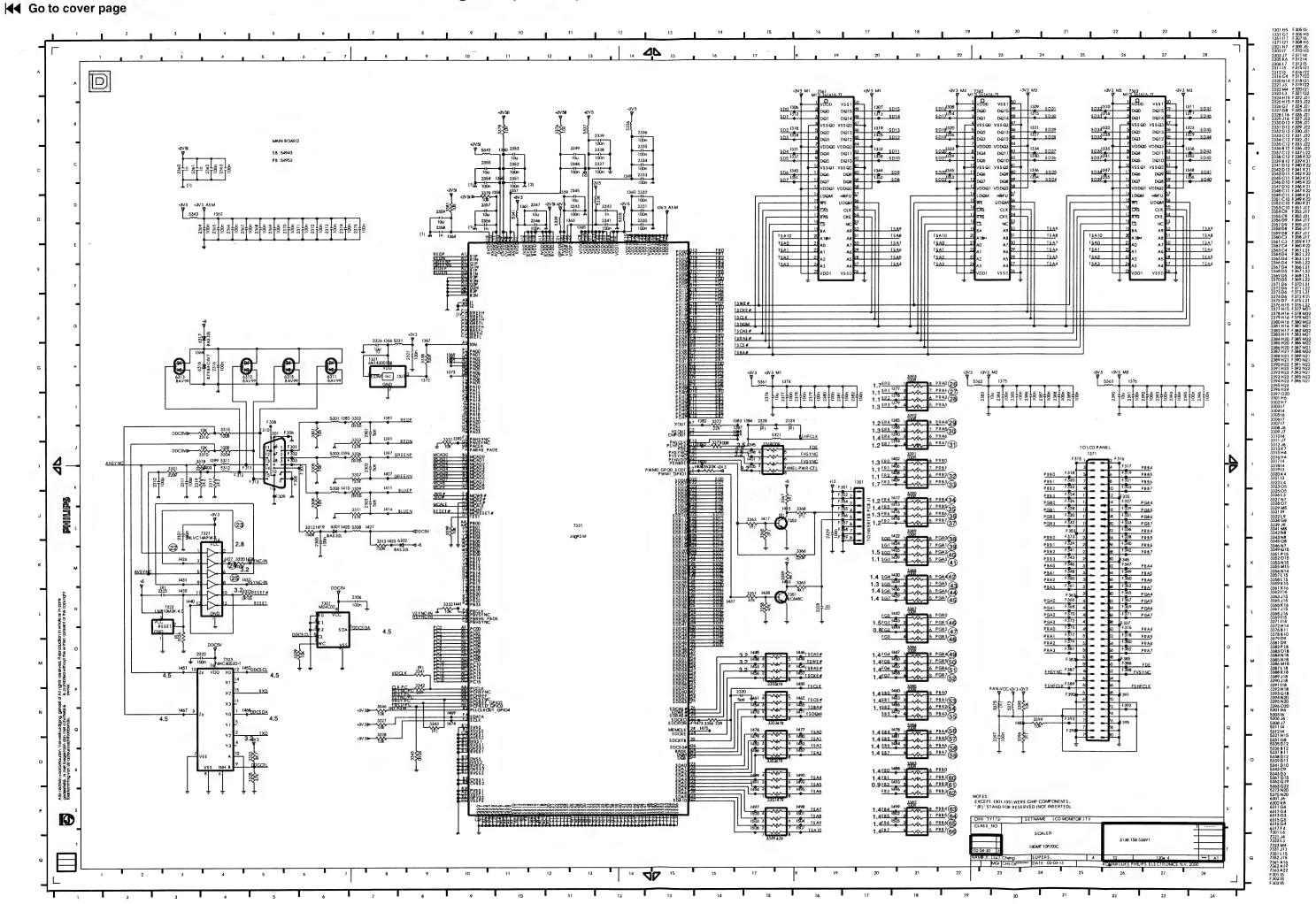
Sound Board (C.B.A)



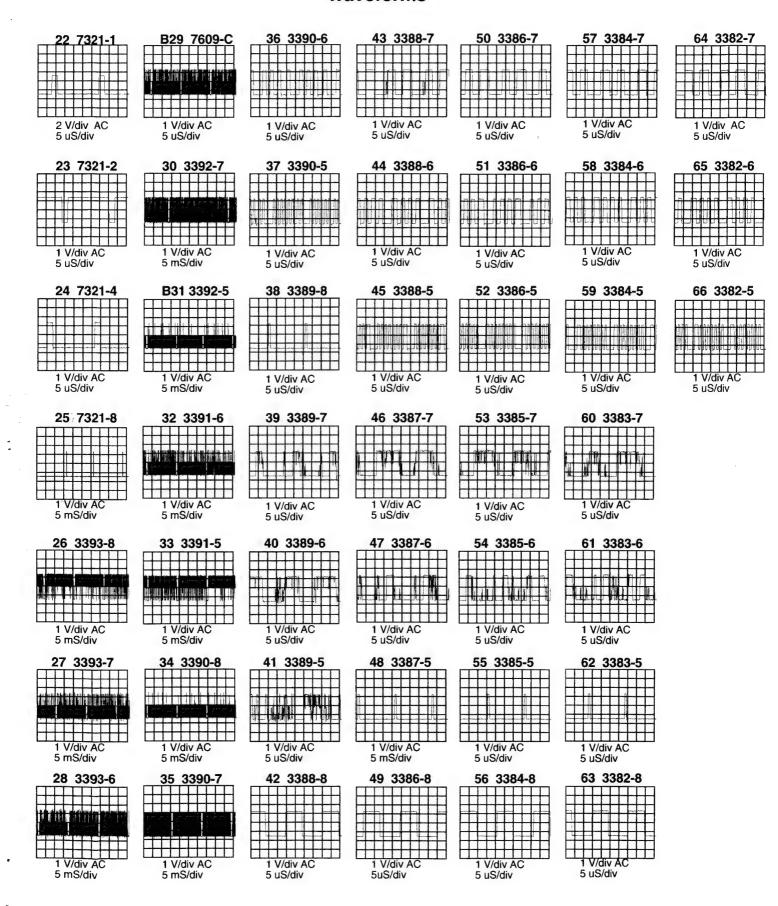




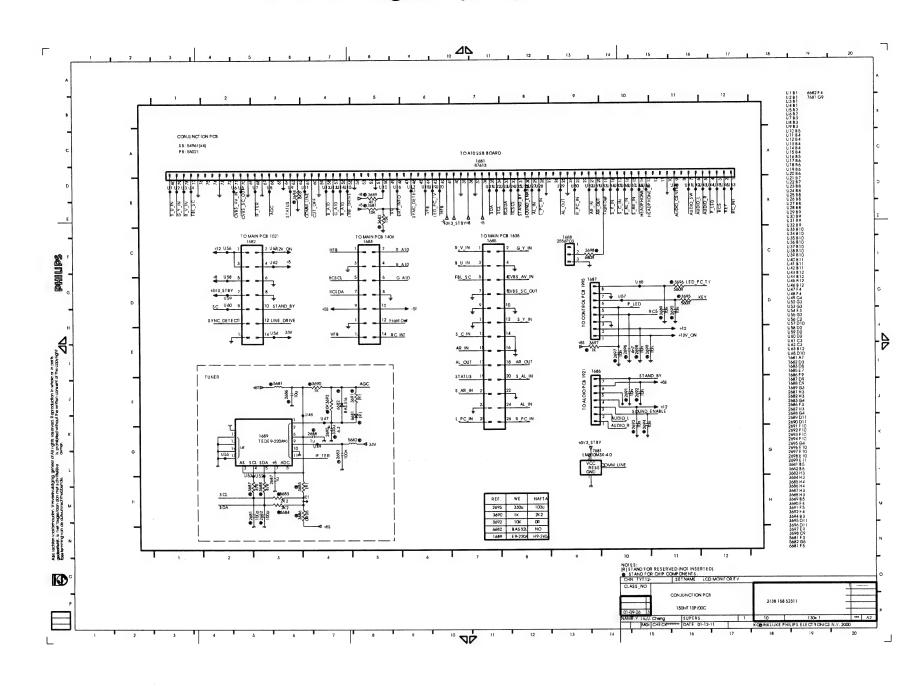


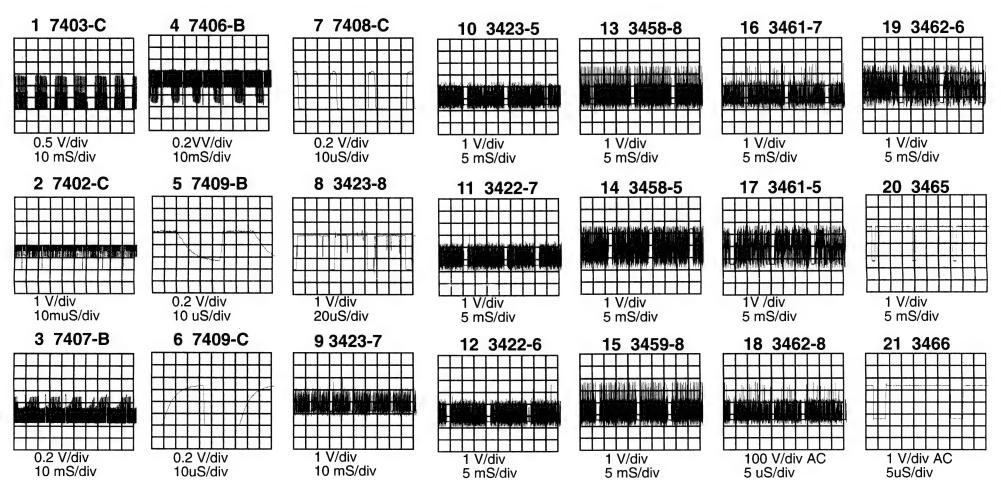


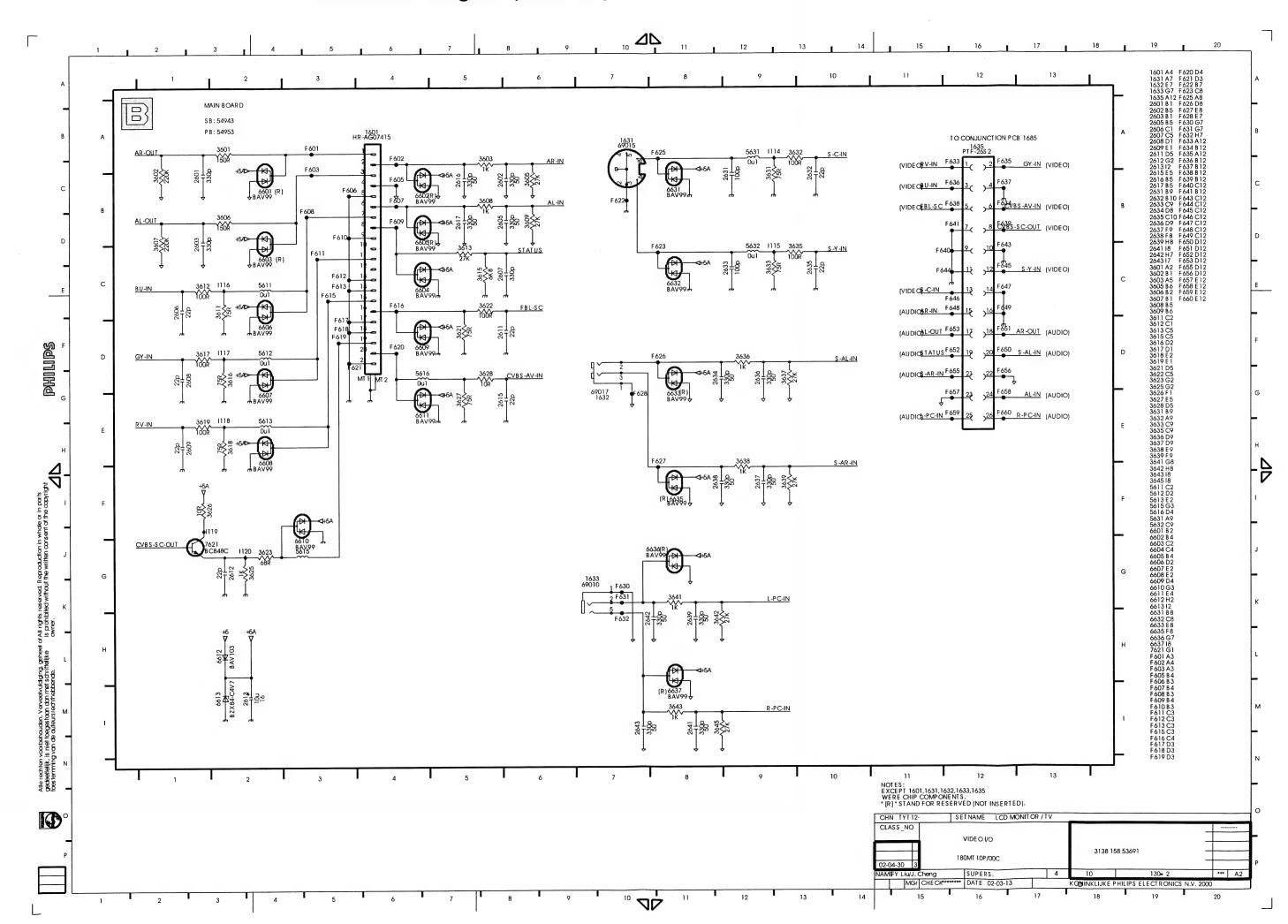
Waveforms

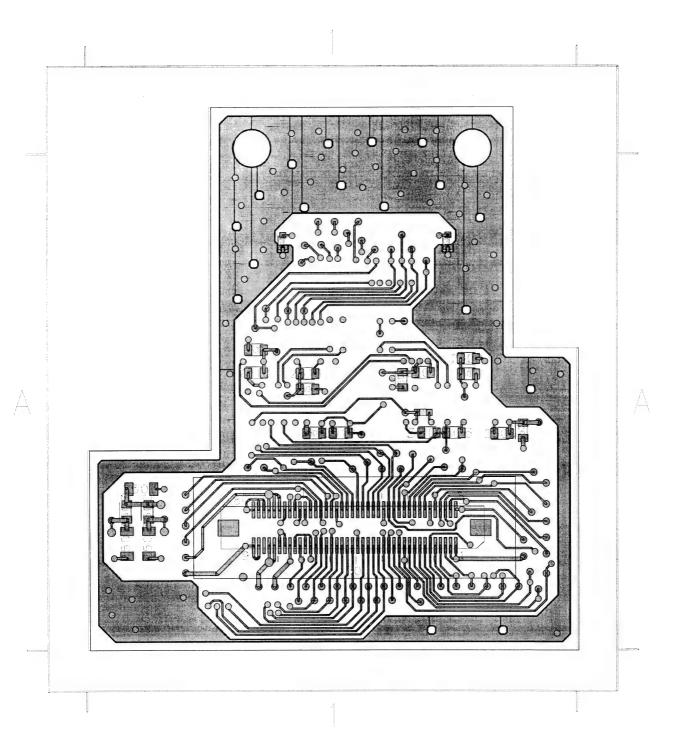


Schematic Diagram (Conjunction PCB)

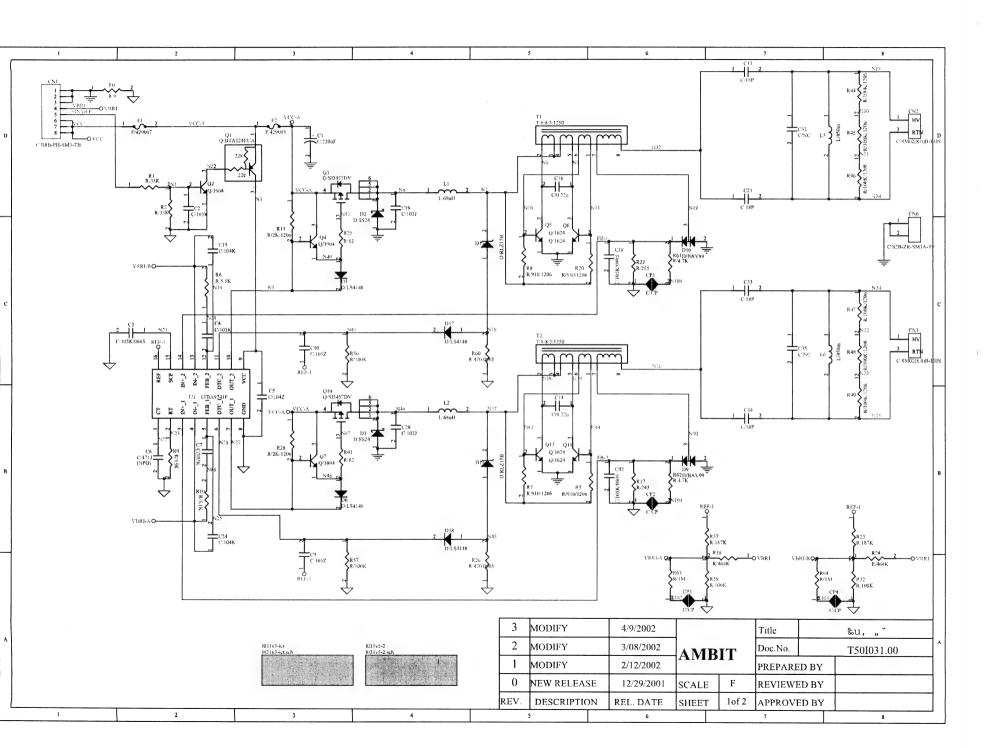


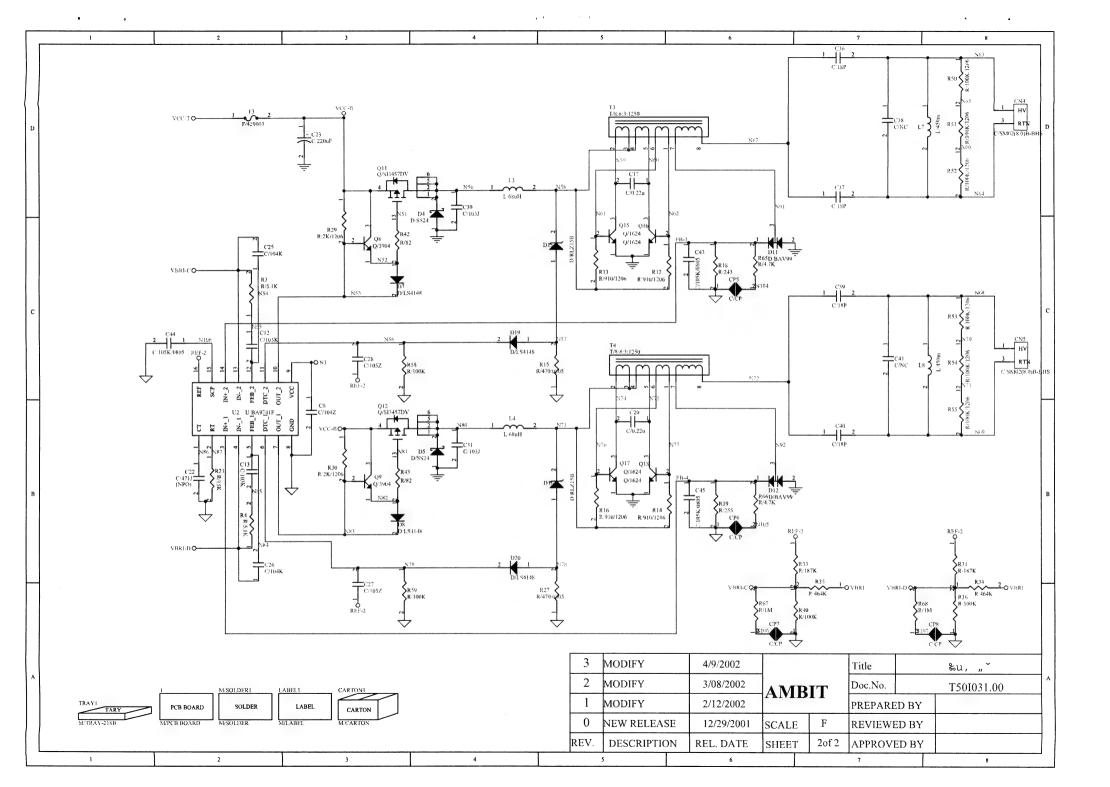




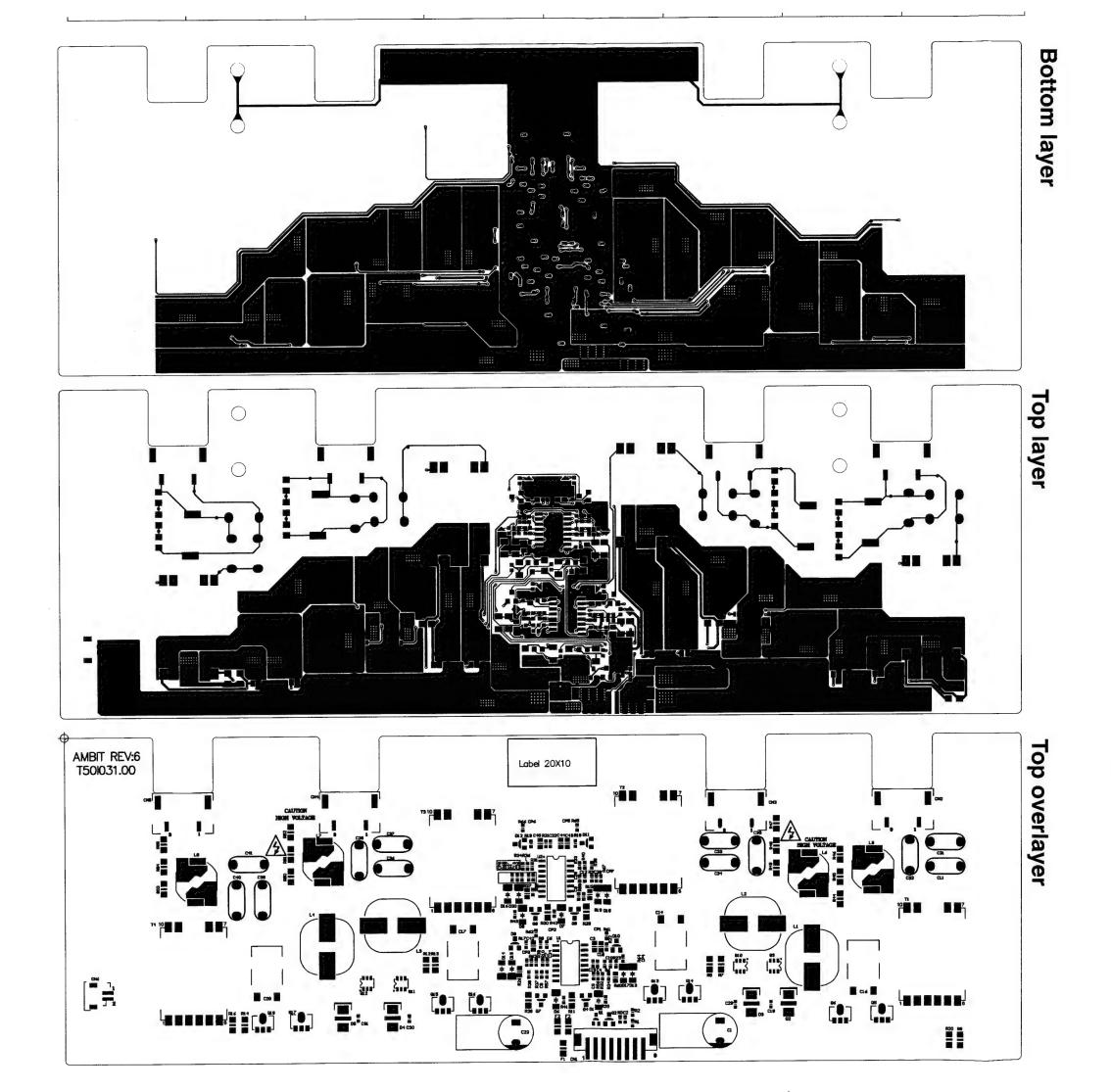


Inverter Diagram

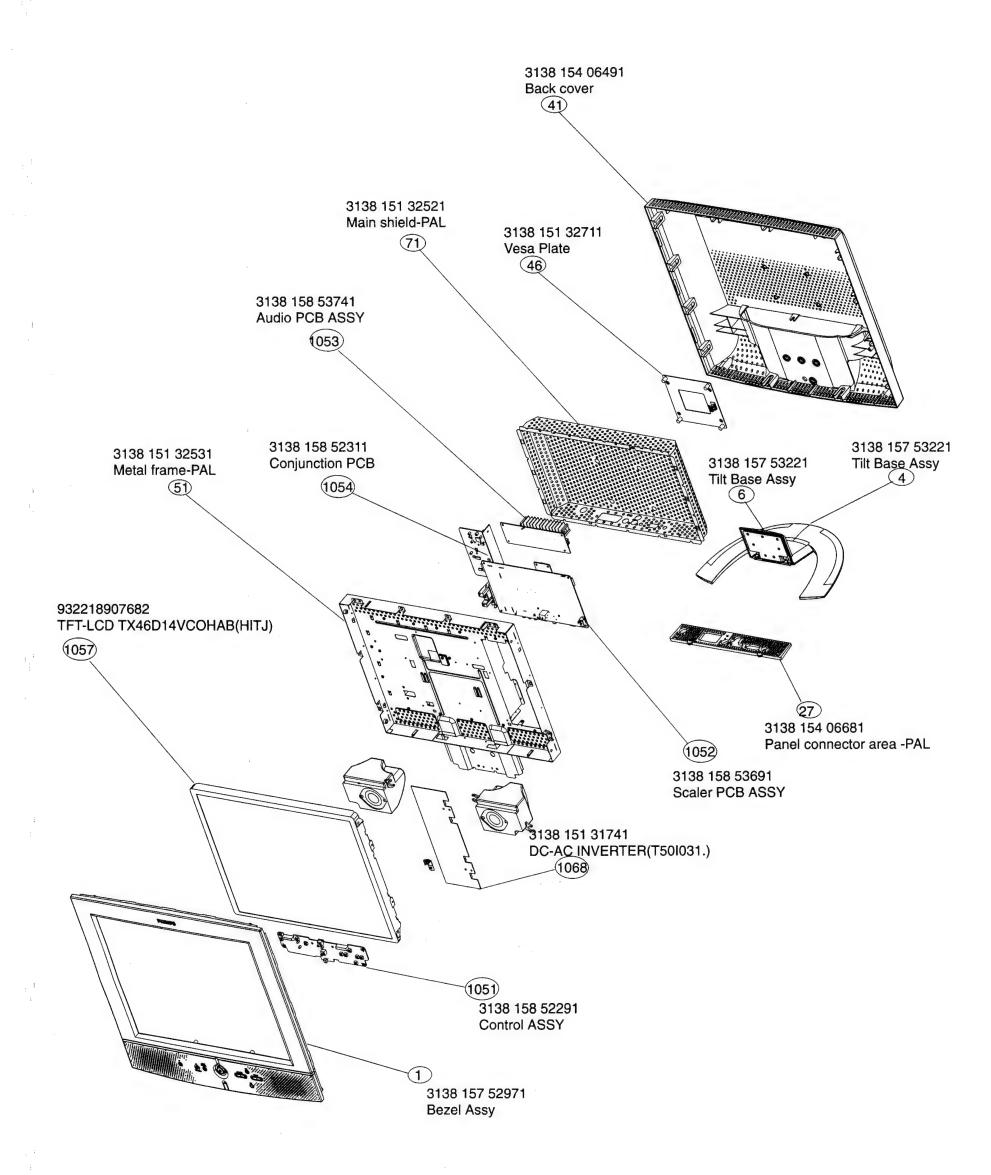




Inverter layout drawings



Exploded View



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Recommended Parts List

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Model: 180MT10P/00C

Description Item Code Number 313815752971 BEZEL ASSY 138157532981 BACK COVER ASSY 313815753221 TILT BASE ASSY 4 313815406671 BASE COVER 6 313815404151 POWER KNOB 313815555701 PLASTIC COVER 30 313815406491 BACK COVER 313815132711 VESA PLATE 41 46 61 313815160741 BASE 81 313815406471 BEZEL 82 313815406481 DECORATION 313815520882 QUICK SETUP GUIDE 141 313815632841 CARTON 450 313815632821 EPE CUSHION-LEFT 451 313815632831 EPE CUSHION-RIGHT 452 313815620801 P.E.BAG-STAT. 453 313811703663 E-D.F.U. ASSY 601 313811703673 E-D.F.U 602 1051 313815852291 CONTROL PCB ASSY 1052 313815853691 SCALER PCB ASSY 1053 313815853741 AUDIO PCB ASSY 1054 313815852311 CONJUNCTION PCB ASSY 1055 313815853721 PHONE JACK PCB ASSY 1056 313815853681 LVDS PCB ASSY 1057 932218907682 TFT-LCD TX46D14VCOHAB(HITJ)B 1060 313812874931 MAINSCORD 1062 313818872471 CORD PHONE 1M5 PHONE M BLK 1064 313816878511 I/F CABLE 1065 929900010137 BAT ZNC 1.5V R6/AA 1066 313922889481 PRODUCT ASSY RC25107/PACKED 1068 823827712031 DC-AC INVERTER(T501031.) 1069 823827712041 AC/DC ADAPTOR(SLS0111B12043) 313810610197 ROM assy with program (7203) 313810610200 EEPROM with program assy (7202) 6994 932213169687 IR RECEIVER TSOP1836SS3V 7011 932211529668 FET POW SM SI9433DY 7201 935256600112 IC SM P80C51RA+4A 7202 932212662682 IC M24C16-BN6 7331 932217970671 IC SM JagASM 7410 935209280118 IC SM 74LVT86D 7431 932216733668 IC SMLD1117S33

7451 932216918671 IC SM FLI22

7471 932217603668 IC SM K4S643232E-TC50

823827712031 DC-AC INVERTER

C1 9965 000 14741 CAP. AL SC025M0220CBT 220uF/25v C16 9965 000 14767 CAP. MPP R79GC3220ZA 0.22uF/160V D2 9965 000 06330 DIODE SBD S24 SMA(GW) O5 9965 000 14768 TR NPN 2SD1624T-TD SOT89/SANYO Q1 9965 000 05479 TR DTA124EUA Q10 9965 000 05480 FET <1W SI3457DV/TSOP6 U1 9965 000 06332 IC BA9741F SOP16(ROHM) Q9 9965 000 08855 TR NPN MMBT3904LT1SOT23(MOTO) T1 9965 000 12325 FUSE 429007 7A(LITTEL)

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1686 313816879501 WAFER 7P
                                                                                                                                                                                                                                                                                 2331 223878615649 CER2 0603 X7R 16V 1N PM10 R
2332 223878615649 CER2 0603 X7R 16V 1N PM10 R
 MODEL: 180MT10P/00C
                                                                                                                                       1886 313816879501 WAFER 7P
1687 313816879511 CON JFE6338 8PVERT.ENTRY
1688 313816020021 HEADER 3X1 82540-0311
1689 242254290109 TUN V+U PLLIEG BG B
1900 313815853761 AMP.TR.ASSY
1901 313816872311 CON BM V 6PM 2.5 A2502WV2
1921 313816875191 7PIN WAFER 2.5MMPITCH
1931 243803100224 CON BM V 2PM 2.50 61142 B
1932 243803100299 CON BM V 2PM 2.50 63171B
1942 313816876631 6P WAFER LTYPE (612661)
 0001 313815752981 BACK COVER ASSY
                                                                                                                                                                                                                                                                                  2333
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
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 0002 313815752971 BEZEL ASS'Y
                                                                                                                                                                                                                                                                                  2334
 0004 313815753221 TILT BASEASSY
                                                                                                                                                                                                                                                                                  2335
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 0006 313815406671 BASE COVER
0007 313815404151 POWER KNOB
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
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0027 313815406681 Panel connector area-PAL
0030 313815555701 PLASTIC COVER
                                                                                                                                                                                                                                                                                  2338
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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0041 313815406491 BACK COVER
0046 313815132711 VESA PLATE
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
223858615623 CER2 0603 X7R 50V 1N PM10 R
                                                                                                                                       943 313816877251 EARPHONE JACK
1944 313816877251 EARPHONE JACK
                                                                                                                                                                                                                                                                                  2342
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222224119876 CER2 1206 Y5V 10V 10U P80201
             313815132531 MAIN METALFRAME -PAL
313815160741 BASE
                                                                                                                                                                                                                                                                                  2343
 0051
                                                                                                                                       1986 313818872331 CON BM H 9PM 2.5 A2502WR2
1987 243812800196 SWI TACTH=5 GY 160GSKHHAM
                                                                                                                                                                                                                                                                                                                                                                                     10U P8020 R
                                                                                                                                                                                                                                                                                  2345
 0061
0061 313815160741 BASE

0062 313815132651 HINGE ASSEMBLY

0063 313815404421 SCREW COVER - BASE

0064 313815404571 RUBBER PAD-BASECENTER

0065 313815404761 RUBBER PAD-BASELEFT

0066 313815404771 RUBBER PAD- BASE RIGHT

0069 313815040251 SCREW - M4-0,7X8

0071 313815132521 Main Shield-PAL
                                                                                                                                                                                                                                                                                                223878615649 CER2 1206 Y5V 10V
222224119876 CER2 1206 Y5V 10V
                                                                                                                                                                                                                                                                                  2346
                                                                                                                                                                                                                                                                                                                                                                                     1N PM10 R
                                                                                                                                      1987 243812800196 SWI TACTH=5 GY 160GSKHHAM
1988 243812800196 SWI TACTH=5 GY 160GSKHHAM
1999 243812800196 SWI TACTH=5 GY 160GSKHHAM
1990 243812800196 SWI TACTH=5 GY 160GSKHHAM
1991 243812800196 SWI TACTH=5 GY 160GSKHHAM
1992 243812800196 SWI TACTH=5 GY 160GSKHHAM
1993 243812800196 SWI TACTH=5 GY 160GSKHHAM
1993 133818872301 CON BM H 8PM 2.5 A2502WR2
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222224119876 CER2 1206 Y5V 10V 10U P8020 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
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222224119876 CER2 1206 Y5V 10V 10U P8020R
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0081 313815406471 BEZEL
0082 313815406481 DECORATION
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222224119876 CER2 1206 Y5V 10V 10U P8020R
                                                                                                                                                                                                                                                                                  2354
                                                                                                                                      1996 242212802864 SWI PUSH 2P 0.2A 30V ESB64B
1997 243812800196 SWI TACTH=5 GY 160G SKHHAM
1998 243812800196 SWI TACTH=5 GY 160G SKHHAM
1999 242212802864 SWI PUSH 2P 0.2A 30V ESB64B
                                                                                                                                                                                                                                                                                  2355
0083 313815404171 LENS - PC/TV
0084 313815406691 LENS - IR
0086 313815406611 CONTROL KNOB - L
0087 313815406621 CONTROL KNOB - R
                                                                                                                                                                                                                                                                                                223858615623 CER2 0603 X7R 50V 1N PM10 R
222224119876 CER2 1206 Y5V 10V 10U P8020 R
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223858615623 CER2 0603 X7R 50V 1N PM10 R
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 0089 313810040981 HI-LO SCREW 3.5X9
                                                                                                                                                                                                                                                                                 2360
0133 313810632613 PE BAG
0140 313800990381 PROCESS BOX
                                                                                                                                                                                                                                                                                                 223858615623 CER2 0603 X7R 50V
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                                                                                                                                                                                                                                                                                 2362
 0141 313815520882 QUICK SETUP GUIDE
0221 313810355591 LVDS PCB-MULTI
                                                                                                                                                                                                                                                                                                223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
                                                                                                                                                                                                                                                                                 2364
 0230 313800990541 PROCESS BOX
0248 313800990541 PROCESS BOX
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
                                                                                                                                       1052 Scaler PCB ASSY
                                                                                                                                                                                                                                                                                  2366
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223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
 0249 313800990541 PROCESS BOX
0279 313800990551 PROCESS BOX
                                                                                                                                                                                                                                                                                  2367
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 0287 313800990051 PROCESS BOX
                                                                                                                                                                                                                                                                                 2369
                                                                                                                                      2001 223878615649 CER2 0603 X7R 16V 1N PM10 R
2006 203803516304 ELCAP RXJ 25VS 470U PM20 B
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
 0288 313800990561 PROCESS BOX
                                                                                                                                                                                                                                                                                  2370
 0450 313815632841 CARTON
                                                                                                                                                                                                                                                                                 2371
                                                                                                                                                  223878615649 CER2 0603 X7R 16V 1N PM10 R
203803516304 ELCAP RXJ 25VS 470U PM20 B
203803516304 ELCAP RXJ 25VS 470U PM20 B
                                                                                                                                       2007
 0451 313815632821 EPE CUSHION - LEFT
0452 313815632831 EPE CUSHION - RIGHT
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
                                                                                                                                      2008
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                                                                                                                                       2009
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 0453 313815620801 P.E.BAG-STAT.
0454 122210033005 TAPE ADHCELLOPH 19MM TRP
                                                                                                                                                                                                                                                                                               223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
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2232878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
 0455 123810078007 TAPE S-ADHPP 0.065X75MM NT 0500 083802600004 LLDPE WRAP
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                                                                                                                                       2018
 0501 283880090207 PALLET
0503 313810651051 CARD BOARD
                                                                                                                                                                                                                                                                                  2378
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 0504 313810600601 FAMILYSHEET - W/O ADH.
0505 313815633731 SLIP SHEET
0601 313811703663 E-D.F.U ASSY
                                                                                                                                       2020
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
  0602 313811703673 E-D.F.U
 0602 313811703673 E-D.T.O
0615 313811704351 HEX CODE OF S/W(NOMATL REQ) 2025
                                                                                                                                                                                                                                                                                  2384
 1001 242202605309 SOC SUPP H1P F DC 2.5MM L
1002 242208611053 FUSE SM F 7A 125V UL R
1003 313816872041 CON BM V 4PMM24264
1011 313816020021 HEADER 3X1 82540-0311
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223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
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 1012 313816020291 JUMPER (BLACK)
1021 313818872321 CON BM V 14PF 2.0
1051 313815852291 CONTROL PCB ASSY
1052 313815853691 SCALER PCB ASSY
1053 313815853741 AUDIO PCB ASSY
                                                                                                                                       2029
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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                                                                                                                                                                                                                                          10N PM10 R
  1054 313815852311 CONJUNCTION PCB ASSY
1055 313815853721 PHONE JACK PCB ASSY
                                                                                                                                                                                                                                                                                                223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
                                                                                                                                                   223858615636 CER2 0603 X/H 50V 10N PM10 H
223886715229 CER1 0603 NP050V 22P PM5 R
223824619863 CER2 0603 Y5V 10V 1U P8020 R
223858615623 CER2 0603 X7R 50V 1N PM10 R
202002191726 ELCAP SM RVS 16V 47U PM20 R
                                                                                                                                                                                                                                                                                  2394
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 1056 313815853681 LVDS PCBASSY
1057 932218907682 TFT-LCD TX46D14VC0HAB (HITJ)
1060 313812874931 MAINSCORD
1062 313818872471 CORD PHONE 1M5 PHONE M BLK
                                                                                                                                       2036
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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2052
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  1064 313816878511 I/F CABLE
1065 929900010137 BAT ZNC1.5V R6/AA 2-PACK Y
1066 313922889481 PRODUCT ASSY RC25107/packed
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223878615645 CER2 0603 X7R 16V 47N PM10 R
  1067 823827712051 LSP BOX 4R3W L/R (PH-18LCD)
1068 823827712031 DC-AC INVERTER(T50I031.)
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2409 223878615645 CER2 0603 X7R 16V 47N PM10 R

2411 223878615645 CER2 0603 X7R 16V 47N PM10 R

2412 223886715159 CER1 0603 NPO 50V 15P PM5 R

2413 223878615645 CER2 0603 X7R 16V 47N PM10 R

2414 223824619863 CER2 0603 X7R 16V 47N PM10 R

2415 223886715159 CER1 0603 NPO 50V 470P PM2 R

2416 223886714471 CER1 0603 NPO 50V 470P PM2 R

2417 203830200313 CER1 0603 NPO 50V 30P PM2 R

2418 22388671431 CER1 0603 NPO 50V 30P PM2 R

2419 223886715159 CER1 0603 NPO 50V 30P PM2 R

2421 223886715159 CER1 0603 NPO 50V 30P PM2 R

2422 223886715159 CER1 0603 NPO 50V 15P PM5 R

2422 223886715159 CER1 0603 NPO 50V 15P PM5 R

2422 223886715159 CER1 0603 NPO 50V 15P PM5 R

2422 223886715159 CER1 0603 NPO 50V 15P PM5 R

2422 223886715159 CER1 0603 NPO 50V 15P PM5 R

2422 223878615649 CER2 0603 X7R 16V 1N PM10 R

2428 223878615649 CER2 0603 X7R 16V 1N PM10 R

2429 223878615649 CER2 0603 X7R 16V 1N PM10 R

2431 223878615649 CER2 0603 X7R 16V 1N PM10 R

2431 223878615649 CER2 0603 X7R 16V 1N PM10 R

2432 223878615649 CER2 0603 X7R 16V 1N PM10 R

2432 223878615649 CER2 0603 X7R 16V 1N PM10 R

2433 202001293721 ELCAP SM RV2 16V 10U PM20
                                                                                                                                                                                                                                                                                  2408
 1069 823827712041 AC/DC ADAPTER(SLS0111B12043)
1163 313814971251 BB IF TERRESTRIAL
1164 313814973191 BB POWER CONVERTION
1165 313814973201 BB DISPLAY PRESENTATION
                                                                                                                                       2058
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223886715159 CER1 0603 NP050V 15P PM5 R
                                                                                                                                       2201
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222224119876 CER2 1206 Y5V 10V 10U P8020R
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  1166 313814973221 BB SOUND PRESENTATION
1167 313814971291 BB ACCESSORY
1168 313814971311 BB MAINS CORD
                                                                                                                                       2206
2207
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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1N PM10 R
1N PM10 R
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  1169 313814973211 BB REMAINING WIRE ASSY
1170 313913725771 SB-WEU-CM-HIS-1-SA-LCD
                                                                                                                                                     223858615623 CER2 0603 X7R 50V
 1170 313913725771 SB-WEU-CM-HIS-1-SA-LCD
1202 243854300093 RES XTL SM14M31818 7P SMD49
1208 243803100146 SOC IC V 8PF 2.54 DIL B
1209 313818872411 CON BM V 32PM 2.54 62075
1211 313818872441 CON BM V 9PM 2.0 M2426
1301 243803100416 CON BM PAN H 15PF SUB-D B
1331 243854300092 OSC XTL SM14M318 CXO6N R
1351 313816879511 CON JFE6338 BPVERT.ENTRY
1371 242202517152 CON BM V 80PF 0.6 52760L
1401 243854300096 RES XTL SM24M576 16P SMD-49R
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223858615623 CER2 0603 X7R 50V
223858615623 CER2 0603 X7R 50V
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1N PM10 R
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223858615623 CER2 0603 X7R 50V
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1N PM10 R
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223886715568 CER1 0603 NP050V 5P6 PM0P5
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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202001293721 ELCAP SM RV2 16V 10U PM20
223886715229 CER1 0603 NP0 50V 22P PM5 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
202002191725 ELCAP SM RVS 16V 10U PM20
202002191725 ELCAP SM RVS 16V 10U PM20
223824619863 CER2 0603 Y5V 10V 1U P8020 R
223824619863 CER2 0603 Y5V 10V 1U P8020 R
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  1406 313818872321 CON BM V 14PF 2.0
1501 823827703391 CON .MOLEX-53481
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  1501 823827/03391 CON. MOLEA-53481
1502 313816875171 CONN F1-TWE21P-HF
1601 242202517621 SOC EURO H 21PF SHD L-GRND Y
1631 243803100431 SOC MDIN H 4PF 69015 B
1632 243803100429 SOC CINCH H 2PF WHRD B
1633 243803100429 SOC PHONE H 1PF 3.5 ST B
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223886715568 CER1 0603 NP050V 5P6 PM0P5
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                                                                                                                                       2321
2322
                                                                                                                                                    223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
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                                                                                                                                       2326
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  1635 313818872291 CON BM V 26PF 2.0 68663
1681 242202516599 CON BM SIMM V80P F 0.50 REV Y
1682 313818871931 CON BM H 14PM 2.0
1683 313818871931 CON BM H 14PM 2.0
                                                                                                                                                     223878615649 CER2 0603 X7R 16V
                                                                                                                                       2327
                                                                                                                                                                                                                                                                                  2446
                                                                                                                                       2328 223824619863 CER2 0603 Y5V 10V 1U P8020 R
2329 223878615649 CER2 0603 X7R 16V 1N PM10 R
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2330223878615649 CER2 0603 X7R 16V 1N PM10 R

1685 313818871921 CON BM H 26PM 2.0

Spare Parts List

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Spare Parts List

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223878615649 CER2 0603 X7R 16V 1N PM10 R
202002191725 ELCAP SM RVS 16V 10U PM20
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2453
         222224119876 CFR2 1206 Y5V 10V 10U P8020 R
2456
         202002191725 ELCAP SM RVS 16V 10U PM20
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         223878615649 CER2 0603 X7R 16V 1N PM10 R
          223878615649 CER2 0603 X7R 16V 1N PM10
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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2462
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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2473
2476
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223878615649 CER2 0603 X7R 16V 1N PM10 R
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         223878615649 CER2 0603 X7R 16V 1N PM10 R
223878615649 CER2 0603 X7R 16V 1N PM10 R
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222224119876 CER2 1206 Y5V 10V 10U P8020 R
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         222291028854 CER2 0805 Y5V 25V 220N P8020
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                                                               1N COL
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                                                               1U COI
                                                               10N COL
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2694
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2699
          319801731030 CER2 0603 X7R 50V
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         2038803513201 ELCAP RGA 16V S 10 PM20A
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223824619858 CER2 0603 Y5V 10V 470N P8020
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223886715101 CER1 0603 NPO 50V 1P PM5 R
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2917203803513201 ELCAP RGA 16V S 1U PM20A
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2922223824619863 CER2 0603 Y5V 10V 1U P8020 R
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2941 203803527205 ELCAP KM 16VS 470U PM20 A
2942 203803527205 ELCAP KM 16VS 470U PM20 A
2945 223858615623 CER2 0603 X7R50V 1N PM10R
2947 203803500038 ELCAP SM 16VS 1U PM20 A
2951 203803513202 ELCAP RGA 16VS 10U PM20 A
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2969 223891615641 CER2 0603 X7R25V 22N PM10R
2970 203801750406 ELCAP SM 16VS 4U7 PM20 B
2971 223891611549 CER1 0603 NP025V 1N PM5 R
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2976 203801700339 ELCAP 16VS 10U PS0M10 R
2977 223865615627 CER2 0603 X/H50V 2N2 PM10R
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 2983 223891615641 CER2 0603 X7R25V 22N PM10 R
2984 223878615649 CER2 0603 X7R16V 1N PM10 R
 2985 223878615649 CER2 0603 X7R16V 1N PM10 R
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  2991 203803500038 ELCAP SM
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1R PM5 COLR
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22K PM5 COL
47K PM5 COL
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3426 319802134790 RST SM 0603 47R PM5 COL
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3071 319802132230 RST SM 0603

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1K PM5 COL
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                                                                                                                                                                                TI321611G8-SMD
3437 319802132230 RST SM 0603
3438 319802135620 RST SM 0603
                                               22K PM5 COL
5K6 PM5 COL
                                                                                                                                                    5501 242254942103 IND FXD 0805 EMI1MHZ 2K2 R
5502 242254942103 IND FXD 0805 EMI1MHZ 2K2 R
                                                                                                                        10K PM5 COL
47K PM5 COL
22K PM5 COL
                                                                         3923 319802131030 RST SM 0603
3439 319802131030 RST SM 0603
3440 319802134790 RST SM 0603
                                               10K PM5 COL
47R PM5 COL
                                                                                                                                                                               IND FXD 0805 EMI1MHZ 2K2 R
IND FXD 0805 EMI1MHZ 2K2 R
                                                                         3925
                                                                                319802134730 RST SM 0603
                                                                                                                                                           242254942103
                                                                                                                                                    5505 242254942103
                                                                         3926 319802132230 BST SM 0603
3441 319802134720 RST SM 0603
3442 319802134720 RST SM 0603
                                               4K7 PM5 COL
                                                                         3927 319802138220 RST SM 0603
3928 319802131030 RST SM 0603
                                                                                                                         8K2 PM5 COL
10K PM5 COL
                                                                                                                                                    5506 242254942103 IND FXD 0805 EMI1MHZ 2K2 R
5507 242254942103 IND FXD 0805 EMI1MHZ 2K2 R
                                                                                319802131030 RST SM 0603
319802132230 RST SM 0603
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22K PM5 COL
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5612 242253595853 IND FXD SM 0603 0U10 PM10 R
3445 232270462402 BST SM 0603BC22H 2K4 PM1
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18K PM5 COL
3446 319802131030 RST SM 0603
                                                                         3931
                                                                                                                                                    5613 242253595853 IND FXD SM 0603 0U10 PM10 R
5615 242253595853 IND FXD SM 0603 0U10 PM10 R
5616 242253595853 IND FXD SM 0603 0U10 PM10 R
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3933 319802133930 RST SM 0603
3447 319802131830 BST SM 0603
                                                                                                                         8K2 PM5 COL
3448 319802132730 RST SM 0603 27K PM5 COL
3449 319802134720 RST SM 0603 4K7 PM5 COL
                                                                                                                         39K PM5 COL
                                                                         3934 213810500064 RST MOX 1W
                                                                                                                       RSS S 0R43 PM5
3450 212211805947 RST SM 0603 RC0603 240K PM5
3453 319802134790 RST SM 0603 47R PM5 COL
                                                                                                                        2K7 PM5 COL
22K PM5 COL
                                                                                                                                                    5631 242253595853 IND FXD SM 0603 0U10 PM10 R
5632 242253595853 IND FXD SM 0603 0U10 PM10 R
                                                                         3935 319802132720 RST SM 0603
                                                                         3936 319802132230 RST SM 0603
3454 319802190030 RST SM 0603 JUMP. 0R05 COL
3455 319802131020 RST SM 0603 1K PM5 COL
                                                                                                                        3K3 PM5 COL
22K PM5 COL
                                                                         3937 319802133320 RST SM 0603
                                                                                                                                                           313816874261
                                                                                                                                                                               TI321611G8-SMD
3455 319802131020 RST SM 0603 1K PM5 COL
3456 319802135610 RST SM 0603 560R PM5 COL
                                                                                                                                                    5682 313816874261
                                                                                                                                                                               TI321611G8-SMD
                                                                         3938 319802132230 BST SM 0603
                                                                                319802132230 RST SM 0603
319802134730 RST SM 0603
                                                                                                                        22K PM5 COL
47K PM5 COL
                                                                                                                                                    5901 242253594329 IND FXD SPT0203A 22U PM5A
5902 242253600036 IND FXD TSL0808S 1U PM10 A
3457 319802134720 RST SM 0603 4K7 PM5 COL
                                                                         3941
3458 235003510479 RST NETW SMARV24 4X 47RPM5
                                                                         3942 319802134730 RST SM 0603
3943 319802132230 RST SM 0603
                                                                                                                        47K PM5 COL
22K PM5 COL
                                                                                                                                                    5905 242253594329 IND FXD SPT0203 A 22U PM5 A
3459 235003510479 RST NETW SMARV24 4X 47RPM5
3461 235003510479 RST NETW SMARV24 4X 47RPM5
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319802133930 RST SM 0603
                                                                                                                        22K PM5 COL
39K PM5 COL
                                                                         3951
3462 235003510479 RST NETW SMARV24 4X 47RPm5
3462 235003510479 RST NETW SMARV24 4X 47RPm5
3463 319802132290 RST SM 0603 22R PM5 COL
3466 319802132290 RST SM 0603 22R PM5 COL
3466 319802132290 RST SM 0603 22R PM5 COL
                                                                         3952
                                                                         3954 319802132230 RST SM 0603
3955 319802132720 RST SM 0603
                                                                                                                        22K PM5 COL
2K7 PM5 COL
10K PM5 COL
                                                                                                                                                   6001 933770370215 DIO REG SM BZX84-B12 (PHSE)
                                                                                                                                                                              DIO REC SM SS34
DIO SIG SM BAS32L
                                                                                                                                                          932208282668
                                                                                                                                                   6006
                                                                         8961 319802131030 BST SM 0603
                                                                                                                                                                                                            (PHSE) R
3467 319802132290 RST SM 0603
3468 319802132290 RST SM 0603
                                                                                                                         15K PM5 COL
15K PM5 COL
                                               22R PM5 COL
                                                                         3962
                                                                                319802131530 RST SM 0603
                                                                                                                                                   6019 933913910115
                                                                                                                                                                               DIO SIG SM BAS32L
DIO SIG SM BAV103
                                               22R PM5 COL
                                                                         3963 319802131530 RST SM 0603
3469 319802134720 RST SM 0603
3471 319802132230 RST SM 0603
                                               4K7 PM5 COL
                                                                         3964 319802132720 RST SM 0603
3965 319802131530 RST SM 0603
                                                                                                                         2K7 PM5 COL
15K PM5 COL
                                                                                                                                                   6021
                                                                                                                                                          933952580685
                                                                                                                                                                                                            (TEG0) R
                                               22K PM5 COL
22K PM5 COL
                                                                                                                                                  6022 933770460215
6023 933137400215
                                                                                                                                                                               DIO REG SM BZX84-B33 (PHSE)
DIO REG SM BZX84-C5V6(PHSE)
                                                                         3966 319802131030 RST SM 0603
3967 319802131530 RST SM 0603
                                                                                                                         10K PM5 COL
15K PM5 COL
3472 319802132230 RST SM 0603
                                               4K7 PM5 COL
4K7 PM5 COL
                                                                                                                                                  6025 933913910115
6026 933913910115
                                                                                                                                                                              DIO SIG SM BAS32L
DIO SIG SM BAS32L
3473 319802134720 RST SM 0603
                                                                                                                                                                                                            (PHSE) R
                                                                                                                        1K PM5 COL
4K7 PM5 COL
10K PM5 COL
                                                                                                                                                                                                            (PHSE) R
3475 319802134720 BST SM 0603
                                                                         3968 319802131040 RST SM 0603
3969 319802134720 RST SM 0603
3476 319802135610 RST SM 0603
3477 319802134710 RST SM 0603
                                              560R PM5 COL
470R PM5 COL
                                                                                                                                                   6027 933913910115
                                                                                                                                                                              DIO SIG SM BAS32L
                                                                                                                                                                                                            (PHSE) B
                                                                                                                                                   6028 933913910115
                                                                                                                                                                               DIO SIG SM BAS32L
                                                                                                                                                                                                            (PHSE) R
                                                                         3971 319802131030 BST SM 0603
3481 319802134720 RST SM 0603
3482 319802134720 RST SM 0603
                                               4K7 PM5 COL
4K7 PM5 COL
                                                                                                                         15K PM5 COL
15K PM5 COL
                                                                         3972 319802131530 RST SM 0603
                                                                                                                                                   6031 933913910115
                                                                                                                                                                               DIO SIG SM BAS321
                                                                                                                                                                                                            (PHSE) B
                                                                                                                                                                              DIO SIG SM BAS32L
DIO SIG SM BAS32L
                                                                                                                                                          933913910115
                                                                         3973 319802131530 BST SM 0603
3502 319802151090 RST SM 0805
3503 319802151090 RST SM 0805
                                                                                                                         2K7 PM5 COL
15K PM5 COL
                                                                                                                                                                                                            (PHSE) R
                                               10R PM5 COLF
                                                                         3974 319802132720 RST SM 0603
                                                                                                                                                   6302 933913910115
                                                10R PM5 COLR
                                                                                                                                                          319801010620
                                                                                                                                                                              DIO SIG SM BAV99
DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) A
                                                                         3975 319802131530 RST SM 0603
3506 319802131030 RST SM 0805 JUMP. 0R05 COL R
3508 319802131030 RST SM 0603 10K PM5 COL
3511 319802131030 RST SM 0603 10K PM5 COL
                                                                         3976 319802131030 RST SM 0603
3977 319802131530 RST SM 0603
                                                                                                                         10K PM5 COL
15K PM5 COL
                                                                                                                                                   6312 319801010620
                                                                                                                                                                                                            (COL) R
                                                                                                                                                  6313 319801010620
6315 319801010620
                                                                                                                                                                               DIO SIG SM BAV99
DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) R
                                                                         3978 319802131040 RST SM 0603
3979 319802134720 RST SM 0603
                                                                                                                        1K PM5 COL
                                                                                                                                                                                                            (COL) R
3517 319802190030 RST SM 0603JUMP. 0R05 COL
3518 319802190030 RST SM 0603JUMP. 0R05 COL
                                                                                                                                                  6316 933137380215
6317 933913910115
                                                                                                                                                                               DIO REG SM BZX84-
DIO SIG SM BAS32L
                                                                                                                                                                                                          C4V7 (PHSE)
(PHSE) R
                                                                                                                         4K7 PM5 COL
                                                                         3981 319802132220 RST SM 0603
3982 319802131030 RST SM 0603
3983 319802134730 RST SM 0603
                                                                                                                         2K2 PM5 COL
3522 319802190030 RST SM 0603JUMP.
3523 319802190030 RST SM 0603JUMP.
                                                      0R05 COL
0R05 COL
                                                                                                                        10K PM5 COL
47K PM5 COL
                                                                                                                                                   6411 933913910115
                                                                                                                                                                               DIO SIG SM BAS321
                                                                                                                                                                                                            (PHSE) B
                                                                                                                                                                               DIO SIG SM BAS32L
DIO SIG SM BAV99
                                                                                                                                                          933913910115
                                                                         3984 319802132230 RST SM 0603 22K PM5 COL
3989 213810113472 RST CRB CFR-12 A 4K7 PM5 A
3990 213810113473 RST CRB CFR-12 A 47K PM5 A
3991 232220733478 RST FUSE NFR25H A 4R7 Pm5
       319802131510 BST SM 0603
                                              150R PM5 COL
                                                                                                                                                   6604
                                                                                                                                                          319801010620
                                                                                                                                                                                                            (COL) R
3602 319802132240 RST SM 0603 220K PM5 COL
                                                                                                                                                          319801010620
                                                                                                                                                                               DIO SIG SM BAV99
DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) R
                                                1K PM5 COL
3603 319802131020 BST SM 0603
                                                                                                                                                   6607
                                                                                                                                                          319801010620
                                               27K PM5 COL
150R PM5 COL
3605 319802132730 RST SM 0603
3606 319802131510 RST SM 0603
                                                                                                                                                   6608
                                                                                                                                                          319801010620
                                                                                                                                                                               DIO SIG SM BAV99
DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) R
                                                                         3992 213810113472 RST CRB CFR-12 A 4K7 PM5 A 3993 213810113331 RST CRB CFR-12 A 330R PM5 A
                                                                                                                                                   6609
                                                                                                                                                          319801010620
3607 319802132240 RST SM 0603
3608 319802131020 RST SM 0603
                                               220K PM5 COL
1K PM5 COL
                                                                                                                                                         319801010620
319801010620
                                                                                                                                                                               DIO SIG SM BAV99
DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) R
(COL) R
                                                                                                                                                   6610
                                                                         3994 213810113473
3995 213810113472
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RST CRB CFR-12 A 4K7 PM5 A
                                                                                                                                                   6611
                                                27K PM5 COL
75R PM5 COL
        319802132730 RST SM 0603
                                                                                                                                                   6612
                                                                                                                                                          933952580685
                                                                                                                                                                               DIO SIG SM BAV103
                                                                                                                                                                                                            (TEGO) R
                                                                                                                                                          933137380215
                                                                                                                                                                               DIO REG SM BZX84
       319802137590 RST SM 0603
                                                                                                    RST CRB CFR-12 A 390R PM5 A
RST CRB CFR-12 A 560R PM5 A
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                                                                         3996 213810113391
3612 319802131010 RST SM 0603
3613 319802132730 RST SM 0603
                                               1R PM5 COL
27K PM5 COL
                                                                                                                                                   6631
                                                                                                                                                          319801010620
                                                                                                                                                                               DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) B
                                                                                213810113561
                                                                                                                                                                               DIO SIG SM BAV99
                                                                                                                                                                                                            (COL) R
                                                                                                    BST CRB CFR-12 A 330R PM5 A
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                                                6K8 PM5 COL
                                                                                                                                                                               DIO SIG SM BAS316
3615 319802136820 RST SM 0603
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                                                                                                                                                   6682
                                                                                                                                                          319801010630
                                                                                                                                                                                                             (COL) R
                                                                                                                                                                               LED VS L-44SGC
LED VS L-44SGC
                                                                                                                                                                                                          (KIEL) B
(KIEL) B
        319802137590
                           RST SM 0603
                                                                                                                                                          932217552682
3617 319802131010 RST SM 0603
                                                                                                                                                          932217552682
                                               18 PM5 COL
                                                                                                                                                   6992
3618 319802137590 RST SM 0603
3619 319802131010 RST SM 0603
                                               75R PM5 COL
1R PM5 COL
                                                                                                                                                   6993 932217552682
6994 932213169687
                                                                                                                                                                               LED VS L-44SGC
IR RECEIVER
                                                                                                                                                                                                           (KIEL) B
                                                                               _____
                                               75R PM5 COL
1R PM5 COL
        319802137590 RST SM 0603
                                                                                                                                                                               TSOP1836SS3V(TEG)L
3622 319802131010 RST SM 0603
                                                                         $005 313816877221 DRUM CHOKE 68UH/3A
$007 242253600428 IND FXD TSL0808S 10U PM10 B
$021 313816874261 TI321611G8-SMD
3623 319802136890 RST SM 0603
3625 319802131020 RST SM 0603
                                                68R PM5 COL
                                                                                                                                                          -Q ===
                                                10R PM5 COL
75R PM5 COL
10R PM5 COL
3626 319802131090 RST SM 0603
        319802137590 RST SM 0603
                                                                                242253600395 IND FXD TSL0808 S 22U PM10 B
                                                                         $022
                                                                                                                                                    7005 932215923668 IC SM LM2596SX-5.0 (NSC0) R
3628 319802131090 RST SM 0603
                                                                         5051
                                                                                313816874261 Tl321611G8-SMD
313816874261 Tl321611G8-SMD
                                                                                                                                                    7011 932211529668 FET POW SM SI9433DY
7012 933967310685 TRA SIG SMBC848C
                                                                                                                                                                                                             (TEG0)
(ONSE) R
                                               75R PM5 COL
1R PM5 COL
       319802137590 RST SM 0603
                                                                         5052
                                                                         5053 313816874261 TI321611G8-SMD
3632 319802131010 RST SM 0603
                                                                                                                                                                               TRA SIG SMBC848C
3633 319802137590 RST SM 0603
3635 319802131010 RST SM 0603
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1R PM5 COL
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313816874261 TI321611G8-SMD
                                                                                                                                                    7016 932217562687 IC SM LD1085D2T33
                                                                                                                                                                                                             (ST) L
                                                                                                                                                                                                          DY (TEG0)
(ONSE) R
(ST) R
(ST) R
                                                                         5056
                                                                                                                                                    7017 932211529668 FET POW SM SI9433DY
7018 933967310685 TRA SIG SMBC848C
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27K PM5 COL
27K PM5 COL
3636 319802131020 RST SM 0603
3637 319802132730 RST SM 0603
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5203 313816874261 TI321611G8-SMD
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7022 932216733668 IC SM LD1117S33
3642 319802132730 RST SM 0603
3643 319802131020 RST SM 0603
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5303
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313816874261 TI321611G8-SMD
                                                1K PM5 COL
27K PM5 COL
10K PM5 COL
15K PM5 COL
                                                                                                                                                    7023 933967310685 TRA SIG SMBC848C
7024 933967310685 TRA SIG SMBC848C
                                                                                                                                                                                                             (ONSE) R
(ONSE) R
(PHSE) R
                                                                         5306 313816874261 TI321611G8-SMD
5308 313816874261 TI321611G8-SMD
3645 319802132730 RST SM 0603
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3682 319802131530 RST SM 0603
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7027 932217564687 IC SM L7805CD2T
                                                                                                                                                                                                           (ST) L
3683 319802132220 RST SM 0603
3684 319802132220 RST SM 0603
                                                2K2 PM5 COL
2K2 PM5 COL
                                                                         5312 313816874261 TI321611G8-SMD
5321 313816874261 TI321611G8-SMD
                                                                                                                                                                                                           (ST) L
                                                                                                                                                                                                           (ONSE) R
(ST) R
                                                                                                                                                     7028 933967310685 TRA SIG SMBC848C
3686 319802190030 RST SM 0603 JUMP. 0R05 COL
3687 319802134790 RST SM 0603 47R PM5 COL
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5335 313816874261 TI321611G8-SMD
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                                                                                                                                                    7031 933507970653 IC SM HEF4538BT
7032 933967310685 TRA SIG SMBC848C
                                                                                                                                                                                                            (PHSE) R
        319802134790 RST SM 0603
                                                47R PM5 COL
                                                                         5336 313816874261 TI321611G8-SMD
5337 313816874261 TI321611G8-SMD
3688
                                                                                                                                                                                                             (ONSE) R
        319802134720 RST SM 0603
                                                                                                                                                    7033 933967310685 TRA SIG SMBC848C
7035 933373070653 IC SM HEF4077BT
                                                                                                                                                                                                             (ONSE) R
                                                 1K PM5 COL
                                                                         5338 313816874261 TI321611G8-SMD
5339 313816874261 TI321611G8-SMD
3690
       319802131020 RST SM 0603
                                                10K PM5 COL
6K8 PM5 COL
        319802131030 RST SM 0603
                                                                                                                                                    7036 933967310685 TRA SIG SMBC848C
                                                                                                                                                                                                             (ONSE) R
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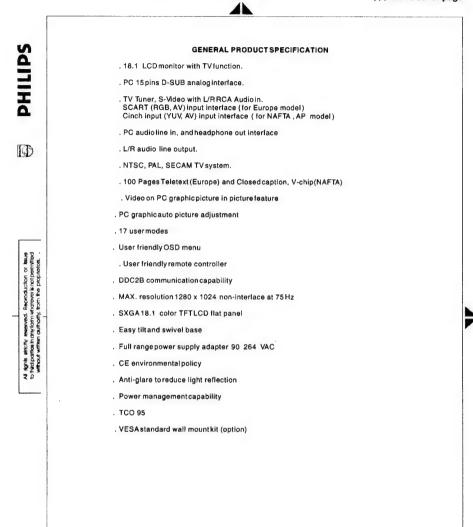
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-® E
  7038 933967310685 TRA SIG SMBC848C
  7039 933967310685 TRA SIG SMBC848C
7041 933967310685 TRA SIG SMBC848C
                                                                                                                                                                              (ONSE) B
7041 933967310685 TRA SIG SMBC848C (ONSE) R
7042 933967310685 TRA SIG SMBC848C (ONSE) R
7051 932216888668 IC SM LM317D2T (ST) R
7052 932216732668 IC SM LD1117S25 (ST) R
7201 935256600112 IC SM P80C51RA+4A (PHSE) L
7202 932212662682 IC M24C16-BN6 (ST)L
7203 932217680682 IC M29F010B-90P1 (ST)L
7205 935218650118 IC SM 74LVC373APW (PHSE) R
7206 932316554689 IC SM 74LVC373APW (PHSE) R
 7206 932216554668 IC SM 74LCX139T (ST) R
7301 932214526668 IC SM M24C02-WMN6 (ST)
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(PHSE) R
 7321 932217926668 IC SM M24UCC14APW (PHS 7322 932217743685 IC SM LM810M3-4.0 (NSC 7323 933714830653 IC SM 74HC4052D (PHSE 7331 932217970671 IC SM JAGASM (SAGE) 7351 933967310685 TRA SIG SMBC848C (ONS
                                                                                                                                                                       (PHSE) R
7351 933967310685 TRA SIG SMBC848C (ONSE) R
7361 932216677682 IC SM M12L16161A-7T (ESMT) L
7362 932216677682 IC SM M12L16161A-7T (ESMT) L
7363 932216677682 IC SM M12L16161A-7T (ESMT) L
7401 935267395518 IC SM SAA7118E/V1 (PHSE) R
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7403 933967310685 TRA SIG SMBC848C
7405 933967310685 TRA SIG SMBC848C
7406 933967310685 TRA SIG SMBC848C
                                                                                                                                                                             (ONSE) R
(ONSE) R
                                                                                                                                                                              (ONSE) R
7406 933967310685 TRA SIG SMBC848C (ONSE) R
7407 933967310685 TRA SIG SMBC848C (ONSE) R
7408 933967310685 TRA SIG SMBC848C (ONSE) R
7409 933967310685 TRA SIG SMBC848C (ONSE) R
7410 935209280118 IC SM 74LVT86D (PHSE) R
7411 319801043360 TRA SIG SMPMBT2369 (COL) R
7412 319801043360 TRA SIG SMPMBT2369 (COL) R
7413 319801043360 TRA SIG SMPMBT2369 (COL) R
7413 319801043360 TRA SIG SMPMBT2369 (COL) R
7414 319801043360 TRA SIG SMPMBT2369 (COL) R
7417 319801043360 TRA SIG SMPMBT2369 (COL) R
7418 319801043360 TRA SIG SMPMBT2369 (COL) R
7419 332216733668 IC SM LD1117S33 (ST) R
7451 932216918671 IC SM FLI22 (SAGE) Y
7471 932217686688 IC SM HLG31VDM83A (THIN) R
7505 932217686668 IC SM THC631VDM83A (THIN) R
7505 932217686688 IC SM THC631VDM83A (THIN) R
7621 933967310685 TRA SIG SMBC848C (ONSE) R
7901 935172510112 IC TDA1308/N1 (PHSE) L
7903 823827712241 IC PT2399 L
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7903 823827712241 IC PT2399
7904 823827712241 IC PT2399
7905 933510720686 IC MC78L05ACP
7906 933221960126 TRA SIG BC638
7907 932209011673 TRA SIG BC548C
7911 932209011673 TRA SIG BC558C
7913 932209011673 TRA SIG BC558C
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7914 932210142676 TRA SIG BC558C
7921 932237790126 TRA SIG BC547C
7922 932090011673 TRA SIG BC547C
                                                                                                                                                                       (MOTA) R
                                                                                                                                                                  (PHSE) A
(KEC0) A
                                                                                                                                                                      (KECO) A
                                                                                                                                                                       (KECO) A
                                                                                                                                                                      (KECO) A
                                                                                                                                                                      (KECO) A
(PHSE) A
 7922 932209011673 TRA SIG BC548C
7923 932209011673 TRA SIG BC548C
                                                                                                                                                                      (KECO) A
 7924 932209011673 TRA SIG BC548C
7931 935261847112 IC TDA1517/N3
7991 933553530676 TRA SIG TBC548C
7992 933553530676 TRA SIG TBC548C
                                                                                                                                                                      (KECO) A
                                                                                                                                                                       (TOSJ) A
(TOSJ) A
(MOTA) R
  7996 933510720686 IC MC78L05ACP
  7997 933553530676 TRA SIG TBC548C
```

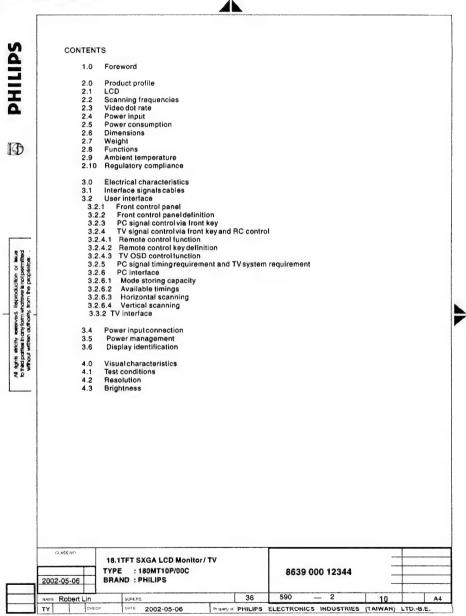


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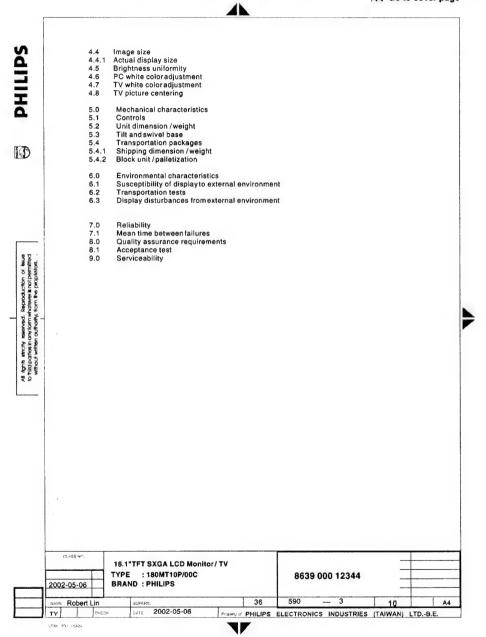
GENERAL PRODUCT SPECIFICATION

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GENERAL PRODUCT SPECIFICATION

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PHILIPS

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FOREWORD

This specification describes a 18.1" SXGAmulti-scan color Super-TFT LCD Monitor/TV with max, resolution up to 1280X1024/75Hz non-interlaced.

PRODUCT PROFILE

Dimensions

LCD Type NR.

Philips 18.1 TFTLCD monitor/TV can connect to PC with analog D-SUB, and has TV, Video interface with integrated base. Meet word wide five major TV system:
West Europe, East Europe, NAFTA, Asia Pacificand China.

: TX46D14VC0HAB : 18.1

: 0.2805mm Pitch (mm) Color pixel arrangement: RGB vertical stripes Display surface : Antiglare

: 16.7M (8 bits /color) Number of color Backlight : 8 CCFL

Active area(WxH) : 359.0 mmx 287.2 mm

Viewing angle : CR>=10

Typical: Vertical: 170 , Horizontal: 170

: Typical 300. Contrast ratio

: Typical 300 Nits. Luminance of white

2.2 Scanning frequencies

Hor.:30 - 80KHz Ver.: 56 -75 Hz Video dot rate

: <135 MHz : 90 -264 Vac, 50/60 2Hz 2.4 Power input

: Adapter 12+/- 1V 6.0Aoutput

: typ 68 W 2.5 Power consumption

: 452 mm W X 452 mm H X 200 mm D 2.6 Dimensions

2.7 Weight

2.8 Functions:

15 pins D-subanalog interface. Tuner, S-video (video and RCA audio jack), SCART (Europe model), Cinch (NAFTA, AP model) , PC audio line in input , Headphone output interface And line out.

2.9 Ambient temperature: 0 - 35 C

2.10 Regulatory compliance:
FCC, EPA, UL, CSA, TUV/GS, TUV/ERG, CE,C-Tick, SEMKO, TCO95, Nutek, MPRII, BSMI, PSB, CB,PZ1, ISO13406-2.

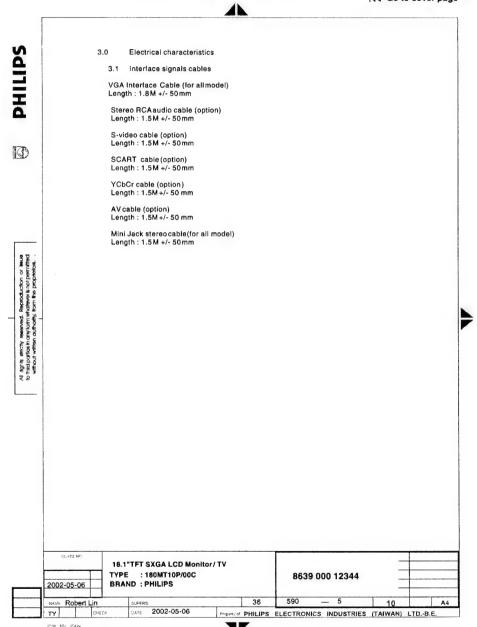
EN60950/IEC60950,

EN55013, EN55020, EN55022, EN55024, EN60555-2, EN61000-3-2

CLASS NO 18.1TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C 8639 000 12344 BRAND : PHILIPS 2002-05-06 36 NAME Robert Lin Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E. TY DATE 2002-05-06

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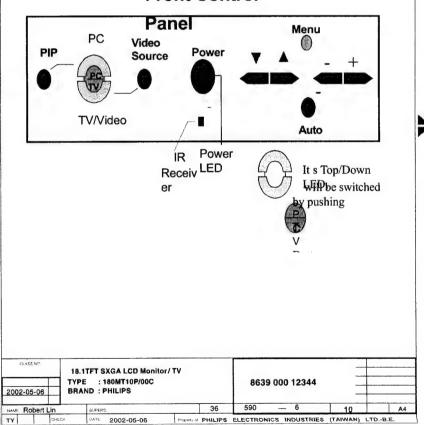
GENERAL PRODUCT SPECIFICATION

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User Interface
 On screen display user control via front keypad (PC and TV OSD) and remote control for TV.

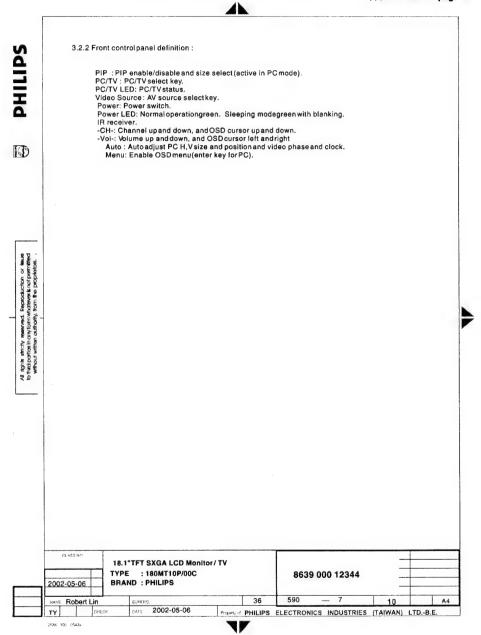
3.2.1 Front control panel

Front Control



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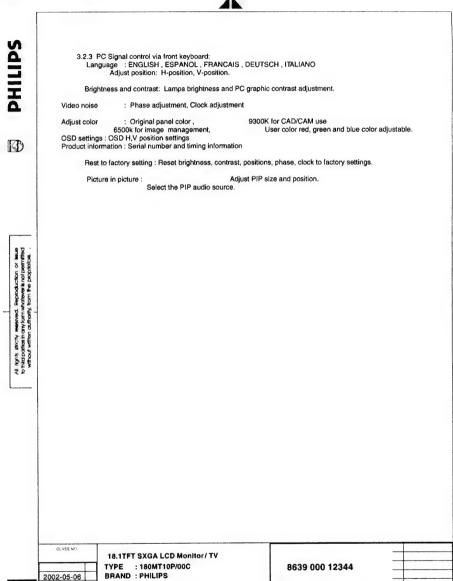
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GENERAL PRODUCT SPECIFICATION

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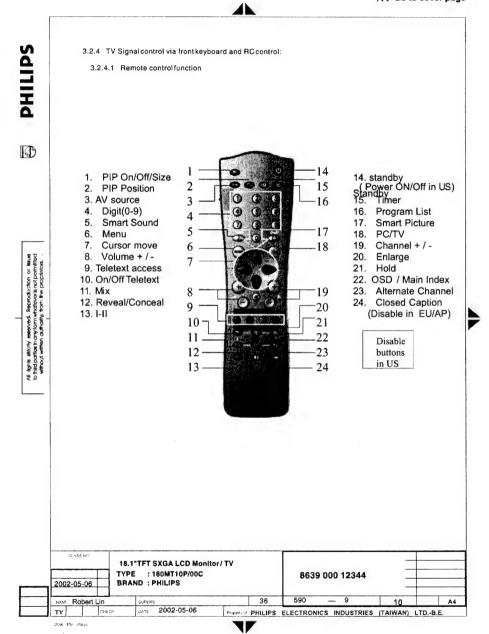
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Robert Lin

DATE 2002-05-06

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GENERAL PRODUCT SPECIFICATION

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3.2.4.2 Remote control key definition

1. PIP On/Off and size

PIP position

Press source select key to select EXT. S-Video and TV(AV.CVI, S-Video and TV for Nafta) Digital number: Fordirect access to programs .For a 2 digit program number, the 2nd

digit must be entered before the dash disappears.

Smart sound: To access a series of settings: VOICE, MUSIC, THEATRE and return to PERSONAL

6. Menu: To display or exit from the menus

7. Cursor: These 4 keys are used to move within the menus

Mute: To disable or enable the sound.

8. Volume: To adjust the sound level

 Teletext Access: Colouredzones are displayed at the bottom of the screen. The 4 coloured keys give access to the corresponding subjects or pages. (Disable in Nafta) The coloured zones flash when the subject or the page is not yet available.

10. On/off teletext: To call up or exit from teletext. When first pressed, the main index page appears with a list of the items available. Each page has a corresponding 3-figure number. If the selected channel does not broadcast teletext, 100 will appear and the screen will remain blank (in this case, exit from teletext and choose another channel). (Disable in NAFTA)

11. Mix: Overlaying text on the TV picture To activate or deactivate screen overlay.

12. Reveal/Conceal: Usethis key to reveal/conceal hidden information (answers to puzzles). (Disable in NAFTA)

13. I-II: Double page teletext

To activate or deactivate the double page teletext display mode. The active page is displayed on the left and the following page is displayed on the right. Presshold if you want to hold a page (i.e. the contents page). The active page is then displayed on the right. To return to normal mode.

Press I-II. Stereo, Mono, Sap soundselect.

14. Standby(power on/off key in US): To set the TV to standby mode. To switch

the TV set on again press P -/+ or 0..9.

15. Timer: To select the length of time before the set automatically switches to standby (from 0 to 240 minutes)

16. Program list: To display/clear the list of programs. Use the keys up down select a program and the key right display it. The symbol locked is displayed alongside all program which are locked, or unlocked symbol means if they are not locked.

17. Smart picture: To access a series of settings: RICH, NATURAL, SOFT, MULTIMEDIA and return to PERSONAL.

(Movies, sports, weak signal, multimedia and personal setting for Nafta)

PC/TV: PC/TV function selectkey.

Channel +/-

Channel #/Enlarge: Page enlargement Press this key to display the upper, then lower part of the screen, and then to return to the normal page size. (Disable in NAFTA)

21. Hold: Hold a Page. (Disable in NAFTA)

22. OSD/Main index: Screen information To display / remove the program number, the name (if it exists), the time, the sound mode and the time remaining on the timer. Hold down for 5 seconds to permanently display the programme number on the

 01.455.NO. 2002-05-06	TYPE	TFT SXGA LCD Monito E: 180MT10P/00C ND: PHILIPS	or/TV		8639 (000 12344			
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screen. The volume level and the smart control adjustments are then displayed each time they are used.

- 23. Alternate channel: To access the previously viewed program
- 24. Close caption: Closed caption selection. (disable in EE/WE/AP/CN)

3.2.4.3 TV OSD control function

Auto install

For Europe:

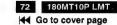
The first time you switch on the television, use the autostore function in the OSD to start the tuning. The operation takes several minutes. A display shows the search status and the number of programs found. When it has finished the menu disappears. To exit or interrupt the search, press the menu key. 1. If the transmitter or the cable network broadcasts the automatic sort signal, the programs will be correctly numbered. 2 If not, the programs found will be numbered in descending order starting at 99, 98, 97, etc.
Use the SORT menuto renumber them. Some transmitters or cable networks broadcast their own sort parameters (region, language, etc.). Where this is the case, make your choice using the Up down keys and confirm with right key.

For Natt

Select the tunermode in OSD menu for cable, antenna or auto select. Use the autoprogram function to search channel.

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Sort the programs For Europe:

1. Press the menu key. The main menu is displayed. 2 Select INSTALL (downkey), then press right key.

The INSTALL (downkey), then pressright key.

The INSTALL menu appears.

3 Using the down key, select SORT then press right key.
The SORT menu appears. The FROM option is

activated.
Note: this menu works as follows:
Change "FROM" (enterthe current program

number),
"TO" (enterthe new number),

EXCHANGE numbers" (the operation is carried out).

Select the program you wish to renumber using left right keys or 0 to 9.
 Example: to renumber program 78 as 2.

(Select TO (using downkey) and enterthe new number with left right keys or 0 to 9(for the example given, enter 2).

number with lenting it keys of 0 to 9 (for the example given, enter 2).

6. Select EXCHANGE(down key) and press right. The message EXCHANGED appears, the exchange takes place. In our example, program 78 is renumbered as 2 (and

program 2 as 78).
7. Select the option FROM (up key) and repeat stages 4 to 6 as many times as there are programs to renumber.

8. To exit from the menus, press OSD key.

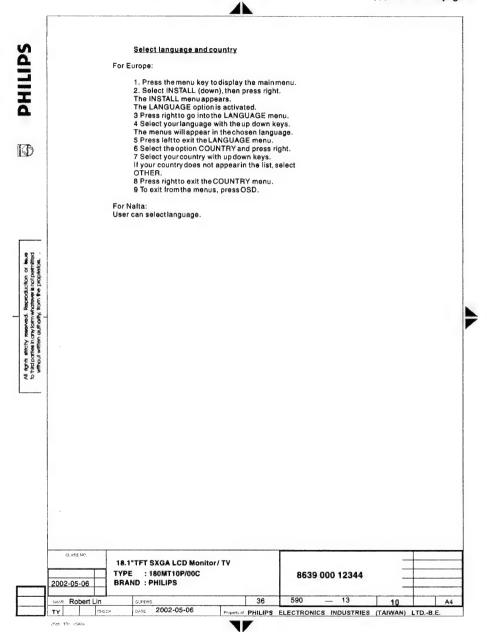
For Nafta:

Use Channel editfunction to skip or enable the channel

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GENERAL PRODUCT SPECIFICATION

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Automatic tuning

For Europe:

This menu allows you to automatically search for all the programs available in your region (or on yourcable network).

1. First carry out operations 1to 8 above, then:
2 Press down once to select AUTO STORE then press right. The search begins.
After several minutes, the INSTALL menu

After several minutes, the INSTALL menu reappears automatically.

reappears automatically.

3. If the transmitter or the cable network broadcasts the automatic sort signal, the programs will be correctly numbered.

4. If not, the programs found will be numbered in descending order starting at 99,

98, 97, etc.
Use the SORT menuto renumber them.
Some transmitters or cable networks broadcast their own sort parameters (region, language, etc.).
Where this lathe case, make your choice using the Up down keys and confirm with right.
To exit or interrupt he search, press the menu key.
6. To exit from the menus, press OSD.

18.1TFT SXGA LCD Monitor/ TV
TYPE : 180MT10P/00C
2002-05-06 BRAND : PHILIPS

5-06 BRAND : PHILIPS

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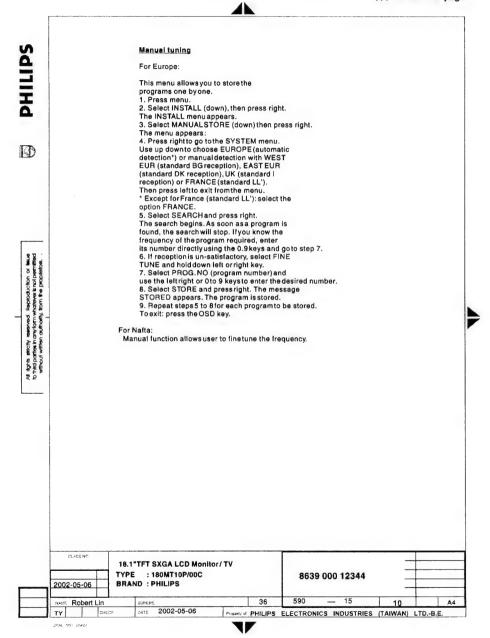
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PHILIPS	Program Name You may, if you wish, give a name to the file 40 programs (from 1 to 40). 1. Press menu. 2. Select INSTALL (down), then press right The INSTALL menu appears. 3. Press down 5 times to select NAME (coat the bottom of the screen), then press right in the screen), then press right in the screen of the press right in the pressure of t	nt.	
	The menu appears: 4. Select the program you wish to name under the program you wish to name under the program you wish to name under a utomatically named when the identification of the program are a (5 characters). 6. Use keys up down to choose the characters. 7. Press menu when the name has been a The program name is stored. 8. Repeat steps 4 to 7 for each program to be named. 9 To exit from the menus, press OSD.	ams ication signal is transmitted. e name cters. entered.	
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	18.1TFT SXGA LCD Monitor/ TV TYPE : 180MT10P/00C 2002-05-06 BRAND : PHILIPS	8639 000 12344	

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NAME Robert Lin

DATE 2002-05-06

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Adjust the picture

- 1. Press menuthen right. The PICTURE menu appears:
- 2. Use up down keys to select a setting and left right keys to adjust.

Note: the menuis a scroll-down menu.
Keep the key down held down to access the settings

hidden at the bottom of the screen.

3 Once the necessary adjustments have been made, select the option STORE and press right

to store them.

4 To exit from the menus, pressmenu.

Description of the settings:
BRIGHTNESS: alters the brightness of the image.

COLOUR: alters the color intensity.

CONTRAST(PICTURE at Nafta): alters the variation between light and dark tones.

SHARPNESS: alters the crispness of the image.

STORE: stores the picture settings. (No this function in Nafta)
TINT: Alters the skin color. (No this function in PAL)

COLOUR TEMP (color temperature):

adjusts the colortemperature of the

picture. Three options are available here:

COOL (blue white), NORMAL (balanced) or WARM (red white).

IMAGEMAX: Enhance the picture contrast. (No this function at Europe)

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Timer Function

This menu allows you to use your TV as an alarm clock.

- 1. Press menu.
- 2 Select FEATURES (down) and press right twice. The TIMER menuappears :
- Press right to enter and exit the sub-menus and use keys updown to adjust:
- 4. TIME: entercurrent time.

Note: the time is updated automatically each time the set is switched on using teletext information taken from program 1. If program 1 does not have teletext, the update will not take place.

- 5. START TIME: enter the start time.
- 6. STOPTIME: enter the stop time.
- 7. PROG; NO;: enter the number of the program required.
- 8. ACTIVATE: you can set the alarm to be activated: ONCE ONLY for a one-off alarm,
- DAILY for a daily alarm or
- STOP to cancel.
- 9. Press standby to set the TV to standby. It will
- automatically switch on at the time programmed. If you leave the TV switched on, it will only change program at the time indicated.
- The combination of the CHILD LOCK and TIMER functions may be used to limit the length of time
- your television is in use, for example, by your children.

CLASS NO 18.1"TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C 8639 000 12344 BRAND : PHILIPS 2002-05-06 Robert Lin 36 __ 19 DATE 2002-05-06

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Locking Set For Europe:

You can bar access to certain programs or completely lock the set by locking the keys.

Locking programs

- Press menu.
 Select FEATURES (down) and press right.
 Select PARENTAL. CONT. (down) and press right. 4. Enter your confidential access code. The first
- time, enter the code 0711 then confirm by
- re-entering 0711. The menu appears.
- 5. Press right to go into the menu.
- Use keysup down to select the required program and confirm with right. The symbol is displayed alongside the programs or
- sockets that have been locked. Press OSD to exit.

To watch a program which has been locked

You will now need to enter the confidential code; otherwise the screen will remain blank. The INSTALL menu access is also locked. Caution: in the case of encrypted programs which use an external decoder, it is necessary to lock the corresponding EXT socket.

To unlock all programs

Repeat stages 1 to 4 above, then select CLEAR ALL and press right. To change the confidential code Repeat stages 1 to 4 above, then:

- 5. Select CHANGE CODE and enteryour own 4-digit number.
- 6. Confirm by entering it again.
- Yournew code will be stored.
- 7. Press OSD to exit from the menus
- If you have forgotten your confidential code, enter the universal code 0711 twice.

Locking the keys

- 1. Press menu, select FEATURES (down) and press right.
- 2. Select CHILD LOCK (down) and press right to set the lockto ON.
- 3. Switch off the set and put the remote control out of sight.

18.1TFT SXGA LCD Monitor/ TV TYPE : 180MT10P/00C BRAND : PHILIPS NAME ROBERT LIN SUPERS		/ TV		8639 000 12344					
NAME Robert L	in	SUPERS.		36	590 -	20	10		A4
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PHILIPS

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The set cannot be used (it can only be switched on using the remote control).
4. To cancel: switch CHILD LOCK to OFF.

For Nafta: The universal code is same as Europe.
Use auto lock function to select V-chip function.
Use Closed Capto select caption mode.

3.3 PC signal timing requirement and TV system requirement

3.3.1 PC interface

3.3.1.1 Mode storing capacity User modes

3.3.1.2 Available timings
Factory pre-set timing, size and centering are according to
the reference timing charts.

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18.1"TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C 8639 000 12344 BRAND : PHILIPS 2002-05-06 36 590 DATE 2002-05-06 CHECK TY Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E. 82 180MT10P LMT

GENERAL PRODUCT SPECIFICATION

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Q (ms)	1.875(59
R (ms)	11.12(350
S(ms)	1.208(38
SYNC. H/V	+/-
POLARITY	
SEP . SYNC	Y
MODE NO.	5
RESOLUTION	640 x 48
Dot clock(MHz)	31.500
fh	37.861kl
A(us)	26.413(832
B (us)	1.270(40 d
C (us)	4.064(128

MODE NO.	1	* 2	* 3	4	
RESOLUTION	640 x 350	720 x 400	640 x 480	640x480	
Dot clock(MHz)	25.175	28.321	25.175	30,240	
fh	31.469kHz	31.469kHz	31.469kHz	35.0kHz	
A(us)	31.78(800 dots)	31.78(900dots)	31.778 (800 dots)	28.571(864 dots)	
B (us)	3.813(96 dots)	3.813(108dots)	3.813 (96 dots)	2.116(64 dots)	
C (us)	1.907(48 dots)	1.907(54dots)	1.907 (48 dots)	3.175(96 dots)	
D (us)	25.42(640 dots)	25.42(720dots)	25.422 (640 dots)	21.164(640 dots)	
E (us)	0.636(16 dots)	0.636(18dots)	0.636 (16 dots)	2.116(64 dots)	
fv	70Hz(70.09)	70Hz(70.087)	60Hz (59.940)	66.7 HZ(66.667	
O (ms)	14.27(449 lines)	14.27(449 lines)	16.683 (525 lines)	15.000(525 lines)	
P(ms)	0.064(2 lines)	0.064(2 lines)	0.064 (2 lines)	0.086(3 lines	
Q (ms)	1.875(59 lines)	1.080(34 lines)	1.049 (33 lines)	1.114(39 lines)	
R (ms)	11.12(350 lines)	12.71(400 lines)	15.253 (480 lines)	13.714(480 lines)	
S (ms)	1.208(38 lines)	0.413(13 lines)	0.317 (10 lines)	0.086(3 lines)	
SYNC. H/V	+/-	-/+	-/-	+/+	
POLARITY				Or -/-	
SEP . SYNC	Y	Y	Y	Υ	

MODE NO.	5	* 6	7	8
RESOLUTION	640 x 480	640 x 480	800 x 600	800 x 600
Dot clock(MHz)	31.500	31.500	36.000	40.000
1 h	37.861kHz	37.500kHz	35.156kHz	37.879kHz
A(us)	26.413(832 dots)	26.667 (840 dots)	28.44 (1024 dots)	26.40 (1056 dots)
B(us)	1.270(40 dots)	2.032 (64 dots)	2.000 (72 dots)	3.200 (128 dots)
C(us)	4.064(128 dots)	3.810 (120 dots)	3.556 (128 dots)	2.200 (88 dots)
D(us)	20.317(640 dots)	20.317 (640 dots)	22.22 (800 dots)	20.00 (800 dots)
E (us)	0.508(16 dots)	0.508 (16 dots)	0.667 (24 dots)	1.000 (40 dots)
fv	72.809Hz	75Hz (75)	56Hz (56.25)	60Hz (60.316)
O (ms)	13.735(520 lines)	13.333 (500 lines)	17.78 (625 lines)	16.58 (628 lines)
P(ms)	0.079(3 lines)	0.080 (3 lines)	0.057 (2 lines)	0.106 (4 lines)
Q (ma)	0.739(28 lines)	0.427 (16 lines)	0.626 (22 lines)	0.607 (23 lines)
R (ms)	12.678(480 lines)	12.80 (480 lines)	17.07 (600 lines)	15.84 (600 lines)
S(ms)	0.023(1 lines)	0.027 (1 line)	0.028 (1 line)	0.026 (1 line)
SYNC. H/V POLARITY	-/-	-/-	+/+	+/+
CED CYNC	· ·			

: H-Total

: H- Sync width

O : V-Total : V- Sync width Q :. V- Back porch

: H- Back porch : H- Video width

R : V- Video length

: H- Front porch

S :. V- Front porch

2002-05-06	18.1TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C BRAND : PHILIPS		/TV		8639 00	00 12344	With a second se	
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MODE NO.	9	* 10	11	* 12
RESOLUTION	800 x 600	800 x 600	832 x 624	1024 x768
Dot clock(MHz)	50.000	49.500	57.280	65.000
f h	48.077kHz	46.875kHz	49.722kHz	48.363kHz
A (us)	20.80 (1040dots)	21.333 (1056dots)	20.11 (1152dots)	20.677(1344 dots)
B (us)	2.400 (120 dots)	1.616 (80 dots)	1.117 (64 dots)	2.092(136 dots)
C (us)	1.280 (64 dots)	3.232 (160 dots)	3.911 (224 dots)	2.462(160 dots)
D (us)	16.00 (800 dots)	16.162 (800 dots)	14.52 (832 dots)	15.754(1024 dots
E (us)	1.120 (56 dots)	0.323 (16 dots)	0.559 (32 dots)	0.369(24 dots)
fv	72Hz (72.188)	75Hz (75.000)	75Hz (74.546)	60.004Hz
O (ms)	13.85 (666 lines)	13.333 (625lines)	13.41 (667 lines)	16.666(806 lines)
P (ms)	0.125 (6 lines)	0.064 (3 lines)	0.060 (3 lines)	0.124(6 lines)
Q (ms)	0.478 (23 lines)	0.448 (21 lines)	0.784 (39 lines)	0.600(29 lines)
R (ms)	12.48 (600 lines)	12.80 (600lines)	12.55 (624 lines)	15.880(768 lines)
S (ms)	0.770 (37 line)	0.021 (1 line)	0.020 (1 lines)	0.062(3 lines)
SYNC. H/V POLARITY	+/+	+/+	+7+	-/-
SEP . SYNC	V	Y		Υ

MODE NO.	13	* 14	15	16
RESOLUTION	1024x768	1024x768	1152x870	1280x1024
Dot clock(MHz)	75.000	78.750	100	108
fh	56.476kHz	60.023kHz	68.681kHz	63.981kHz
A (us)	17.707 (1328dots)	16.66 (1312dots)	14.56 (1456dots)	15.63(1688 dots)
B (us)	1.1813 (136dots)	1.219(96 dots)	1.28 (128 dots)	1.037(112 dots)
C (us)	1.920 (144 dots)	2.235 (176 dots)	1.44 (144 dots)	2.296(160 dots)
D (us)	13.653 (1024 dots)	13.003 (1024dots)	11.52 (1152 dots)	11.852(1280 dots)
E (us)	0.320 (24 dots)	0.203 (16 dots)	0.32 (32 dots)	0.445(48 dots)
fv	70Hz (70.069)	75Hz (75.029)	75Hz (74.979)	60.020Hz
O (ms)	14.272 (806 lines)	13.328 (800lines)	13.333 (916 lines)	16.661(1066 lines
P (ms)	0.106 (6 lines)	0.050 (3 lines)	0.044 (3 lines)	0.047(3 lines)
Q (ms)	0.513 (29 lines)	0.466 (28 lines)	0.568 (39 lines)	0.594(38 lines)
R (ms)	13.599 (768 lines)	12.795 (768lines)	12.678 (870 lines)	16.005(1024 lines
S (ms)	0.053 (3 line)	0.017 (1 line)	0.043 (4 lines)	0.015(1 lines)
SYNC. H/V	-/-	+/+	-/-	+/+
POLARITY				
SEP . SYNC	Y	Y	Y	Y

200	CL488 2-05-			18.1"TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C BRAND : PHILIPS				8639 000 12344						
 NAME.	Rot	ert i	in.		SUPERS			36	590		23	10		A4
TY			CHE	3A	DATE	2002-05-06	Property of	PHILIPS	ELECTRO	VICS IN	DUSTRIES	(TAIWAN)	LTDB.E	

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GENERAL PRODUCT SPECIFICATION

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PHILIPS



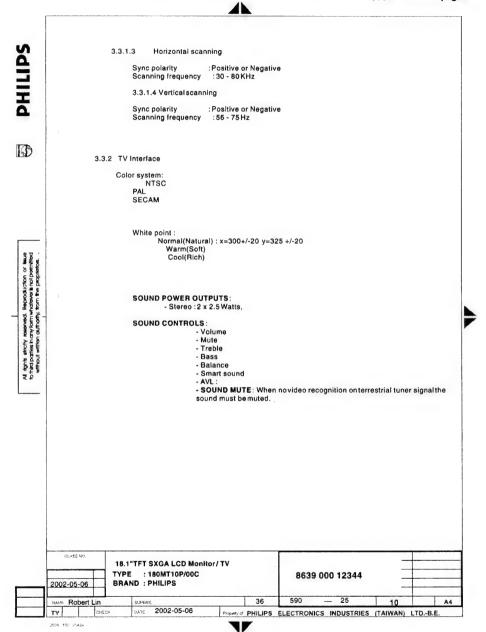
MODE NO.	17	
RESOLUTION	1280x1024	
Dot clock(MHz)	135.000	
f h	79.976kHz	
A (us)	12.504 (1688dots)	
B (us)	1.067 (144 dots)	
C(us)	1.837 (248 dots)	
D (us)	9.481 (1280dots)	
E (us)	0.119 (16 dots)	
fv	75Hz (75.024)	
O (ms)	13.329 (1066 lines)	
P (ms)	0.0.38 (3 lines)	1
Q (ms)	0.475 (38 lines)	
R (ms)	12.804 (1024 lines)	
S (ms)	0.012 (1 line)	
SYNC. H/V	+/+	
POLARITY		
SEP.SYNC	Y	

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_	Robert L		SUPERS.	36	590	24	40	A4





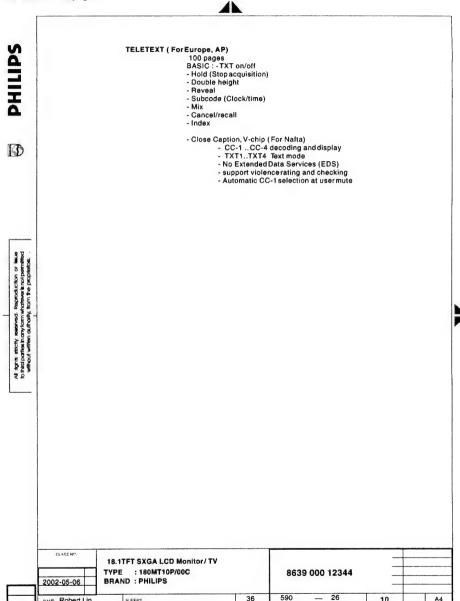
180MT10P LMT : 85



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GENERAL PRODUCT SPECIFICATION

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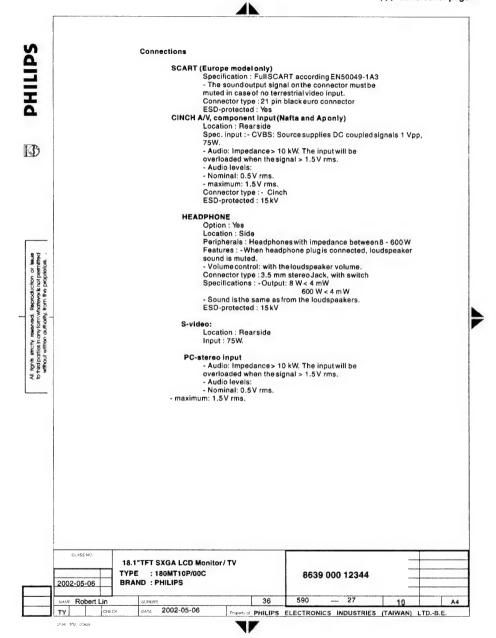
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PHILIP

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GENERAL PRODUCT SPECIFICATION

Power input connection

Power cord length

Power cord type

: 3 leads power cord with protective earth plug.(NAFTA model) Europe type power cord (Europe and AP model)

Power adapter: +12V +/- 1V 6000mA

3.5 Power management

PC mode

The power consumption and the status indication of the set

with power management function are as follows,

STATUS Horizontal Vertical Power Spec LED On Pulse Pulse as normal on Green Stand-by No Pulse Pulse < 2 W Flash

Pulse No Pulse < 2 W Flash Suspend No Pulse No Pulse < 2 W Flash Off Power switch off

TV mode

The power consumption and the status indication of the set with power management function are as follows.

STATUS Power Spec LED as normal on Green Stand-by < 2 W Flash Off Power switch < 1 W

> Display identification 3.6

In accordance with DDC requirement DDC2B.

CLASS NO 18.1TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C 8639 000 12344 BRAND : PHILIPS 2002-05-06 36 590 __ 28 NAME Robert Lin OATE 2002-05-06 Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E. TY





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4.0 Visual characteristics

Test conditions 4.1

> Unless otherwise specified, this specification is defined under the following conditions.

(1) Input signal

: As defined in 3,3,1,2, 1280 x 1024 non-interlaced mode (80 KHz), signal sources must have 75 ohm output impedance.

(2) Luminance setting: controls to be set to 250 Nits with full screen 100 % duty cycle white signal.

(3) Warm up: more than 30 minutes after power on with signal supplied.

(4) Ambient light: 400 -- 600 lux.

(5) Ambient temperature: 25 2 C

4.2 Resolution

Dot rate (MHz)	H.freq (KHz)	Mode	Resolution	V.freq (Hz)
25.175	31.469	IBM VGA	640 * 350	70.087
28.322	31.469	IBM VGA	720 * 400	70.087
25.175	31.469	IBM VGA	640 * 480	59.940
30.240	35.000	MACINTOSH	640 * 480	66.667
31.500	37.861	VESA	640 * 480	72.809
31.500	37.500	VESA	640 * 480	75.000
36.000	35.156	VESA	800 * 600	56.250
40.000	37.879	VESA	800 * 600	60.317
50.000	48.077	VESA	800 * 600	72.188
49.500	46.875	VESA	800 * 600	75.000
57.300	49.700	MACINTOSH	832 * 624	75.000
65.000	48.363	VESA	1024 * 768	60.004
75.000	56.476	VESA	1024 * 768	70.069
78.750	60.023	VESA	1024 * 768	75.029
100	68.681	MACINTOSH	1152 * 870	74.979
108	63.981	VESA	1280 * 1024	60.020
135	79.976	VESA	1280 * 1024	75.024

1	0.355 NO. 2002-05-06	18.1*TFT SXGA LCD Monitor/ TYPE : 180MT10P/00C BRAND : PHILIPS	TV	8639 000 12344	-	
	NAME Robert Lin	SUPERS.	36	590 — 29	10	A4
	TY CHECK	DATE 2002-05-06	Property of PHILIPS	ELECTRONICS INDUSTRIES	(TAIWAN)	TDB.E.

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- >250 nits at maximum contrast and Brightness. Brightness: (at center of the screen, Fig. 1)
- 4.4 Image size
- 4.4.1 Actual display size

359.0 x 287.2 mm

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Brightness uniformity

Set contrast at 100% and turn the brightness to Max.(At original color)

Apply the Fig 1, it should comply with the following formula:

Minimum luminance of five points (brightness)

> 75%

Maximum luminance of five points (brightness)

PC White color adjustment

There are two factory preset white color 9300K and 6500K.

Apply full white pattern, with brightness in 100 % position and the contrast control at 50% position.

The 1931 CIE Chromaticity (color triangle) diagram (x,y) coordinate for the screen center should be:

9300K CIE coordinates $X = 0.281 \quad 0.020$

 $Y = 0.311 \quad 0.020$

6500K CIE coordinates $X = 0.312 \quad 0.020$

 $Y = 0.338 \quad 0.020$

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4.7 TV White color adjustment

There is one factory preset white color x=300 +/-20 y=325 +/-20 for TV RF signal.

> Use FLUKE54200 color temp pattern, with TV smart setting set at natural (movies at Nafta) mode.

And color setting is normal.

Use The 1931 CIE Chromaticity (color triangle) diagram (x,y) coordinate for the screen center should be: x=300 + /-20 y=325 + /-20

4.8 TV picture centering.

Use CVBS input with cross hatch pattern to check the picture centering and should be

Left(size)-right(size) < +/- 3mm. Up(size)-down(size) <+/- 3mm.

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GENERAL PRODUCT SPECIFICATION

		48
<u>IPS</u>	5.0 5.1	Mechanical characteristics Controls
SdITIHG		Front Control: DC power switch Power LED PC/TV LED PC/TV select key TV/Video source select key Up key Down key Left key Right key Enter key PIP ON/OFF key
dp/b strictly reserved. Reproduction or leause the control and a served reproduced to your wholever is not permitted without written outhority, from the proprietion.		- Auto adjust key Rear I/O: - PC D-sub signal cable - DC 12V input - Tuner input - SCART input (Europe model) - Cinch input (NAFTA and AP model) - S-Video input - RCA L,R audio input (audio input for S-Video) - Mini jack PC audio input
All fights efficity to five portice in without wither	5.2	- Headphone output - Line output Unit dimension / Weight Set dimension (incl. pedestal): 452 mm W X 452 mm H X 200 mm D
	5.3	Net weight: : 6.3 Kg Tilt and swivel base

tilt angle: 0 to 20 degree

Transportation packages

5.4.1 Shipping dimension/Weight

Carton dimension : 554 mm W X 544 mm D X 255 mm H

Gross weight : 9.3 Kg

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PHILIPS 5.4.2 Block unit / Palletization (Air shipment) layers/block sets/layer sets/block unit 20 D 6.0 Environmental characteristics The following sections define the interference and susceptibility condition limits that might occur between external environment and the display device. Susceptibility of display to external environment 6.1 Operating - Temperature : 0 to 35 degree C - Humidity : 20% to 80% : 0-3658m - Altitude - Air pressure : 600-1100 mBAR Storage - Temperature : -20 to 60 degree C - Humidity : 95% max (< 40¢J) : 0-12192m - Altitude - Air pressure : 300-1100 mBAR Note: recommend at 0 to 35 C, Humidity less than 60 % 18.1"TFT SXGA LCD Monitor/TV TYPE : 180MT10P/00C 8639 000 12344 BRAND : PHILIPS 2002-05-06 36 DATE 2002-05-06 Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E. 2506 300 05424

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GENERAL PRODUCT SPECIFICATION

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PHILIPS

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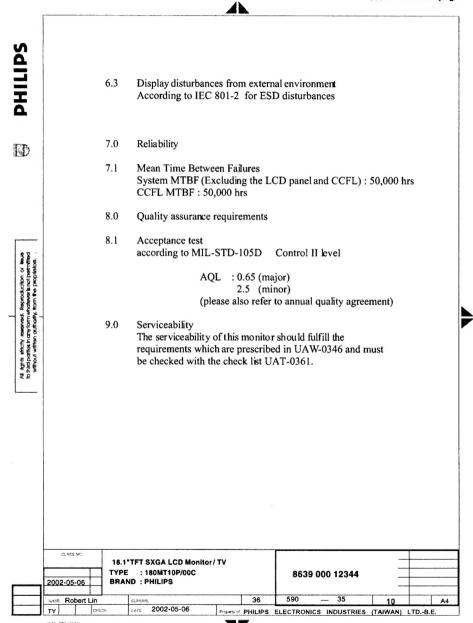
6.2 Transportation tests

Standard		Philips UAN-D1400	NSTA
	Height	76 cm	76 cm
		1 corner	1 corner
Drop	Sequence	3 faces	3 edge
Test		(-10deg C x 16 hrs)	(roon temp) 6 fa
		Electrical function ok	
	Test	Mechanical function ok	
	Result	No serious damage on set app	earance
		(room temp/-10 c, humidity 7	70 %)
		(1) PACKAGING	
	Sequence	5-200 Hz, 0.73 G, 30 m	in. for Each axis
	-	(2) OPERATING	
Vibration	_	10-50-10 Hz, 0.35 mm,	30 min. for Each axis
Test	Test	Electrical function ok	
	Result	Mechanical function ok	
		No serious damage on set app	earance
	Fo	r design evaluationonly	
	Or	perating	
	10	G, 11 msec, 1000 cycles	
Bump	T	emperature: 23 C	
Test	Н	umidity : 60 %	
	ai	r pressure: 100 kpa	
	(accc	ording to DSD draft standard U	AN-D636)

TYPE : 180MT10P/00C 8639 000 1234	_	
2002-05-06 BRAND : PHILIPS		
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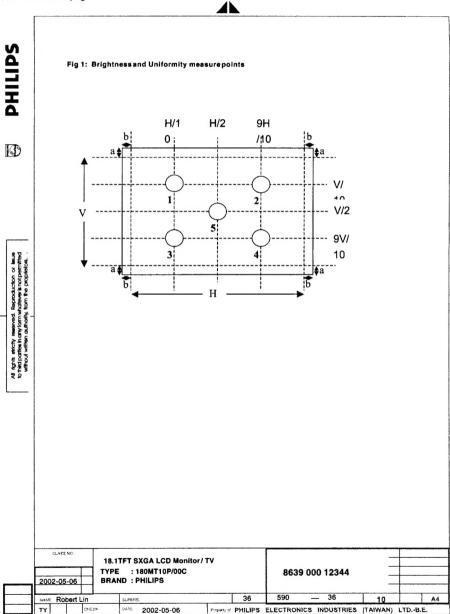
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